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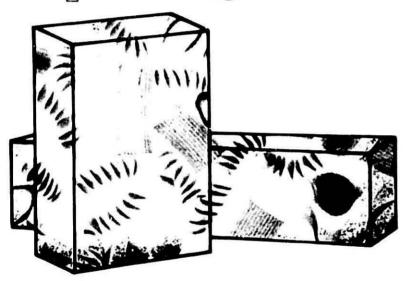
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JANUARY, 1983



A LOOK AHEAD

the premier pasta package...



by Fold-Pak of course

A premier pasta deserves a premier package. And that's just what Fold-Pak gives you. We've been making packages for the best pasta manufacturers in the business for many years. Whether you require high fidelity, multi-color offset, rotogra-

ity, multi-color offset, rotogovure or flexographic printing, Fold-Pak guarantees a superior package.

For an added touch

of elegance, packages can be varnished, waxed or poly-coated depending on your individual product need. Our graphic and structural designers are also available to update your package or give it a completely new look. The end result is a pasta package that your product

richly deserves

A premier

pasta package

by Fold-Pak.

Newark, New York 14513 315-331 3200

Englewood Cliffs Sales Office 110 Charlotte Place, Englewood Cliffs, New Jersey 07632 Phone (201) 568-7800

The Macaroni John

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A LOOK BACK - A LOOK AHEAD

Ronco Enterprises, Memphis, says: "1982 was a year of increased trade promotion, some in the range of 25-30%. This made for an interesting



any increased sales of name brands came about at the expense of others.

The economy for 1983 is predicted as brighter. We should see a switch back to name brand quality, and an increase in per capita consumption especially with the National Pasta Association merchandising "Pasta is

Foods Company, Lowell, Massachusetts comments:

"1982 reflects a beginning in the pasta industry drive to change prevailing negative consumer concepts on the nutritional value of pasta. The Nation-



Andy Anderson, general manager, al Pasta Association public relations efforts in this respect are showing very favorable results.

> tising and feature support for pasta in as imports compete for available she the top 24 markets of the US increas- and warehouse space. ed 64% in 1982 versus 1981, catapulting the pasta category to 9th place for features in the ranking of all food categories.

management's views of the pasta industry for 1983."

Paul A. Vermylen, President, A. Zerega's Sons, Inc., Fair Lawn, New Jersey:

"Regarding the State of the Industry'. I would say that 1982 has continued the holding pattern that we have experienced for the last few years, but with some tonnage improvement nevertheless. However, I have complete confidence that with all the publicity that pasta has been receiving we are near the point of breaking out into an or the increased sale of private label appreciably higher level of per capita consumption. The cumulative effect of all the good news about pasta should begin to be felt in 1983.

> Robert Ronzoni, President, Ronzoni Macaroni Company:

"In 1982, the pasta industry welnot fattening", and the 210 calorie comed the trend toward stablization of raw materials

Growth was small, but consumer Ted J. Settanny, President, Prince awareness of pasta products was high. Import activity accelerated at a greater rate than ever before, affecting markets also outside the Northeast.

The existing pattern of slow growth additional plant capacity and import competition will, no doubt, continue in the coming year."

Vincent DeDomenico, President, Golden Grain Macaroni Co., declares:

"1982 has seen renewed growth for the pasta industry. The image and publicity about pasta is changing. It will take a long time to get past the "starch" connotation to the "complex carbohydrate" image, but we are starting. 1983 should see an acceleration of this trend

F. Mueller Company, Jersey City, aility, and convenience . . . and is in

"The Mueller Company is h. irg fine year with growth occurring cro most of our pasta lines. Comp titue Also, research reveals that adver- in the Northeast continues to be here

We have just made our first me outside the dry pasta arena will t introduction of Mueller Pasta Snape and Sauces to test market. This is Both these trends optimize Prince line of high quality dry mix side dishe to be served as a variety replacement for potatoes and rice."



G. Clinton Merrich

John R. Williams, President, W tern Globe Products, says:

"Business in 1982 was inter-sta with all of the new entrants : !! their feet wet and lockeving for tatk position. Every foot of shelf space # become a war as corporate de an to meet 3-5 year plans become to go and tougher. Return on inve n will be more difficult to explain the only explanation being 5 down the road will look better

L. Thomas Gartner, Vice Pre 10 Consumer Food Group, Pr bu Company, states:

"Pasta volume in retail groce: of lets will be up 3-4% in both ; and and dollars in 1982, outperform 2th rest of the grocery store on the to nage measure. Prospects for futur tor nage growth are good since patal fundamentally 'right for the tim-

. it meets increasingly importan G. Clinnton Merrick, President, C. consumer needs for good value, vers

(Continued on page 5)

INCARY, 1983 THE MACARONI JOERNE

ng its image as a nutritionally food. Important issues do exist



in the industry but it's encouraging that the basic consumer environment is Doublise.



on D. Herrick. Chairman of the I. General Mills Canada, Ltd.,

ne Canadian market for dry pasta icts is expected to show growth ume in the order of 4% last year rowth in dollars of approximately VS 1981 Lancia Pasta continued - strong growth pattern in 1982. ding volume and dollar sales go th above the prevailing market or intages, 1983 is expected to be an her good year for the Canadian Dr. Pasta market; we anticipate an indu ry tonnage growth rate of 3%. La cia Pasta is expected to show tonnage growth that at the very least matches the market growth rate."

Green Will Continue

JOSEPH M. LICHTENBERG NAMED PRESIDENT OF NPA

Joseph P. Viviano, Chairman of the Board of the National Pasta Association, announced the appointment of Joseph M. Lichtenberg as President effective January, 1983. The National Pasta Association represents the nation's pasta makers and their suppliers

In making the announcement Viciano said, "The National Pasta Association has just concluded two years of intensive strategic planning to determine the direction and structure of the Association to coincide with the pending retirement of our current executive secretary, Mr. Robert M. Green, Mr. Green will retire from that position as of July 1, 1983 after 34 years of service to the National Pasta Association. formerly known as the National Macarom Manufacturers Association

The strategic plan was adopted in 1980 by the membership and called for a restructure of the association into functioning councils, a change of name, and plans to identity an executive to replace Mr. Green.

Comes from Krover

Lichtenberg is the southeastern regional public affairs executive for The Kroger Co. He has a seven state region in which he is responsible for government and regulatory affairs, mediaand community relations for Kroger Food Stores, Kroger Manufacturing Processing plants and SupeRx Drug Stores. He began his public affairs cateer in retailing 13 years ago at the Kroger corporate office with responsibilities for public relations, employee relations, and public affairs.

Lichtenberg is immediate past Chairman of the Board of the Georgia Retail Association, a founder and board member of the Atlanta Public Broadcasting Association, and a graduate of Leadership Atlanta Georgia Governor George Busbee appointed him to serve on that state's Consumer Advisory Board. He was formerly a Captain in the U.S. Army and received Bachelor and Master of Science in Business from Ohio University

Robert M. Green will continue to serve as Executive Secretary until his retirement in July, "Mr. Green has served this association with distinction



He is responsible for the fine reputation we enjoy today and has, over the years developed a national reputation in the industry Because of the complexity of the transition phase Mr Circen has agreed to serve as an active consultant with offices in Palatine. III. nots. After his retirement, he will continue to serve as I vecutive Secretary Emeritus of the Association and editor of the Macatoni Journal" and Vi-

Move to Washington

The offices of the National Pasta Association, which are currently in Palatine, Illinois, a Chicago suburb, will be moved to the Washington, D.C. area by mid-1983 as part of the strategic plan, according to Viviano. The purpose in moving the office is to take advantage of the proximity of other food and allied associations, the Federal government and to develop an ongoing working relationship with the wheat industry, food processing manufacturing, grocery store, and other manufacturing groups

"After an extensive search, the selection committee was pleased to identify Joe Lichtenberg as the new executive for the association. He is charged with the responsibility of the further implementation of our strategic plan with emphasis on nationwide product promotion

Viviano is President of the San Giorgio-Skinner Company thow a Division of Hershey Loods) He is a third-gen eration pasta manufacturer, having succeeded his father. Peter J. Viviano of Louisville, Kentucky The chair-

Continued to page 6

New NPA President

(Continued from page 5)

man-elect of the National Pasta Association is Anthony H. Gioia, who serves as President of the RHM Macaroni Company, Buffalo, New York, who is also a third generation pasta maker. In addition, the immediate past president of the NPA, Lester R. Thurston, Jr., recently retired Chairman of the Board of the C. F. Mueller Company, served as Chairman of the Se-lection Committee.

At the International Durum Forum

N.P.A. President Joseph P. Viviano in extending greetings from the Association to the sixth International Durum Forum celebrating the 25th anniver-sary of the U.S. Durum Growers Association referred to the long range planning accomplished over the last

He stated: "We were attempting to complete a strategic plan to define just how our industry would combat the many changing elements of the business world. That plan is now complete. and we plan to follow this strategy with help from you growers, our allied suppliers, and our manufacturers to sell more durum-made pasta products.

"Pastaville and good quality pasta made from durum wheat are a major part of our pasta product promotion.

About the Industry

"A bit about our industry: We produce about 2 billion pounds annually which is about 10 pounds per person. Retail value is about \$1 million. Last year the increase in retail tonnage was about 4 percent including priva'e label and generic. Over the last five years tonnage of pasta has grown at three times the rate of general foods in the retail grocery store.

"This has been a good year for pasta sales, and like anything good and growing, we have competition. In the at we have a major threat from Italian mported pasta which is projected at about 70 million pounds, all subsidize J by the Italian government.

"Last month I visited with North Dakota Senators Andrews and Burdick, and they are very sensitive to the problem. With this year's good crop of fine quality and attractive prices,



we should do well selling the American public.

"We reviewed the 1983 plans of the National Pasta Association last night with representatives of the North Dakota State Wheat Commission and the U.S. Durum Growers Association. We look forward to a continuing and stronger working relationship with both

Close Working Relationship

"We have always had a close working relationship with members of both organizations and the staff of the Wheat Commission. They have assisted us greatly in the past as well as more recently in the restructure of our Association. Mel Maier has been an active member of the Industry Advisory Council with the U.S. Durum Growers Association members providing valuable insight, as well. Special thanks also to Darla Tufto and the pasta nutrition, education, and research committee which she chairs. We will soon have a complete nutrient profile of pasta. We appreciate her time and knowledge and the efforts of the committee members.

"Commission dollars, that we need so much, have helped us in the consumer promotion programs that we sponsor. These funds have enabled us to reach millions each year through direct consumer advertising and foodservice

> Winter Meeting February 20-24, 1983

International Durum Forum Report

"U.S. farmers are burdened with record crops of wheat, corn and sovbeans, yet in most other industries uch record production would be reg. ded as a blessing and not a curse. Joint should be made that surplus resulted from unusually good weather and reduced demand for U.S. grain because of world recession and strength of U.S. dollar. Bad weather or weakness in the dollar could quickly drain U.S. grain stocks." - Seaboard Allied Milling letter, Nov. 10.

Depressed prices and increased stocks in the face of decreased exports were what was bothering the growers. They were pleased and encouraged by the report made by National Pasta Association President Joe Viviano that pasta sales are up some 4% this year and have risen 31/2 times faster than flat general grocery sales in the past three years. He showed the News Bureau Program and Electronics Media additions to the pasta promotion for 1982-83 and called for their increased support.

25th Anniversary

The U.S. Durum Growers Association was celebrating its 25th Anniversary and all of their past presidents were on hand to preside at various sessions. They were: Richard Croclett

(Continued on page 8)



Pattie Cook, Minet, Mies U.S. Durum

THE MACARONI JOURNAL

orth Dakota Mill is one of the to: nills in the nation for many rea ons! Leo Cantwell, marketing tor, is proud of the fact that the most modern milling equipme t is used to mill the finest, highest juality durum wheat in the

Superior laboratory and testing facilities assure you of quality con-

trol. Your macaroni products will be the best when you start with durum products from North Dakota Mill.

One of our top priorities is to back our products with responsible, personal service. Jane Rowland and Kathy Hjelden take great pride in handling and processing your orders through our customer sales center.

Your complete satisfaction is very

important to us. That's why at North Dakota Mill, we deliver service.

the durum people

MORTH DAKOTA MILL Grand Forks. North Dakota 58201 Phone (701) 795-7000

We Deliver Service.



Durum Forum

(1957-61). Al Kenner (1961-66). John Wright (1966-71). Harold Hotstrand (1971-79), Norman Weckerly (1978-82), and the current president. Monto: Schello

NPA Executive Secretary Bob Green had a slide presentation tracing the relationship of the durum growers. durum millers and pasta manufacturers for the past 25 years

Speakers

George Fletcher president of the Pallisers Wheat Growers Association in Saskatchewan, described the problems of the Canadian grower. An antiquated system of freight rates, unchanged for 85 years, has led to losses by the railroads and lost sales by the growers all making for a complex political problem that has no easy answer

Jim Hammill, Director of Information, Lederal Reserve Bank in Minneapolis, declared the major objective of the Federal Reserve System is to impact the supply of money for price stability. The tax cut of 1981 was the most significant in history but it was too much, too fast. While it is bringing down inflation, interest rates are still too high Lunding of the public debt will take one out of every two new dollars of credit next year. The deficit is the problem and must be cut.

Frank Piason of the Foreign Agricultural Services stated that exports are running at a tate of two-thirds of last year's volume Greek durum, subsidized by the Common Market is taking business away in North Africa Algeria is an unknown quantity this year flow quality but attractive price) Venezuela is a good customer and get-



Presidents of U.S. Durum Growers Association: Standing, left to right: Harold Hofstrand, John Wright, Al Kenner, Dick Crockett. Seated: Monroe Schefle, Norman Weckerly.

Dick Crockett asked Mr. Piason that the past has been sold for hard dollars and not credit - why it could not be used as a loss leader to help get rid of its surplus and other grains to North says the U.S. doesn't use loss leaders.

At the evening banquet Dick Crockett showed slides of a recent trip to China by a North Dakota delegation headed by the Governor. There are marketing opportunities but we will have to work at it.

Sweepstakes Winner

Among the durum samples Danny Atseth, a high school boy in Future Farmers of America at Stanley, had the Sweepstakes winner with 61# Italy is taking some Arizona durum. Crosby He won the NPA Sweepstakes plaque. Other winners included Mike Lee with 63# Crosby, and Dustin Heckman with 62# Crosby, both from

Alkabo, Craig Shoemaker of Stanley with the surplus U.S. durum which in had a 62# Vic sample. Dennis Endieson of Minot had a 62# Vic entry

The Creamette Company sponsored Dave Osborn of the Minnesota Vikings to distribute trophies and handle other Africa, China and Russia, Mr. Piason duties, Posters and displays were all around town and the local press, radio and television were touting the events

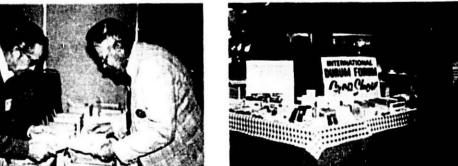
Pastaville Pictures

Left Hand Column: 1. Pastaville USA signs.

- 2. Tractor in Shapping Center with pasta products.
- 3. Speediest Spaghetti Slurpers. 4. Meceroni Meme and grandsor

Right Hand Column:

- 5. Chamber of Commerce Super and planning.
- 6. Pastalympics participant Lasagna Leap. 7. Mr. Spaghetti Legs Contestants

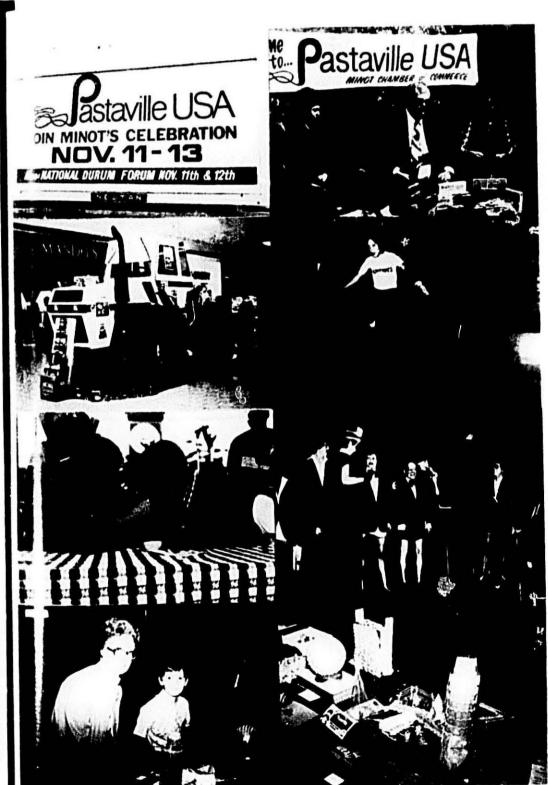


Checking Samples: Howard Jacobson, A D Rood, State Seed Department, Fargo.



Winners on display at Town & Country Shopping Center.

JAN 181. 1983



Pastaville U.S.A.

What is more American than macaroni and cheese or tuna and noodles? And what is more North Dakota than durum? Put them together and you come up with macaroni products made from a naturally good North Dakota Wheat and Pastaville USA.

Pastaville USA originated in Minot in November, 1980, to call attention to the importance of the one billion dollar pasta industry to Minot, the state, and the nation. North Dakota produces 85 percent of this country's durum wheat which is the principal ingredient in the two billion pounds of pasta product consumed annually. The third annual Pastaville USA ceiebration was held in Minot November 11-13 in conjunction with the International Durum Forum.

New Events Added

Several new events were added to the Pastaville celebration: a Pasta Momma contest was held which is similar to a Mother of the Year contest. Children wrote in why their Mom should become a Pasta Momma.

Ten-year-old David Baker wrote: "I want my grandma to be Pasta Momma, because no one makes pasta like her, and she has raised me since a baby. She goes to hockey games and says it keeps her young, and she's our Pasta Momma, and we love her."

Mrs. Baker was honored at a reception sponsored by Ramada Inn and received many gifts including a brand new micro-wave oven. She helped judge entries in the "Oodles of Noodles" Panis Sculpture Contest held at Town 'N Country Center.

Patty Cook, a Minot disc jockey was named Miss U.S. Durum Queen. M Spaghetti Legs, USA, a new ever, was also added where male contestants modeled their legs fashion show style.

Pasialympics Repeated

Dave Osborn, a former pro football running back with the Minnesota Vikings and a native of Cando, North Dakota, was the Honorary Master of ceremonies of Pastalympics, a series of sports oriented games and contests for students in grades three through eight. More than 250 students competed in the events which had a unique pasta twist to them. Lasagna Leap, for two foot stack of mock lasagna. Other

events included the Pasta Basket Shoot, Pastaville Course, Noodle Jump, Spaghetti Sprint, and the Pasta Peddle. The day-long competition took place at Dakota Square Shopping Center on November 13. And, of course, returning Pastaville activities included Pasta World, a series of food boutiques serving pasta dishes from around the world and the Spectacular Spaghetti Supper held at the Minot Municipal Auditorium where 3,000 spaghetti meals were served.

Joe Pash of C. F. Mueller Company coordinated the effort that brought samples and sales materials from the following pasta manufacturers to Pastaville: American Beauty, Buitoni, Creamettes, Gioia, Golden Grain, Lipton (Pennsylvania Dutch), Luxury, Mueller, Prince, Ravarino & Freschi/Red Cross, Ronco, Ronzoni, San Giorgio-Skinner.

Rigatoni Run - Hockey Game

The Third Annual Rigatoni Run, a five and ten kilometer race for junior and senior runners and a Speediest Spaghetti Slurpers Contest, to determine who could slurp the most strands of spaghetti were also highlights of the Pastaville celebration.

The Pasta Cup Hockey Game - a hockey match between the Air Force Academy Juniors from Colorado Springs and the Minot Collegiates was another annual event.

Complete Cooperation

Throughout the week of November 8 the City of Minot was decorated with Pastaville USA banners and Pastaville signs throughout the streets and city. Display competitions for the best Pasta scene exhibits were open to financial institutions and grocery stores. Barlow's won the plaque for best grocery store display in the Pastaville celebration; First National Bank won in the financial institution group.

Also, schools served pasta to their students during the week, windows were decorated, and generally the City of Minot was converted to Pastaville

Active Committee

Craig Benell, Chairman of the Event, and his committee of the following workers did a great job: Dave Braun, Lowell Latimer, Bonnie Castons accounting for the remaining 18 per-Kluck, Tammy Hamm, Dave percent. Last year's farm holdings example, was the high jump over a per-Kluck, Tammy Hamm, Dave Kary, Mary Jane Sautner, Hardy Lie-

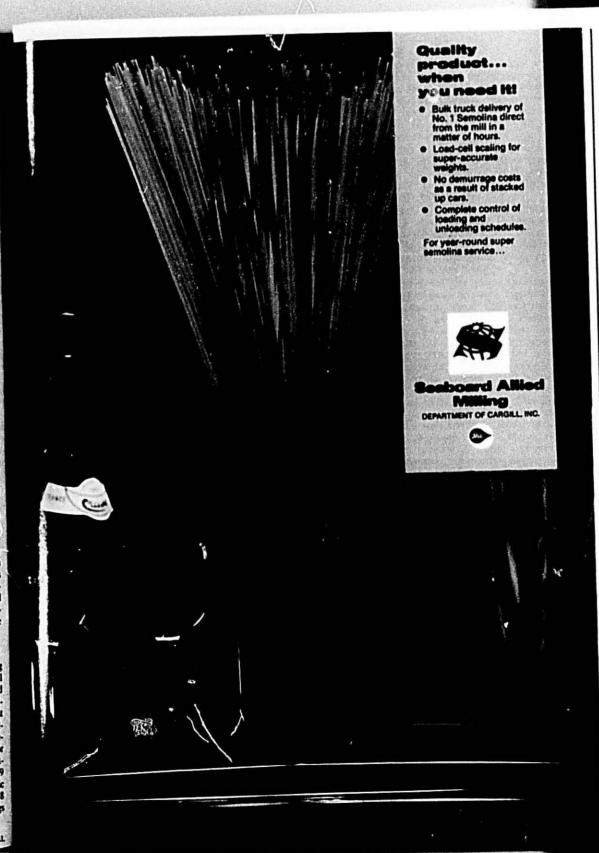
berg, Steve Murphy, Pam Davy, I anci Boyd, Deb Wright, Larry Kauf ua, Mike Leary, Bobbie Talcott, and on Judd. Also, Ben Hoag and Duane Peterson for their part in the D rum

Quarterly Durum Report November-U.S. Dept. of Agriculture

The Crop Reporting Board on October 1, 1982, forcast production of U.S. durum wheat at 151 million bushels (4.11 million metric tons), 19 percent below last year's record high production, but 39 percent above 1980. The area for harvest of 4.27 million acres was down 26 percent from 1981, 12 percent less than 1980 and the smallest area harvested since 1979 of 3.93 million acres. Yields are expected to average a record high 35.4 bushels per acre compared with the previous record high of 33.1 bushels in 1978, 32.3 bushels last year and 22.4 bushels in 1980. Durum wheat harvest made good progress in North Dakota in early September as favorable weather prevailed. By the end of September, 98 percent of the durum acreage was combined compared with 100 percent last year and an average of 89 percent. Good weather kept sprouting and other quality loss at a minimum. In Montana, more than adequate soil throughout the growing season resulted in an excellent durum w est crop. Farmers were storing mos of the better quality durum and most aff ered in the spot market being of oor quality caused the high quality di um to be in good demand. Spot offe ngs containing under 75 percent hard ernels, grading amber, were discou ted 5 cents per bushel and under 60 ercent hard kernels, grading durum, ere discounted 10 cents.

Stocks Increase

According to the Crop Repo ing Board, U.S. durum wheat stocks i all positions as of October 1, 1982 tot led 222 million bushels (6.04 million . 1etric tons), 17 percent greater than ast year's 189 million bushels (5.15 nillion metric tons). Farm holdings ac-counted for 82 percent of the total of 181 million bushels (4.93 million metric tons) and off-farm stocks were 40.9 million bushels or 1.11 million metric (Continued on page ??)



Du Jm Report

148 million bushels (4.02 million met : tons) and off-farm 41.7 million Is (1.13 million metric tons). Dis pearance of durum wheat during the June-September period totaled 36.5 million bushels (992 thousand metric tons) compared with 56.6 million bushels (1.54 million metric tons) during the same period last year.

The growing global recession continues to restrict foreign trade and U.S. exports of durum wheat during the first quarter of the crop year totaled only 16.3 million bushels or 442.5 thousand metric tons, a decrease of 8.9 million bushels or 241.7 thousand metric tons in comparison with the previous year's 25.2 million bushels (684.2 thousand metric tons). The largest importers were Italy with a total of 177.2 thousand metric tons and Algeria and Venezuela taking another 135.8 thousand, accounting for over one-half of the total imports for the period. Durum exports out of Duluth/Superior since the opening of the shipping season through October 29, 1982 totaled 22.1 million bushels (603.4 thousand metric tons) compared with 27.5 million or 747.3 thousand metric tons during the same period one year ago.

In Canada

A cording to Canadian statistics base on September 15th findings, rs decreased the 1982 durum plantings to 3,750,000 acres. ield per acre was 31.1 bushels pro cing 116.5 million bushels. One yea ago, farmers planted 4,200,000 acre but with the yield at 26.0 bushels per cre only 109.4 million bushels produced. The visible supply of dur 1 in licensed storage and in tranctober 20, 1982 totaled 792.9 the and metric tons compared to last year. Canadian exports of dur n in the June-September period incr ased to 849.0 thousand metric ton Algeria, Italy and the U.S.S.R. wer the major importers taking a to-tal of 666.4 thousand metric tons.

U.S.-Soviet Wheat Trade

Neal Fisher, marketing specialist, North Dakota State Wheat Commission, in analyzing U.S.-Soviet wheat

trade says the significance of the So- north of Washington, D.C. World popthe past three years have annually exported one-tenth of their production to the USSR. The Soviets became a major factor in the U.S. market in search to meet this need. 1972.73 when they purchased onethird of the total U.S. wheat exported that year.

The prolonged Soviet absence from U.S. wheat market since March of this year has had a depressing effect both on prices directly and psychologically.

have grain supply agreements with the zer. Improved management and farm-Soviet Union and have recently made substantial sales under terms of those and post-harvest losses. agreements. "Conada recently sold 7.6 million tons (280 million bushels) of spring wheat, durum, and barley, while France having sold an initial 300,000 tons, is expected to sell 2.5 million tons (95 million bushels) of soft wheat to the USSR this year."

USDA has lowered the U.S. export projection for wheat from 1,775 million bushels to 1,700 million bushels primarily as a result of reduced Soviet import needs. "Competition to supply the USSR with wheat and feedgrains is intense," Fisher says, "as demonstrated by the French restitution (rebate) of \$82.50/ton (\$2.25 per bushel) on the sale of French wheat to the USSR. Any additional sales from Canada and the European Economic Coniunity are likely to further reduce the potential for U.S. sales to the Soviet Union."

Research the Key to **Future Wheat Success**

This year's record U.S. wheat vield of 35.7 bushels per acre is still less than one-fifth of a proven possible yield, according to a leading U.S. Department of Agriculture official.

"Contrary to many opinions, wheat yields are far below their potential," said Lee W. Briggle, USDA National Research Program Leader for Small record yield of wheat in the United average about 17 percent of that proven production level."

Briggle's remarks came at the first National Wheat Research Conference held Oct. 26-28 at the USDA Beltsville (Md.) Agricultural Research Center

viet market in U.S. trade circles is ob- ulation and long-term, increasing devious to wheat producers who during mand for wheat will necessitate maintaining the dramatic rise in wheat yields, he said. He expressed optimism about the ability of agricultural re-

> "Net wheat production can be improved substantially, despite the annual toll of disease, insects, harsh weather, poor soil, and post-harvest losses," Briggle said.

Basic research will yield hardy wheat varieties efficient in photosyn-Fisher says Canada and France both thesis and the use of water and fertiliing practices will reduce chronic pre-

One of the most promising avenues to higher yields, however, may be the "tremendous, almost untapped reservoir" of genetic material available from wild relatives of wheat, said Briggle. Although transferring genetic traits to wheat is a difficult task needing additional research in genetics and cytogenetics, successes have already been made, the Agricultural Research Service scientist noted. One of the first was the transfer of resistance to the disease stem rust from emmer (Triticum dicoccum) to the 'Hope' and 'H44' varieties of wheat. Agropyron intermedium, intermediate wheatgrass, has been another wild relative of wheat useful in transferring resistance to stem, leaf, and stripe rust pathogens.

"These related species represent an invaluable source of useful genes for the future improvement of wheat," Briggle said. "By the year 2000, genetic engineering may provide the re-search scientist with additional tools to meet the global challenge of food production.

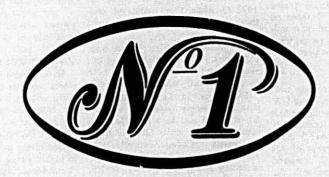
RHM Research Center Outlines Work

The RHM Research Center Report for 1981 and 1982 makes very interesting reading. In the foreword, Dr. J. Edelman, director of research, notes Grain Cereal Crops. "The documented that the beginning of the '80's has created new challenges which have States is 209 bushels per acre. We now led to significant changes in the conduct of RHM development and research. The main challenge has been the need to adjust the nature of activities in response to the production requirements of the operating com-

(Continued on page 16)

JANUARY, 1983

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- * in assuring confidence to pasta factories all over the world
- * with the most advanced technology
- * because of experience acquired throughout the world

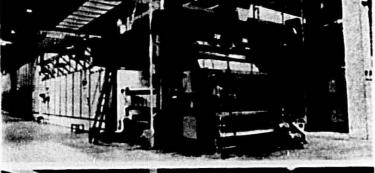
When there is "HIGH" Temperature to be considered, the preference of the customers

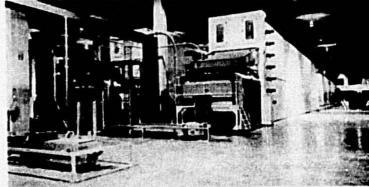
BRAIBANTI "HT" lines

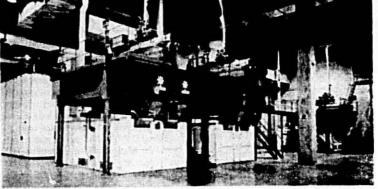
- 48 in ITALY 11 in FRANCE
- 10 in U.S.A.
- 8 in JAPAN 5 in PORTUGAL
- 5 in SPAIN
- 4 in GERMANY
- 4 in U.S.S.R.
- 3 in VENEZUELA 2 in POLAND
- 2 in SWITZERLAND
- 1 in AUSTRIA 1 in BOLIVIA
- 1 in CZECHOSLOVAKIA
 1 in FINLAND
 1 in GREAT BRITAIN
- 1 in GREECE
- 1 in INDIA
- 1 in IRAN 1 in HOLLAND
- in RUMANIA
- 1 in TURKEY

113 of which 53 are for long pasta,

60 are for short pasta . . .







new actory of PRI CE-LOWELL-U.S.A. "HI H TEMPERATURE"

JANUARY, 1983

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RHM Research Center

(Continued from page 13)

panies. In particular, the center has continued to develop expertise in process control technology and in project

The Center's control technologists have combined with their divisional colleagues to design and install monitoring and control systems for a variety of processes. Similarily, the project engineers have become more closely involved in the activities of the RHM companies as they introduce new technology into food and feed production processes. A further change has been to tailor the Center's resources in line with the business needs of the group at a time when the economic pressures have been great.

The report gives an outline of the extent of the research and development work carried out and of its complexity. The Research Center's staff includes more than 300 persons who are chemists, physicists, mechanical, chemical and electrical engineers, statisticians, information scientists and computer personnel.

Wide Range of Activities

The introduction to the report notes that during the last two years their activities have been extended in the following important areas:

· Computer-based processed control technology for the automation of monitoring and control systems.

· The availability and safety-in-use of a wide range of raw materials and ingredients.

Compositional and nutritional information on foods and feeds and the effects of processing.

 Energy conservation and process cost reduction by the efficient utilization of fuels in food and feed pro-

The report explains with illustrations and diagrams the organization and work of the center in its main categories, including:

• Mechanical Engineering: The design, development and commissioning of prototype production plant and machinery for food and feed processes.

• Project Engineering: The design, specification procurement and commissioning of process plant and equip-

and installation of process control systems in food and feed production.

· Technology Transfer: The analysis and presentation of business and economic opportunities arising from the application, acquisition and development of technology.

 Process Development: The application of food technology and engineering in the development of food

· Collaborative Research and Development: Research development in collaboration with government and in-

• Fermentation: The application of biotechnology to the utilization of natural materials in food production.

· Food technology: The cultivation, production, composition with quality of food and food ingredients. Nutrition and Toxicology. The

nutritional aspects of food and feed production and quality. · Biomolecular Sciences: The fun-

damental structure, composition and functional properties of cereals and related products.

 Analytical Services: A comprehensive service in the analysis and microbiology of foods.

General Mills Has **Diversified Growth**

Strong volume gains for many of its established and newer businesses, and record earnings for four of five industry groups highlighted fiscal 1982 operations of General Mills, Inc., according to the company's annual report. While General Mills officers anticipate a lower annual rate of growth in the current fiscal year, they express maximizing return to our shareh J belief in the annual report that earn- ers." ings again will establish a new record.

General Mills had an "outstanding year" in fiscal 1982, it is emphasized in comments to shareholders by H. B. Atwater Jr., chairman of the board and chief executive officer; F. C. Blodgett, vice-chairman, Consumer Foods, and D. F. Swanson, vice chairman, Restaurants and Non-Food Opera-

The fiscal 1982 results, Mr. Atwater, Mr. Blodgett and Mr. Swanson state, represent the 20th consecutive year of increase in earnings before extraordinary items. In fiscal 1982, they add, the company's return on average shareholders' equity was 19.1%, a new Control Technology: The design record. The return on average total capital invested in the business was

Turning to fiscal 1983, the Ger ra Mills executives comment, "We ex ect the economy to continue weak threigh the first half and to slowly improv the second half. We also expect tinued lower rates of inflation. Th fore, we expect our annual great rate to be somewhat below that of fis cal 1982. We anticipate another p od year and a new record earnings level."

Multifoods Dividend

International Multifoods Corporation announced the approval by its Board of Directors of a payment of 41.25 cents per common share, payable January 15, 1983 to commo stockholders of record on December 28, 1982. The major portion of the payment is being made in lieu of regular quarterly dividend, under cash distribution plan approved by the stockholders of the company at the ar nual meeting in June, 1982. The in crease of 1.25 cents over the prior di vidend rate of 40 cents per commo share is to permit the company to make final payment of the cash distributions under the IRS-approved plan.

William G. Phillips, Multifoods' chairman and chief executive officer, said,, "I'm pleased to announce that the cash distribution portion of this payment has favorable Federal in come tax effects for most holders of our common stock since it will treated under the rules relating to turn of capital and capital gains losses. Development of this plan is another example of our diligence

The exact amount of the payn which will qualify as a cash distr tion under the plan will depend on number of common shares outsta ing on December 28, 1982. The ance of the payment will be treated ordinary income for Federal tax ! poses. The company said it would form record and beneficial stockh ders of the precise breakdown on Ja u ary 15, 1983

A regular quarterly dividend also declared on each series of company's preferred stock, with he same record and payment dates as he payment to common shareholders.

Multifoods completed its most re cent fiscal year on February 28 1982. with sales of \$1.1 billion and net earn-

THE MACARONI JOURNAL

ings of \$33.2 million or \$4.07 per shar of common stock.

A meapolis - based International Mul foods is a diversified food compan operating principally in the United ates, Canada, Venezuela, Mexico a d Japan.

GTA Records Loss

The Grain Terminal Association sustained a loss of \$10.9 million in the fiscal year ended May 31, Allen D. Hanson, president, told 3,000 farmer-owners attending the St. Paul-based grain marketing and processing cooperative's annual meeting in Minne-

Mr. Hanson said G.T.A. generated sales of \$2.3 billion on a grain volume of 442 million bus during the year. The sales and volume figures were off only slightly from records set the previous year, Mr. Hanson said, but low grain prices, narrow margins and high interest rates affected profits. A year ago, GTA had net income of \$19.6

The loss was the first for G.T.A. since 1968 and the second since the cooperative began operations in 1938. Farmers in 10 states shipped 441,-460,000 bus of grain through G.T.A., reduction of about 4% from the record 459 million bus handled the previous year.

Pill: bury's Dry Grc ery Division

P. bury's Dry Grocery division is on t move- in fiscal 1982, profits incresed more than 25 percent over fisc: 1981. It's part of a resurgence that :gan in fiscal 1981.

ong performance all around" crea I the upward swing, according to 1 m McBurney, group vice president of Dry Grocery. "We have movurgins up, kept expenses down nanaged the business at profitable levels," Mr. McBurney said, Tha ks to contributions from all key area of the business - operations, sale marketing, finance, and research and Jevelopment.

The Dry Grocery division is composed of two business units: Value Added, headed by Dan Locke, vice resident and business unit manager, nd Basic Foods, recently taken over by Tom Gartner, vice president and siness unit manager.

The Value Added unit consists of added to Green Giant's five-item bakcake mixes, dessert mixes, frostings, hot rolls, corn bread, gravy, pancake mix, instant breakfast, Figurines, Sweet 10 and Sprinkle Sweet. The Basic Foods unit contains potato flakes, flour and pasta.

"Our planning and programs in the marketing and sales area have been very strong," said Mr. McBurney. We have a clear sense of priorities and we know what to concentrate on."

That "rifle-shot" approach-a marketing strategy that focuses on a carefully selected number of objectives is one of the keys to the Dry Grocery division's success.

"Our objectives place strong marketing and sales emphasis on products we believe to have the best long-term potential in both profit and value," said Mr. McBurney. "Some of the products receiving emphasis include dessert mixes, Ready To Spread frostings and family flour."

The momentum established last year should continue this year with the rollout of several new products, including new Ready to Spread Coconut Pecan and Coconut Almond frostings, Pillsbury Plus Oats N' Brown Sugar cake mix and Boston Cream Bundt cake.

"We're going to have a good year." Mr. McBurney prodicted, "but a challenging one, too. We're undertaking several significant tasks: introducing new products, making some major productivity improvements by consolidating warehousing and selling canned vegetables through our Pillsbury sales force rather than through brokers as in the past."

Mr. McBurney added, "All this is happening during a period of extremely competitive conditions in our marketplace. But I'm confident that Dry Grocery is ready to meet the tough challenges of the future."

Green Giant Introduces Six New Frozen Entrees

The Green Giant Company announced the introduction of three new baked entrees and three new twin-

nouch entrees in supermarkets this fall. Chicken Lasagna, Spinach Lasagna and Enchilada-Sonora Style have been

ed entree line. Each of the lasagna variations is packaged in a paper tray, so it can be heated in a microwave oven as well as a conventional oven.

New items in the successful twinpouch line are Chicken and Broccoli with Rice in Cheese Sauce, Beef Stroganoff with Noodles and Turkey Breast Slices in Gravy and White and Wild Rice Stuffing. The meat and starch portions of each entree are packaged separately in flavor-tight cooking pouches. They may be heated in either microwave oven or in boiling water.

The Green Giant Company is a subsidiary of the Minneapolis-based Pillsbury Company.

Campbell Soup Sales Up

Campbell Soup Company reported increased sales and earnings for the first quarter of its 1983 fiscal year.

Net earnings in the first quarter, which ended October 31, rose to \$42.-824,000, compared with \$39,453,000 in the same quarter last year. Earnings per share increased 9% to \$1.33 from \$1.22 per share in last year's first quarter.

Sales for the first quarter reached \$803,177,000, an increase of 9% over sales of \$739,769,000 in the same quarter last year. Unit volume was up 9% over the prior year's quarter. "Campbell U.S. Division's national rollout of Prego Spaghetti Sauce and the strong western regional distribution of Le Menu frozen dinners contributed to a 4% divison unit volume increase," R. G. McGovern, President, said. *Pepperidge Farm and Vlasic exceeded the U.S. Division's 4% level of increase and the International Division contributed approximately 2%. New acquisitions, primarily Mrs. Paul's Kitchen added a 5% increase to the corporate total."

Campbell's increased level of marketing continued in the quarter from fiscal 1982, McGovern said, Marketing expenses for the quarter were up 27%, with advertising expenditures alone increasing 32%.

Mr. McGovern noted that these results were achieved in an uncertain

Plant Operations Seminar Harbour Costle, Toronto March 21-22-23-24, 1983

New Production Facilities For Prego Sauce

Campbell Soup Company is investing more than \$2 million in new production facilities at its Camden, N.J. plant, to increase the output of its popular Prego Spaghetti Sauce. More than 50 new jobs will be added to the present 1,500 when the new production line starts up early in 1983.

The Camden plant will be the second in the Campbell system to produce Prego products, now manufactured only in Campbell's Napoleon, Ohio,

"Addition of the new line represents both a turnaround and stabilization of the Camden plant's work force," says C. W. Hatfield, plant manager. "Our president, Gordon McGovern, has indicated he would support Camden in its renaissance efforts by helping the plant grow, and this is the first major ent in that direction."

The new production line will be state-of-the-art, and it will be able to containerize any kind of product in glass. This opens up the possibility of adding a whole new range of products to those the Camden plant presently manufactures. Possibilities in-clude "V-8" Cocktail Vegetable Juice, soups, Vlasic products, and others. Prego presently is manufactured in 151/2, 32, and 48-oz. sizes and in four flavors: Regular, Flavored with Meat. Mushroom, and Marinara.

Prego is one of Campbell's most successful new products. National distribution of Prego sauces began August 30, 1982. During its initial sales, even though Prego was available in only 40% of the U.S., it went from zero to the No. 2 brand nationally between its introduction in July 1980 and August 1982.

Launched in Ohio, Michigan, Indiana, West Virginia, western Pennsylvania, and upper New York State, an area representing about 26% of spaghetti sauce sales in the U.S., Prego captured 22% of the market in an eighteen-month period. It attracted new users and helped the entire product category volume grow by 23% since its introduction.

The spaghetti sauce market has grown 96% in volume since 1975, and 15% in 1981 alone. It's a \$600 Elmsford, NY; and Robert Samposgrow to \$1.5 billion by 1992. New other chefs and culinary students.

York and Philadelphia represent 18% of the national market for spaghetti sauce, and 68% of the marinara spaghetti sauce market.

Hunt's Tomato Paste

Hunt's Tomato Paste, already the best tasting tomato paste, is introducing a new, improved tomato paste described as so much better that "women who tried it agreed; new Hunt's would make their favorite recipe taste even better."

Hunt's will also introduce nationally their new Italian Style Tomato Paste, which uses a blend of Italian spices and natural seasonings, slowsimmered with Hunt's Tomato Paste to add a more flavorful Italian taste to

Each new product will be advertised separately — but in tandem — using full-color, facing one-half pages. Both products will also be supported by a new commercial on network tele-

Ketchum Advertising/San Francisco is the ad agency.

Ragu' Homestyle

Ragu' Foods, Inc. aims to expand pasta sales this winter by assuring health-conscious consumers that the Ragu' Homestyle entree - 5 oz. of cooked pasta and 4 oz. of Ragu' Homestyle meatless spaghetti sauce - is "only 280 calories and still tastes ter-

Big Lasagna

The Westchester and Lower Connecticut Chef's Association recently continued their tradition of going for a Guiness World Record with the baking of the world's largest lasagna. This year's effort was lead by Louis DiRubba, president of the association and Executive Chef, Stamford Marriot, Stamford, CT. Franz Eichenauer, who pionerred the tradition, is currently diroctive to The Academy of Culinary Aris, Atlantic Community College, Magic Landing, NJ.

Assisting DiRubba were Rolf Baumgariner, Brasserie Swiss, Ossining, NY, Matthew Malec, Reiber's Razzberry, million business, and it's predicted to na, Stamford Marriott, along with

The record breaking effort to it place at the Fifth Annual Culir Festival, Peckskill, NY, where a sp ally designed oven was construct if The final lasagna measured 5 1 et wide, 4 inches deep, and 40 feet lo a The ingredients consisted of 240 of ricotta cheese, 160 lbs. of moz arella cheese, 40 lbs. of grated chee e. 600 lbs. of semolina flour for the pas a. 100 dozen eggs and 62 gallons of tomato sauce mixed with water and spices. They all added up to a lasagne dinner for 2,000 people. Sponsors of The World's Largest Lasagna were Wheelabrator Frye/Westchester RES-CO; Mario's Green County; Westchester and Lower Connecticut Chefs Association; and the New York State National Guard.

Contributors for the specially con-structed oven were Rust Engineer Co., Blank Enterprises, William A. Kelly Co., and Tony Dee Plumbing Co. Ingredients were contributed by Davis Grande, Inc.; Papettis Hygrade Egg Products, Inc.; Scheps Cheese Co.; and Gus Sclafani Corp.

The Festival was for the benefit of the Peekskill Area Health Center's renovation drive. Pat Belth, public relations director for the Center, told REN that 12,000 people attended and \$14,000 was raised for the center.

National Grocers Association

National Grocers Association. new national trade association repr senting food retailers and retailer-cw ed cooperatives and wholesalers, h been formally incorporated as a resi of the merger of the Cooperative Fo Distributors of America and the N tional Association of Retail Groce of the United States.

Thomas K Zaucha former pro dent of C.F.D.A., has been nan president and chief executive offic of the new National Grocers Assoc tion. Mr. Zaucha's food industry perience includes postions with 1 National Canners Association and T Great Atlantic & Pacific Tea Co.

Thomas F. Wenning, legal coun-the past 10 years for NARGUS, is c ecutive vice-president and gener counsel of the new organization.

Stated mission of the new group "to promote and advance the commo

(Continued on page 20)

THE MACARONI JOURNAL

VERY GOOD PRODUCT DESERVES GOOD EGGS ... FROM EGGCO



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- · LIQUID Liquid Whole Egg, Liquid Yolk.
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JANUARY, 1983

Brand Power '82 - Part II

From the November issue, Progressive Grocer Magazine

Robert E. O'Neill writes: "Big ad bucks back the brands. One hundred chain and wholesale buyers were regive their number one reason for carand generics. In essence, generics were praised for their price-related value; private labels were touted as an alternative to national brands; national brands were cited for their widespread

"You can't stay in business if you don't have national brands,' said one wholesale buyer. 'The customers expect them to be in the store.' A chain buyer gave his reason as, 'Their national acceptance - created by advertising.' Another buyer said, 'They sell, and sell in large quantities. Customers understand and prefer national labels because they've seen their names be-

"This preselling, as it is often called, is a megabuck task. Ad Age reports that last year the 100 leading adtheir identities and products visible to the public, an increase of 14 percent compared to 1980. There were no dis-cernable trends as to the types of com-the Seasons" 50 most featured cate-10 percent or more; 13 companies re- category showed pasta in 15th place.

duced spending. Fully three-quarters of the leading 100 companies were suppliers to the supermarket industry. Among these, the top 25 companies spent more than \$8.2 million in eight kinds of measured media.

"A look from the perspective of cently asked by Progressive Grocer to brands rather than companies, shows that some \$3.2 billion was expended rying national brands, private labels for the top 115 advertised names - a figure which approximates the entire after-tax net profits of the grocery in-

> "Among the three major ways that manufacturers introduce and support their brands - consumer promotion, trade promotion, and media advertsing - media advertising has the major share, about 44 percent of revenue. This has remained relatively stable in the past four years whereas the proportion of funds allocated to consumer promotion has risen at the expense of trade promotion. Manufacturers can well answer the famous question, 'What's in a name?' The aswer is sales, profits, and survival."

Dry pasta products placed third in the top gainers in ad features for the year ending March, 1982. It was up vertisers spent \$14.8 billion to keep 29 percent in ad count, preceded by disposable diapers at 34 percent and lotions at 40 percent.

panies that increased or reduced their gories in 24 leading markets, for 12 ad budgets in 1981: 23 companies months ending 3/82. Index of 100 among the 100 increased spending by equals average quarterly features per

			0	uarterly Fe	ature Inde	
Rank 15	Category Dry Pasta	No. of Features 10,070	1st 151	2nd 79	3rd 75	4th 94
Dry Gro	cery: Food					
	Brands			Items		

Bra	nds			lı lı	ems	
	in 1972	#in 1982	% Change	#in 1972	# in 1982	% Change
CATEGORY Pasta	104	123	+18.3	2,623	3,008	+14.7
Italian Food Sauces Dried Rice	72 102	152	+38.9	390 496	569 909	+45.9
Dry Pkg. Dinners	36	52	+44.4	233	298	+27.9

National Grocers Association (Continued from page 18)

interests and enhance the mutual understandings and relationships of independent food retailers, retailer-owned cooperatives and voluntary wholesale distributors engaged primarily in the sale and distribution of food and related products."

Mr. Zaucha said N.G.A. will offer its members a strong education pro-

gram with a curriculum approach, geared toward the operational needs of both retailers and wholesalers. The organization, he added, will have a public affairs department to provide a comprehensive government relations program for members.

In addition to its headquarters office in Reston, N.G.A. will maintain a government relations office in Wash-

Undermarketing

Ed Mooney, publisher of Ad H c. Grass Roots, and From the Buy Side, participant on the grocers p. el at the Breakers Winter Convention si February, recently wrote:

The fraternity of pasta makers is a new member. Coca-Cola Foods acquired Ronco Foods. Those of us lounging around the old neighborhood, wary and battle-scarred, are looking forward to meeting the new kid with his pressed clothes and shiney toys.

We were like that once - eager to show the ill-trained local guys what sophistication and pro marketing was all about. We learned. Some not easily and some not well. The locals are still there, and so are we. It's hard to tell us apart.

National companies are attracted to the pasta industry for the same reason: There is real growth and no national brand. No one enjoys the economic of scale. Pasta brands are undermarketed - advertising is sporadic and promotional allowances are convul-

Good companies attacked those weaknesses - Hershey, Pillsbury, Borden, and Foremost-McKesson. None succeeded. That doesn't mean there aren't successes, because there are. But not by the mere magic of sophisticated marketing.

Success comes from accepting that pasta is intrinsically a local busine Each area has its own product mix, own pack-size preference, its own tra practices, and its own competitive vironment. The brand that execu best is the one that will survive.

One of the successful and adapt companies was Ronco Foods - it veloped slowly in a very confined ! ritory. All in all it was a tough co petitor. Can that success be extend d geographically? Possibly, but wo knows? Will Coca-Cola Foods try? N

Welcome to the club.

"We have the ability to establish n outstanding grass roots system." Nr. Zaucha said, noting the new organization combines 65 C.F.D.A. members operating 28,000 retail stores with the independent retailer members of NAR-



demands great performing pasta

Macaroni masters know what they want...and demand it: Nutritious, economical, good-tasting pasta products.

Amber Milling can help you deliver top-quality pasta products to your pasta people. Amber knows your pasta operations require the finest ingredients...Amber's Venezia No. 1 Semolina, Imperia Durum Granular or Crestal Fancy Durum Patent Flour.

Only the best durum wheat is used at Amber. Our modern. efficient mill grinds the durum into semolina and flour with a reliable consistency that makes it easier to control the quality and color of your pasta products.

And because we know that demanding customers are waiting for your products, we meet your sees and ship when promised For quality and uniformity...specify Amber!



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THE MACARONI JOURNAL

Ideal Celebrates National Pasta Month

Honorable Jimmy Dimora, mayor of Bedford Heights, Ohio said "when a homemaker drops a handful of spaghetti into boiling water chances are that it will be an *Ideal* meal."

Mayor Dimora and his administrative officials joined in proclaiming October as National Pasta Month. They are also congratulating Ideal Macaroni Company for relocating in Bedford Heights 23 years ago.

Ideal Macaroni Company produces more than 50 tons of macaroni products a day.

Chairman of the Board of Ideal Macaroni Company and Weiss Noo-dle Company, Mr. Leo C. Ippolito stated that Ideal Macaroni Co. was established by his father Pasquale, 80 years ago with only \$500. He had named the business L'Ideale which is the Italian word for Ideal. Leo C. Ippolito came to his father's business 50 years ago and renamed the company to his present name of Ideal Macaroni Company.

Many great changes have taken place in the last 80 years of business. More heavy automated equipment was added to produce the pasta products faster and in a larger volume. In the early 60's the family name of Ippolito was added to all the retail and institutional packages.

Ideal Macaroni Company has about 50 employees and manufactures many shapes and sizes of macaroni and noodle products. Most popular of all are Spaghetti, Lasagna, Elbows, Choo Choo-Wheels, Fettuccini, Mostacioli, Rotini, Rigatoni, Linguini, etc.

Pat Ippolito says "99% of Ideal's business is with area grocery chains covering all of northeast Ohio." He credits higher consumption for the company's growth.

A few years ago the annual per capita consumption of macaroni products was about 5 pounds per year and now is up to nine and a half pounds. Macaroni products offer healthy meals at more reasonable prices than any other products.

Mayor Jimmy Dimora and his chief of police Dominic V. Meuti who accompanied the major throughout the tour of the plant commented "We are proud to have Ideal Macaroni Company located in our city.



Left to right: Police Chief Dominic Y, Meuti, Pot Ippolito, president of Ideal Macoroni Co. and Jimmy Dimore, Mayor of Bodford Heights, Ohio.

Pasta Publicity

Burson-Marsteller, public relations counsel for the National Pasta Association, has announced the launching of a new electronic media program for the industry.

Brynn Thayer is scheduled to appear in a pasta cooking segment of the Richard Simmons Show on ABC with some 4 million viewers.

Cable Health Network, Cable TV -Reader's Digest Lifetime Program has taped a 5-6 minute segment of Carl Middione discussing nutrition and low calorie advantages of pasta. A Pasta Omelet was prepared.

Today Show Segment

On October 8, the Today Show on NBC-TV had a segment called "Using Your Noodle." Graphics overlaying a variety of pasta shapes was a lead into a Columbus Day segment. Show personality Tom Dooley and his partner presented a comedy skit on how to eat snaghetti. Restaurant critic Gael Green discussed pasta's ethnic source with Chinese and Italian restaurateurs Today producer worked closely with Burson-Marsteller and the National Pasta Association including manufacturing shots at the Golden Grain plant and supplies of pasta varieties for onset use from Ronzoni. Audience: 6

million viewers. Burson-Marsteller has access to the AP and UPI news features networks

releases. News clips distributed in this way are beamed via satellite to more 1700 radio stations across the

While it is impossible to track the usage of every radio news clip, they know from spot checks that the usage rate is between 40 and 45 percent The audience figure for the two ne work is more than 12 million.

The clips are distributed on a reg lar satellite feed originating fro Washington, DC, along with sever other stories on the same tape. Who stations receive the feed they m either play the stories immediately hold them for use as needed.

A series of six pasta segments, ea-60 seconds, was distributed in mi September via the AP/UPI Aud

"Pasta, the Thin Food: Only 2 Calories" series was distributed ear in September to 100 stations for u on news programs, By mid-Octob some 21 stations had reported usag Estimated Nielsen audience impreions were 4 157 500 Fourteen of the stations were in the top 100 marke This is considered an excellent i

A three-and-one-half minute tak show clip was distributed to 106 sta tions in early September that had usage on some 16 stations by mid-October. Audience Impressions: 228,000.

Two five-minute recipe oriented and uses them to distribute radio news features were sent on June 1 and Sep-

ten er 15 to 1,000 stations for use on wo en's interest programs. One has used by 301 stations for an audiimpression total of 3.612.00 enc impression total of 3,612,00. Th second spot report is expected

Print Publicity

I int publicity continues to hit national magazines such as Farm Journal in September with a tuna burger casscrole recipe; Sunset Magazine, September, "Pasta is a Scallop Stretcher": Backpacker for September, "Sunflower Spaghetti" recipe; Redbook, September: Cover Story -Timesaver Cooking - Two-at-Once Meals"; McCall's, August, "Summer Vegetable Specials"; Southern Living, August, Cover Story - "These Sauces

In addition there is publicity in newspaper color pages, major metropolitan newspaper markets, consumer and educational materials mailed from the N.P.A. office, and recipe kaflets "Pasta in a Slim Cuisine" and "Eat Light with Pasta" have been sent to Extension Home Economists and Supermarket Consumer Specialist

In Canada

In Canada the Canadian Pasta Manufacturers are completing work on a new brochure and have had Vanessa Harwood as spokesperson on radio and t.v. shows

Newspaper coverage has featured releases ranging from "Summer's Perfect for Pasta" to "Pasta Recipes are Ea to Prepare." Pickups have exten ed across the country.

St Iffer's Plugs the le n Look

sagna, Spaghetti with beef and mi room sauce. Meathall stew Do sound like forbidden foods for rs? Not anymore! They're just of Stouffer's new line of Lean Ct ne (R) entrees, introduced to consu irs in the last year. Each of the e-serving ethrees contains fewer th. 300 calories.

can Cuisine is designed for people we tht and for people who simply prefer lighter meals. When served with Cu sine entree provides a nutritious well-balanced meal.

Consumer response to Lean Cuisine

JANUARY, 1933

filling qualities of these items and ex- basic food groups are included. Medipressing appreciation of the generous size of the portions. Consumers have also noted that the variety of Lean Cuisine entrees has kept them from being bored while trying to adhere to weight-loss programs.

Years of research were devoted to the development of the Lean Cuisine line. Barbara Krouse, vice president of product development and quality assurance for Stouffer's comments "We made it a point to include pasta and rice in the Lean Cuisine line but we were careful to avoid the use of cream and butter in sauces. We substituted low-calorie vegetables and broths as bases. Taste, appearance and variety were important goals."

Special attention was also paid to the protein, fat and cholesterol content of the calorie-controlled entrees. Protein content is high with most selections providing at least 25 percent of the recommended daily allowance. Fat content averages only six grams per entree and cholesterol content averages under 55 mg. Specific nutritional information about each entree appears on its package.

Varied Line

The Lean Cuisine Line includes: Zucchini Lasagne (260 calories); Spaghetti with Beef and Mushroom Sauce (280 calories); Meatball Stew (240 calories); Chicken and Vegetables with Vermicelli (260 calories); Oriental Scallops and Vegetables with Rice (230 calories); Chicken Chow Mein with Rice (240 calories); Glazed Chicken with Vegetable Rice (270 calories); Filet of Fish Divan (240 calories); Filet of Fish Florentine (220 calories); and Oriental Beef in Sauce with Vegetables and Rice (280 calories). Because of the popularity of these ten original entrees, additional entrees for the line are currently being test marketed. Plans call for national distribution of the new items to take place during the next year.

14 Day Plan

To help people incorporate Lean want to reduce or maintain their Cuisine in a sensible weight loss program, Stouffer's developed a 14-Day Lean Look Plan. Designed by Stouffer a silad, beverage and fruit, each Lean nutritionists in conjunction with a dietitian on the staff of the Cleveland Clinic, the plan is not a fad diet. It contains a two week program with has been overwhelmingly positive, menus that provide 1,200 calories per Letters have poured into Stouffer's day for women and 1,600 calories per commenting on the appetizing and day for men, Foods from each of the

cal professionals consider these sound guidelines for nutritionally well-balanced weight loss plans.

The 14-Day Lean Look Plan is featured in a free 24-page booklet which also includes tips about dieting and exercise. The booklet outlines a realistic and enjoyable way of combining exercise and dieting to lose weight and keep it off.

For a free copy of this helpful diet and exercise booklet, write: LEAN, P.O. Box 99939, Cleveland, OH

Pasta Foods Push

Pasta Foods, a subsidiary of Ranks Hovis McDougall, has introduced new products, redesigned its product range and rationalized its current produc. line to strengthen its leading position in the U.K. retail dry pasta mar-

Pasta Foods holds one-third of the total U.K. pasta market, supplying 63% of private labels and 13% of the branded sector under the Record label, making the company outright leader in both categories.

"The £22 million pasta market has shown a 7% annual growth at a time when most of the grocery market is static in volume terms," Michael Herson, marketing director, said. "A survey published this year by "The Economist" intelligence unit predicts pasta consumption will double by 1985. Because pasta offers excellent value for money and is such a versatile, healthy food, there is no reason to doubt Record Pasta can double sales by 1985.

"The population of Germany and France per head eat five times and seven times respectively more pasta than the average Briton, highlighting the enormous potential of the U.K. market."

New Products

The new products, introduced September 6, reflect technological achievements made in the last two years by the company's research team at Great Yarmouth

A new Record lasagne requires no pre-cooking and comes ready-cut to a convenient cooking size. Another new product, "Fasta Pasta" noodles, is also designed to meet the needs of the time-conscious cook. It requires only a bowl and hot water for the noodles to be ready to serve within five minutes of removal from the pack.

(Continued on page 26)



Deavey



Sales Offices

Market W. Start St

Pasta Foods Push

(Continued from page 23)

It is aimed at the 50% of the market who claim never before to have purchased pasta in any dry form.

New packs for all products will in-form and educate the British user, with nutritional guides, vitamin and caloric content and recipe suggestions. To counteract the "foreign" aspect of pasta, the company is "Anglicizing" some of the product names to broaden their appeal. While such generic names as tagliatlele and lasagne are retained, descriptions such as caramelle are being changed in favor of the English equivalent, "Large shells."

"Ten retail lines and 22 catering lines have been dropped. Mr. Herson explained, "By taking off the slow sellers, the way will be cleared for our new products and those established quick-moving lines which are the lifeblood of the trade."

Italian Pasta Plant

From Buhler-Ming Diagram 74

Campobasso, located in the southern Italian region of Molise, can look back on a long tradition in grain processing. This agricultural region has produced mills and macaroni factories which. thanks to continual updating and expansion, are now counted among the most important plants of their kind in

Fratelli Carlone

The macaroni factory of Fratelli Carlone is conspicious among these industries; since early 1981, it is opcrating two state-of-the-art production lines manufactured by Buhler, with daily capacities of 48,000 kg of short goods and 41,000 kg of long cut goods respectively. The machines are accommodated in a new building with a length of 75 meters and a height of 7.9 meters, together with a new storage and distribution complex.

The macaroni plant is soon to be served by a new mill, which Messrs. Carlone have also ordered from Buhler. This plant was scheduled to go on stream in the course of 1982.

The Carlone company was estab-

buildings in 1973. The daily capacity ing line in function of the press and in 1973 was 105,000 kg, produced on spreader capacities. 5 lines. In the course of the latest expansion stage, two new Buhler high- single-tier predryer type TDEC-1 temperature lines - one for short goods a three-tier predryer type TDCA-: /8 and the other for long goods - were in- and a five-tier final dryer type TD C stalled, taking the production rate to 5/10. Once through the TDEK- /2 194,000 kg.

Double Screw Presses

Both lines are fed by Buhler doublescrew extrusion presses, each of which is equipped with two 175-mm-diameter screws of teflon-coated stainless steel driven by variable-speed motors. Synchronized feeders deliver the material to a horizontal premixer, which in turn feeds the double-shaft main horizonal mixer. The dough passes through a rotary airlock (air seal) into the vacuum troughs and from there into the screw extrusion presses.

Particular attention was paid to the kneading and extrusion processes to ensure that the dough temperature would not exceed 47-48°C, in order to obtain optimum physical gluten characteristics.

To achieve this, a number of particular design features were incorporated: a special screw profile, specially designed transition between the screws and the press heads, teflon linings, and a closed-circuit, thermoregulated, force-feed cylinder cooling system with spiral circulation.

Short Goods

The short-goods press is equipped with two head pieces designed for receiving dies of 520 mm diameter (easy to exchange using a hydraulic die change device) as well as a variablespeed remote-controlled cutter.

Drying is effected by two shaking predryers placed side by side, a TRNC-11/5 pre-dryer with 11 belt decks, a TTNC-9/12 final dryer with 9 belt decks (all belts are composed of metal slats), and a five-tier shaking

Long Goods

The long-goods press is equipped with a double-press diffusor distribu- and ensure efficient production with tion head designed to receive a die of 2 meters length. Here, too, die changes are carried out with the aid of a hylished in 1912. The equipment install- draulic die removal device. With the ed at that time included Fratta extrus- TSBB spreader, 4 sticks are spread at ion presses and Fugazza dryers with a a time. The sticks receive a prelimintotal daily capacity of 1500 to 2000 ary treatment to prevent the pasta from kg. The plant was destroyed during sticking. A frequency converter varia- facturing interests in pasta and con-World War II, reconstructed in 1945, tor controls the transfer speed of the fectionery, has announced a program

Drying is effected by means of cooler, the loaded sticks reach a hilding tier before entering the TSTA stripper and cutter. This machine operates independently and continuously at a low speed.

Bucket Stacker

The cut goods are stacked in a TACB-13/12 bucket stacker. This unit is capable of holding roughly 60,000 kg of dried and cut long goods in 11,-180 buckets. This new concept allows a great deal of space to be saved Spaghetti and hollow shapes up to Zite"-type macaroni can be stacked The buckets are loaded and discharged by one bucket carrousel each with variable and independent rhythms of operation. The stacker can be simultaneously loaded and discharged at different rates. The drying diagrams provide drying temperatures of up to 78°C for certain drying stages, depending on the short-goods or longgoods line.

Drving

The climates of the individual drying zones are controlled by our wellknown and proven "Optimal" system, which allows the temperature and offerential temperature (delta t) to x set, monitored and regulated to s it the particular stock being dried. The drying climate characteristics are :corded over a period of 24 hours. Control is effected through automatic pn 1matic modulators which open or cl & the valves for the preheated fresh . r. the circulation air or the exhaust in as well as the hot water.

Frequency converter variators [fmit the drying rate to be matched to any macaroni shape.

These production lines are designed to operate under optimum conditi as as few operators as possible. The esult is a genuine high-quality product.

Buitoni Offers Scrip

Industrie Buitoni Perugini, the Italian food group with major manuand relocated in a new complex of loaded sticks throughout the entire dry- of raising new capital by the issuance

of :rip on a one-for-25 basis to pres-

he scrip represents the issue of di 120,000 new shares comprising 51 000 shares of ordinary stock and 20 000 of "savings" shares. An extra rdinary meeting of stockholders he been called to approve the pro-

Pasta Abroad

In Switzerland

Dr. Louis Capol, long-time executive of the Association of Swiss Macaroni Manufacturers, retired at the end of the year. The Pasta Manufacturers become part of the Association of Swiss Food Industry, Elfenstrasse 19, CH-3006 Bern, Switzerland. New executive director is Mr. Beat Hodler.

The pasta business in Switzerland has been as usual without important changes and is trending slightly downward.

Some 17 manufacturers produce macaroni, spaghetti, and noodles. Products made out of ordinary semolina sell for 60-61 Swiss francs per 100 kg. Special semolina products are sold for 63-64 Swiss france per 100 kg. Most products are packaged in cellophane bags of 500 centigrams.

Consumerism, sharp increase of all kinds of federal regulations concerning pasta such as microbiological conon, nutritional labeling, food additive, contaminations, etc. make up the list of major current problems alc g with burdensome taxes and du-

West Germany

me twenty-five plants with produ ion of more than 1,000 kilograms pe day in West Germany expect consu ption to remain constant. The str gele for market share becomes intense putting pressure on pr. 25 and conditions. Italian imports ar a problem accounting for a third of ne market. Germany feels at a disad antage as a non-durum producer in relation to Italy and France.

General recession, high taxes and ack of qualified labor round out the list of current problems.

In Spain sales are steady for the 50 plants who are all faced with the prob-lem of low consumption. Pasta Ped-

duct with attractive recipe folders and take place. pushing long spaghetti and noodles to accompany the present popular vermichelli and macaroni. Products are

Central America

100 pesetas per kilo.

Pasta sales in El Salvador, despite the revolutionary activity which cuts electricity from time to time, complicates distribution, and leads to market contraction, are up some 15 percent over 1981. In Guatemala sales are up more than 25 percent.

There are six pasta plants in El Salvador turning out long macaroni, spaghetti, linguine, twisted, and straight noodles for about 90 percent of the production. Shells, elbows, and canneloni account for the remaining 10 percent. All are made of amber durum

100 grams sells for 22¢ in foil, 200 grams is 40¢. 1200 grams in polyethelyne sells for \$2.08.

In Santo Domingo, Dominican Republic, seven plants expect sales to increase. There is concern though that poor quality raw material will not help

look for accelerated growth in the um.

ragosa is trying to popularize the pro- next two years as recessionary trends

Long macaroni accounts for 85 percent of industry sales, long spaghetti 10 percent, other products 5 percent. packed in celophane and sell for about These are made of a blend of 25 percent semolina and 75 percent clears and sell for \$2.20 in Trinidad currency (90¢ U.S.) for 400 grams packed in cellophane

South America

The trend is up in Ecuador, as well, where a 6 percent gain is expected this year, according to our informant at the Institute of "schnical Investigations, The National Polytechnical School in Ouito.

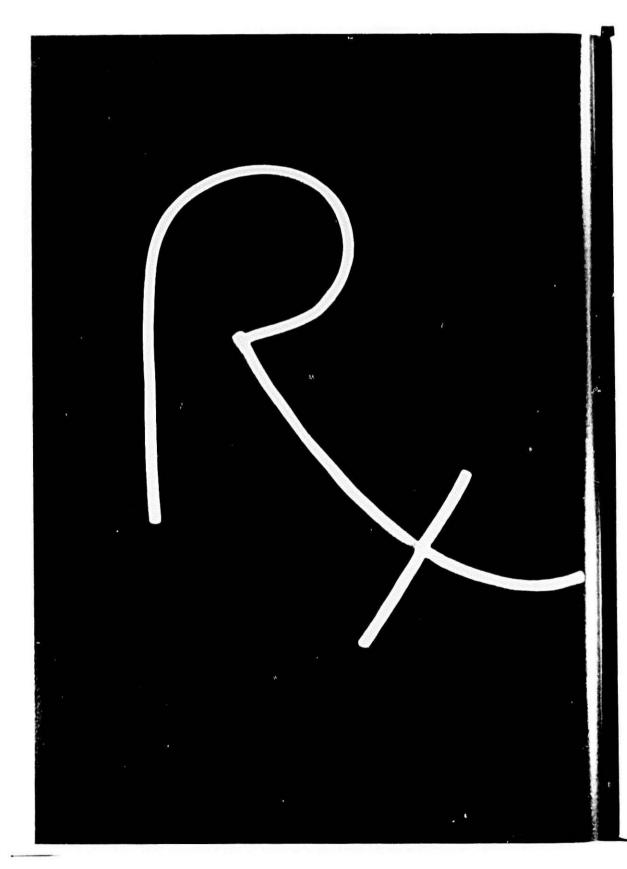
There are about 100 large plants in the country and 200 small ones turning out short pasta and spaghetti made of wheat flour selling for about 70¢ U.S. per kilogram. Major current problem is quality control.

In Chile the market should grow about 1.6 percent this year with the six plants producing pasta in tough competition with rice. Only North Dakota Durum No. 2 or better is used in products that are selling at \$1.00 U.S. for 1.5 kilograms per package in poly.

One of the major concerns is quality The two pasta producers in Trinidad difference between shipments of dur-



The Lucchetti complex in Santiago, Chile.



Pasta Prescription

Frescribe pasta. It could reduce the risk factors associated with coronary leart disease.

- Saturated
- substitute unsaturated fats

How does this relate to pasta consumption?

not not

Pastas – let's tell it like it is.

ADM

ADW also supplies quality shortening corn sweeteners.

LO sos proteins dough conditioners and ofal wheat globes for the baking industry.

1971's 'RUNAWAY INFLATION' WOULD BE PARADISE TODAY

Richard L. Lesher
President
Chamber of Commerce
of the United States

"The time has come for decisive action—action that will break the vicious circle of spiraling prices and costs, I am today ordering a freeze

on all prices and wages throughout the United States for a period of 90 days."

With those words, spoken on August 15, 1971, President Richard Nixon sought to quell a country up in arms over inflation, which for the first half of that year was running at a pace of—would you believe?—3.9 percent!

It is clear to most economists that President Nixon's wage and price controls made the long-term inflation picture worse, not better. (By 1974, prices were escalating at a rate of 11 percent.) But the Nixon fling with controls is instructive as we witness politicians and policymakers today patting themselves on the back for beating inflation down to an annual rate, so far this year, of 5.1 percent.

Make no mistake, the Reagan administration and Federal Reserve Board Chairman Paul Volcker deserve credit for courageously addressing what everyone agreed two years ago was the No. 1 problem facing America. Substantial progress has been made. After two years of double-digit inflation in 1979 and 1980, the rate was cut to 8.9 percent during the first year of Reaganomics and now it's down to the present 5.1 percent.

But these numbers don't tell the real story. Thanks to the drop in inflation, the average-income family has \$1,750 more in purchasing power today than it would have had if the rate had continued at its 1980 level.

This is a message worth telling and the President is doing his darndest to make sure it gets across. But much to the chagrin of administration strategists, many Americans just aren't convinced that there is much to cheer about on the inflation front.

The reason is that 5.1 percent inflation is still a

very serious problem and we should not be lulled into complacency by the recent progress. Prices are still going up. The hundred dollars worth of goods you purchased in 1967 today cost \$293—nearly tripled in just 15 years. Moreover, if inflation were to persist at, say, 5 percent per year over the next 10 years, that \$100 worth of goods will cost \$476. A car costing \$10,000 today would cost \$16,300 in 1992 and the \$1.25 fast-food hamburger would cost

you more than \$2.

Americans are right not to be satisfied with this kind of inflation, any more than they were satisfied with a 3.9 percent rate in 1971. They are waiting for the day when prices for major parts of the American dream—homes, cars, college educations, health care, and comfortable retirements—are brought within reach of the average income.

There are those who doubt that President Reagan's medicine of budget cuts, resistance to quick-fix spending programs, and greater reliance on free market forces can bring this about. But those are the same doubters who said that we would be stuck with double-digit inflation and 21 percent interest rates for years to come—the same doubters who said that removing controls from crude oil and returning energy prices to the dictates of supply and demand would send those prices into outer space. Today, gasoline is actually cheaper than it was when the President took office.

The inflation battle is far from won. Let's give credit where credit is due, but then press on until the American people can once again afford the American dream.

DRYING TEMPERATURE

When talk about pasta production turns to drying temperature, no one talks alike.

Some talk about low temperature. Some talk high temperature. Some even higher temperatures. And some talk microwave.

At Buhler-Miag, we only talk about the right way to produce top-grade quality pasta on high performance equipment. We talk about energy-efficient designs that produce drying temperatures as high as necessary, not as high as possible.

Contact us for information on our complete line of pasta processing equipment.





Food Prices Drop

The U.S. Department of Agriculture announced in October that consumers will be paying higher prices for their Thanksgiving turkeys but reported that generally, food prices this fall are expected to rise more slowly than earlier in the year.

At a regional conference on food and farm issues affecting the midwestern states, a USDA economist predicted that retail food prices for 1982 are expected to rise 5 percent - the lowest annual increase since 1976. This projection compares with a 7.9 percent rise for 1981. The major reason cited for the lower price rise, is a significant slowdown in food marketing

Looking ahead to 1983, USDA projects that food prices will continue to rise near this year's rate. This assumes a continuation of the reduced rate of inflation in the economy.

Giving the food price forecast for the remainder of 1982. Denis F. Dunham. USDA economist, reported that food prices in the last quarter of the year are expected to rise at about a 3 percent annual rate. This rate is significantly lower than in the first quarter of the year when prices rose at an annual rate of 7.3 percent. In fact, price changes in the fall quarter are projected to be the smallest for the year, due in part to seasonally larger supplies of fruits and vegetables.

Dunham also reported that pork prices - which rose significantly this summer due to a sharp reduction in the supply of pork - will be relatively stable in the coming months. How-ever, the USDA official reported that a small increase in beef prices may occur later in the year when meat and poultry supplies become smaller.

Concerning the traditional holiday foods, Dunham said that turkey prices will rise this fall because there was a cut back in production in response to an oversupply of turkeys in the first half of the year. Dunham reported that prices for turkeys are expected to average between 10 and 15 cents per pound above last year's very low prices

Egg Prices to Rise

Egg prices also will rise appreciably due to a cut in supplies and a normal increase in demand during the holidays. However, the USDA official said that larger supplies of apples, po- take place by late 1982. Hammonds

tatoes and most processed foods will said that potential savings for the ood limit food price increases for these products later this year.

Although there will be higher prices for certain food products, the USDA economist predicted that food costs generally will increase at a level less than the general inflation rate. Dunham said that a slow down in the costs associated with food retailing and processing has been largely responsible for holding down supermarket prices. The agricultural sector, as measured by the farm value of foods, is also holding the lid on prices. Dunham projected that the prices farmers will get for their products will rise 3 percent this year.

Timothy M. Hammonds, Food Marketing Institute senior vice president, said: "Farm costs are a significant determinant of retail food prices. but food handling costs are just as important." Hammonds said that for each dollar spent in 1981, approximately 31 cents went to the farmer and about 69 cents went to cover such handling costs as labor, packaging materials, transportation, energy, rent and taxes.

Hammonds reported that grocers are attempting to moderate any higher marketing costs by improving the productivity of food stores. For example, the FMI official noted that computerassisted checkout systems hold the potential for greatly improving productivity of the industry. "By August 1982, an estimated 6,300 supermarkets nationally were operating scanning systems and scanning is being used increasingly in western stores. The advantages of scanners include increased inventory control, more efficient pricing, and improved checker productivity." he said.

New Communications

Hammonds said that another area for future cost savings will result from the drastic changes being made in the way supermarkets place large food orders. He reported that the supermarket industry is experimenting with the uniform Communications System (UCS), a revolutionary process that replaces paper messages, such as purchase orders and invoices, with electronic messages. According to the FMI official, USC systems are being used on a test basis by five retailers and six food manufacturers and it is expected that broader industry implementations will

distribution industry are in the i nge of \$300 million annually if 50 pe ent of the industry's message volun : is carried on the system.

Robert O. Aders, presiden of Food Marketing Institute and chairman of the conference, stressed the importance of competition within the food marketing industry as a major factor in keeping prices low. Aders said: "I think it is important to point out that in this country, consumers pay among the lowest for food costs. relative to incomes. In 1930, when the modern supermarket system began consumers spent over 20 percent of their disposable income on foods. By 1980, that figure was down to 12.5 percent."

Egg Referendum Fails

Fifty-nine percent of the 1,225 ege producers voting in a referendum failed to support changes to the national egg research and promotion order which would have increased the assessment rate charged to all nonexempt commercial egg producers and added two consumer representatives to the American Egg Board.

H. Connor Kennett, a poultry off cial with the U.S. Department of Agriculture's Agricultural Marketing Service, said under the current or er, the research and promotion prog im will continue to be financed by an issessment of 5-cents for each 30-de en eggs marketed. This fee, refund he upon demand to the board, is use to finance research and promotion | 0 jects carried out under the order.

If approved, the assessment ex charged to all non-exempt commer is egg producers would have initially ncreased to 71/2 cents with yearly ncreases thereafter of three-quarter of a cent until a 10-cent maximum ite was reached.

The other change would have a ided two consumer representatives and their alternates to the current 18-, roducer member board, the group responsible for administering the order.

Omnibus Reconciliation Act

Congress accepted and sent by President Reagan the Omnibus Reconciliation Act of 1982, the federal budget bill that will reduce govern

men spending on some farm proploy e pensions by more than \$13 billing over the next three years.

T . Senate approved the budgetcutt g bill by a 67-32 vote after the Hou : passed the measure by a 243 to 1 6 margin. The final version indud d provisions drafted by a House-Senate Agriculture conference committee that will require the Department of Agriculture to pay farmers to leave idle 5% of their 1983 cropland for wheat and feed grains. The diversion payment is set at \$3 per bu. for wheat and \$1.50 per bu. for feed grains.

The measure also establishes an acreage set-aside of an additional 15% on wheat and 10% on corn. and raises the loan rate on 1983 crop wheat and corn by 10¢ a bu. each. or to \$3.65 for wheat and to \$2.65

"The political importance of these actions should be recognized by everyone in the baking industry," American Bakers Association said in its membership bulletin. "First, the outcome of the reconciliation process shows that Agriculture Committees have learned to use the budget procedures for their own purposes --to increase government payments to farmers and to enlarge the federal farmers and to enlarge the federal role in the agriculture sector Both these results were opposed by U.S.D.A.

" cond, the bipartisan support for suct najor changes in the agriculture proj im, less than a year after the pass to of the 1981 law, indicates that here has been a significant shift of p ver over the farm program from U.S. A. to Capitol Hill. Last year, Seci ary Block exercised a virtual vewer over the bill. This year, Cor ess ignored him."

Pot try Market News -Al sy to the Market

P altry market news reports don't vita in establishing the market and pric , for the poultry and egg products appearing on your dinnertable.

JANUARY, 1983

information is important to poultry "Our office is a service organization, gar , food stamps and federal emactions of a multi-million-dollar business

Seventeen Offices

The U.S. Department of Agriculture has 17 federal or state poultry market news offices nationwide. Within these offices are 22 federal reporters and 18 state reporters who collect and report information on the trading of poultry and egg products. The information goes to farmers, processors and others who use this data as an aid in marketing and planning.

For Godfrey, obtaining reliable information on a voluntary basis is the most important element of a market news reporter's job.

"Twenty-five years ago I started out as a trainee in Des Moines and have since worked in St. Paul and San Francisco between returning here," he says. "It takes considerable time to build up confidence between our office and our contacts, and the best way of building up this confidence is providing accurate, up-to-date reports.

"We talk to traders, dealers, growers and processors several times a week on anything that possibly affects the market price. If we can't get the best and most accurate information possible from them, then our information is worthless."

In Washington

Ray Wruk, chief poultry market news official with USDA's Agricultural Marketing Service, in Washington, D.C., says that after collecting this information, the facts are then analyzed. evaluated and checked before it is released from the various market news

"Reporters are responsible for getting information on actual selling prices at all levels of trading - on the farm, processing, distributors, wholesalers and buyers," he said. "Our market reports cover 47 poultry have exciting titles, but they're full of and egg commodities, including broilexci ag information - and they are ers, turkeys, shell eggs and dried, liquid and frozen egg products."

In Des Moines, Godfrey's office originates about a dozen reports, in-For a poultry market news reporter, cluding the "lowa Farm Eggs Report," terns like "price trends," "market ac- the "Central-States Egg Breaking Retivity," and "supply/offering" are port," and the "Central-States Turkey commonplace, according to Chuck Report." Godfrey says these market Godfrey, supervisory market reporter news reports are extremely vital to of the Des Moines, Iowa, office. This those in the poultry and egg business. production in the second half.

tion possible out to whoever needs it."

Wire Service

The market news offices are connected by a high-speed leased wire service. The instantaneous reports allow quick comparisons to be made between markets on prices and trading conditions. Market news information is distributed in a number of ways, including telephone and the various news media. Some market news offices provide information 24-hours a day with recorded messages frequently updated so callers receive the most current infor-

"We like to have as much personal contact as possible and we make every effort to be accessible at all times." Godfrey says. "You'd be surprised at the amount of information that can be exchanged in a matter of minutes."

Until recently, the printed market reports were sent free on request from market news offices throughout the country. However, as part of efforts to reduce the cost of government, USDA now charges a subscription fee for the reports that are mailed.

Wrok says the cost of the service is worth it to producers and marketers who need accurate and unbiased in-

Egg Production

For 1983, production decisions of egg producers will be influenced by responses they made to unfavorable profits beginning in mid-1979. As profits declined, producers reduced their orders for replacement pullets and began to change management practices. These changes still affect production

Egg production will likely be below 1982 through the first half of the egg marketing year (December 1982- No-vember 1983). Since producers have reduced the number of replacement pullets entering the flock and have a high percentage of the hens force molted, the potential to increase production in the first half of 1983 is limited. With reduced feed prices, and continued lower interest rates, egg producers could be expected to increase purchases of replacement pullers of the first half of 1983 and this could result in a modest expansion in egg

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Free production 5.42% with a 5-day week

■ Save energy Tests prove over 50% total energy savings compared to some competitive dryers

■ Santitation savings Minimum \$100 each cleaning Most easily sanitized dryer hose it down or steam clean it

■ Save on installation Fabricated and assembled at our plant. Up to 5,000 man-hours savings

Other factors of increased flexibility. less waste from spillage more exact moisture control

A BETTER PRODUCT

Finally we have the capability we ve been trying to achieve for hundreds of years—drying macaroni products from the inside out Until now we have had to wait for the product to "sweat" or rest so that the moisture would migrate to the surface, when we could again dry some more—in small stages. We had to be careful not to "case harden the product so the moisture would not get trapped, thereby causing the product to keep drying on the outside, but not properly, and to check at a later date, when that moisture finally did make its escape.

Microdry actually produce a be ter product than does convintion processing. The superior visit the cooking strength and bite when ready to eat, and the color enhancement and microdiolog when presented in the packag. We will be pleased to submit samples of product made on the sampress, same die, same raw matera but diried in conventional and Microdry units. You will readily at the color difference, cook and taste the bite differences, and measure for yourself the start stuff off each product.

Kills all weevils—eggs larva and adults

Kills all salmonella. Staph 3 Coli and Coliforms. Greatly of duces total microbial counts.

Makes a product with recolor.



plant

Lowest downtime. We keep an accurate record of all downtime and express it as a percentage of time down to time scheduled. Microdry leads the list at less than

Plant Manager of a leading midwest operation

 All future equipment will be Microdry Technical director of a large pasta

■ T guess the greatest compliment I can pay to Microdry is that if we were going to install another Short Cut line in our Operation it would definitely be a Microdry Microwave Dryer

Executive Vice President, pasta manufacturer

UNITS IN THESE LBS HR CAPACITIES 1500 2500 AND 4 000 ARE OPERATING TODAY OR ARE ON ORDER FOR

■ GOLDEN GRAIN PLANTS
7 units

Chicago Seattle San Leandro

D AMICO 1 unit

Chicago ■ CATELLI 1 unit

Montreal
■ GOOCH 2 units

■ GOOCH 2 units Lincoln, Nebraska

■ O B 1 unit Fort Worth, Texas

■ LIPTON 2 units
Toronto. Canada
■ GILSTER MARY LEE 3 units

Chester, Illinois

WESTERN GLOBE 2 units

Los Angeles

PILLSBURY CO American

Beauty Division 2 units
Kansas City, Kansas

SKINNER 1 unit Omaha, Nebraska

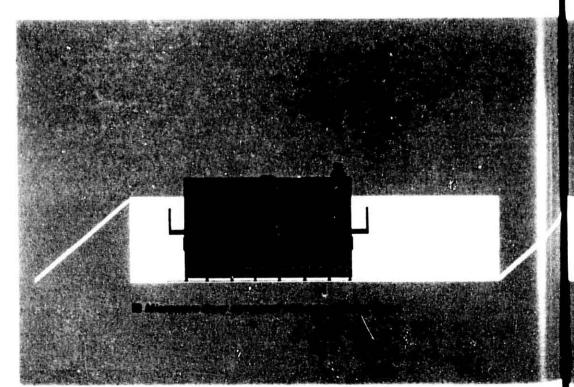


■ Diewasher by Microdry, More compact. 2.000 p s i water nozzle pressures.

MICRODRY Corp World leader



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THE MACARONI JOURNAL



asta drying operation from

ction line comparisons by two

processors. Shows total energy

FAMILY BUSINESS COLUMN

by Frank M. Butrick, Akron, Ohio

Part VIII - The Man Without a Son

or son-in-law, and if he has the inhas moved away to spend his life with his family and career elsewhere, or perhaps the son is still around but is father's life or his father's business. And the business, of course, is the key. Other fathers have sons and the sons grow up, get married, and move away. The fathers expect it and put their lives together accordingly; children are but an interlude in their lives. But the man who owns a business has something he can share with his son, boy and man - he can blend their lives together through the continuity of the business. And he expects that his son will come into the business and eventually take over its management. If his son cannot or will not do this, then in many respects the man has no

The father without a son usually buries himself in his business, or in compensatory affairs such as his church, lodge, association, or local politics. This absorbs his extra time and energy - and for a number of years, it works. But eventually he looks at other businessment - men who do have sons in their business - and then the emptiness becomes so real that it is painful. Is this the best a man can hope for? To end up selling out and retire to nothing, or to stay in the business and let it and himself drift into senility together?

No. There is a much better solution. Being a father in business is too much ed an umpire for his offspring, so he about the subject; the ugly man des fun and too satisfying for a man to hired a young man a few years older not dwell upon his looks, the 30 put up with denial just because lie than they to teach them how to be- short man upon his height, nor he worked out that way. Any man smart have - and teach them the business. enough to operate a business is smart To his satisfaction, the young man not have. The subject becomes taboo enough to arrange the solution to his turned out to be an excellent execu- to the nonfather. This is quite human, problem - a surrogate son, a substi- tive, learning the business quickly and and probably an excellent defense tute son, a likely young man who can effectively and soon becoming a vital be brought into the business, be treat- part of the company, while doing an unfortunate. Because if the nonfather ed like a son (with the after-work, excellent job of making the sons use-

for all practical purposes, the son that run the business, so bitter and disapstincts and inclination of a father, he never was. Why not? If you have no-pointed, he sold the firm. Only afterknows there is an empty place in his body to share the business with and wards did it occur to him that his sons'

Case History #1

ust not interested in his father or his partners in a very successful food-man. wholesaling firm. But Victor has no children and Rupert had one son who wound up being a lawyer in a distant state. Wthout children - sons - involved in the business, the two just kept running it themselves. But then, in his late 60s. Rupert had an operation which made him a semi-invalid only able to work a few hours a week. The entire load shifted to Victor, who was in his mid 70s. It was too much His health cracked and their business went down the drain. Ironically, there were three men in the firm who had joined it during their 20s, and any one of whom could have been developed as a surrogate son. One in particular, whose parents had been divorced and who never had a father, had virtually "adopted" Rupert as a father substitute. They had worked together for nearly 20 years without Ruperi ever realizing the opportunity the lonely young man offered him. Today he has

Case History #2

sing plant, and he has three sons in the a son. He has often wondered w at business. Two of them are duds and it would have been like to have a m the third is just a troublemaker - a - is quite likely to be somewhat j young man who neither the father nor ous of men who do have sons (with anyhody else can stand. Long ago is a real danger in partnerships). ut William came to realize that he need- he also trains himself not to that

Sometimes nature, fate, or circum-stances leave a man without a son which this implies), and so becomes, William knew that his sons could never life. It may be because he was never leave the business to, what are you go- tutor was an ideal man for a surrogate a father, or he actually had a son who ing to do with it? Like these men did? son - that had he thought in this direction a few years earlier, he might have built a totally different and far Victor and Rupert are brothers and more satisfying life around that young

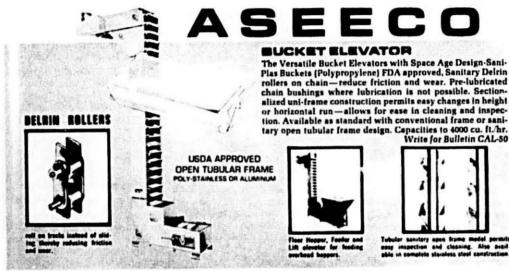
> In both of these situations there was a son or sons in the family, but there were no sons to take over and run the business. As far as continuity is concerned - having somebody to teach presidenting, to share the inner working of the business, to help plan and share dreams, and then to step aside and watch him take over and run itthese fathers had no son. Yet each of them had a candidate for surrogate son right in the business - a young man whom he could have treated as his son and who in turn could then have given the owner an opportunity to play the role of father.

In these two examples, the fat er had sons and so probably there was dways a faint hope that the son wo id return, or the sons would grow up and become men who could run a busin s. But a man should not be blind to :ality - when it is obvious that the n is not suitable as a successor, anot at should be found.

A different situation exists with William owns a major food-proces- man who has never been the father of nonfather upon the son which he des mechanism, but at the same time it is

(Continued from page 38)

THE MACARONI JOURNAL



VIBRATING CONVEYORS



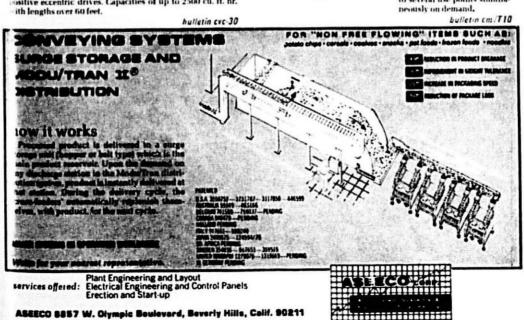
Vibrating Conveyors: Ideal for conveying materials gently vithout breakage. One piece stainless steel trays which are self cleaning meet the most stringent sanitation requirements.

All units utilize corrosion free "Scotch Ply" reactor springs
which can be washed down plus simple maintenance free ositive eccentric drives. Capacities of up to 2500 cu. ft. hr. ith lengths over 60 feet.

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JANUARY, 1983

The Modu-Tran II Vibrat ing Conveyor feeds product sideways as well as in the normal forward direction. This unique development by seero Corporation makes it possible to split a stream of product, to any rates of flow desired, with sanitary esthetically designed vibrators to distribute product to multo several use points simulta



TWX 910-490-2101

Man Without a Son

(Continued from page 36)

did think about being a father, his thoughts might lead him to the obvious: That you can enjoy all the benefits of being a father without the need for ever changing diapers.

Merely look around your family at the young men among your nephews, cousins, and in-laws and see if you cannot find a young man who would enjoy working for you, learning your business, and whom you could treat as a son. If his mother is a widow or a divorcee - if he has not had a real father, so much the better. Invite him to join your business, and if he seems to be working out, then into your life. Take him and his wife with you on vacations; go golfing, fishing and drinking together. Treat him like a son; accept him as a son. Chances are that he will reciprocate in spades. If you have guessed wrong on the young man, you can always try again (which a natural father can hardly do), but if you have guessed right, go all the way. Make him your successor and your heir. Set it up for him to run your business during your retirement and your wife's widowhood and then in-

You cannot take it with you, and you may as well leave it to someone on the book, contact the publisher diwho has the experience and knowhow to run it, and who has treated you like a father and permitted you to treat him like the son you did not have. Open up and try it; the alternative is a btter and lonely old age - and the death of your business.

Case History #3

Carl owned a pasta manufacturing business. He had no son, but had hired a young man whose parents were divorced. Carl took to the young man and he responded by working to please Carl A father-son relationship grew up naturally between them. Probably better than a natural relationship, since they met as adults and had none of the problems which may arise between busy fathers and neglected sons. In time, the young man became Carl's general manager, permitting Carl and his wife to spend the winters in the south. Naturally enough, the manager wanted to buy the business, but Carl was stumped as to how to pay him enough to permit buying the firm with fall promotion on their line of toafter-tax dollars. Finally, the problem mato sauce and paste products.

unresolved, Carl gave him a block of stock as a combination gift and bonus. And then it occurred to him: Why not treat his manager like the son he had become? So Carl gave another chunk of stock to his manager/son and revised his will to leave the rest of the busness to him. It was the final act needed to make Carl feel that his manager was his son in fact.

Carl's story is one of plain good luck; he hired the right man while he was merely looking for an employee. The two just managed to hit it off. But a man who knows what he is looking for can do a more deliberate job and thus better his chances. So look over your family; if you find no likely prospects, just do a selective job of hiring young men and let nature and your desire takes it course.

This article is condensed from a chapter in the author's book, THE FAMILY IN BUSINESS, to be released by the IBI Press, Box 159, Akron,

MACARONI JOURNAL will be printing key chapters from the book, the first ever devoted exclusively to the personal relationships within the privately-owned business, during the forthcomng months. For information

Frank Butrick has, for over two decades, been a leading consultant, convention speaker and author on the family-owned business. He has written hundreds of magazine articles through the years and his concepts have been incorporated in numerous books. He averages nearly 50 convention appearances a year, and is active as a consultant, serving business owners all over America. If you have a situation upon which you would like Mr. Butrick's comments or advice, you may contact him through MACARONI JOURNAL, or by writing the IBI Press in Akron, or calling him at 216-253-1757. There is no cost or obligationbut if you write, be patient. His heavy travel schedule precludes quick replies

Hunt for Gold

Hunt-Wesson Foods is running a

Trade advertising calls attentis national Sunday free standing i ser October 24 plus Sunday supple ent ads in November and network die October, November and Decemb

"Look for special 'Hunt for Cald cans", they say. They are at si ermarkets now. If you are lucky, a rize may be printed inside, on the old colored bottom lid. Grand prize 15 a brand-new Cadillac Seville, then prizes of gold, cash, cookbooks and recipe card sets.

Service Is Most Important To Elderly in Supermarket

When older adults choose a supermarket, courteous and friendly service is the most important factor, according to a recent survey of Los Angelesarea shoppers.

In a University of Southern California study to gauge the perceptions. knowledge and attitudes of older shoppers, 97 percent of those interviewed said courteous, friendly employees are the No. 1 factor in supermarket selec-

The survey results also show the seniors — defined as 60 or older shop more frequently, at more stores and with greater enjoyment than their vounger counterparts.

The "Seniors as Shoppers" study was conducted by the Food Indiany Management (FIM) Program at the USC School of Business Admini- ra tion with the support of the Wes 173

The study of obse Americans's ping and buying habits, conducted the students in the FIM Program volved interviewing 960 shopper 48 supermarkets in Greater Los geles and Orange County. All of markets were equipped with scan

In addition to completing the store interviews, 64 percent of the re spondents returned cash register t x to the surveyors for use in comp. ing stated preferences with actual bu ing

To compare senior shoppers shoppers of all ages, the researcers interviewed shoppers in three age groups - 49 or younger (22 percent). 50 through 59 (34 percent), and 60 or older (44 percent). In some cases. the researchers have compared the 1982 three-age grouping with FIM's 1981 survey on "Singles as Shoppers."

STOP ☐ Dough Rings Raggedness ☐ Poor Shape ☐ Roughness □ Collapsing ☐ Splits ☐ Poor Color Uneven Wall Thickness Recondition your extrusion dies NOW! Call or Write for Details D. MALDARI & SONS. INC. 557 Third Ave., Brooklyn, NY 11215 Phone: (212) 499-3555 America's Largest Macaroni Die Makers Since 1903 - With Management Continuously Retained In Same Family

THE MACARONI JOURNAL JANUARY, 1983

DISPLAYED AT PACK-EXPO

ta manufacturers included the follow-

AMACO, INCORPORATED 2601 W. Peterson Ave., Chicago, 1L 60659

matic micor processor thermoforming, filling and sealing machine Type Compacker-X was shown for the first time producing oral contraceptive packages for the pharmaceutical industry, using the new infrared tablet inspecting device for missing tablets, Autoback's fully automatic micro processor weighing unit Microweigh for powders or granules in full operation, Amaco's automatic horizontal forming, filling and sealing pillow pack machine Type Redi-Flow was displayed with line speeds up to 400 packs per minute.

ASEECO CORPORATION 8857 West Olympic Blvd., Beverly Hills, CA 90211

ASEECO displayed a Modular incorporating a New Minetic Balancer, automatic candy bar feeding system. This new design valually eliminates all vibration formerly transmitted to REDINGTON, INC. the base thereby eliminating the need for Air Mounts or other Vibration Absorbers. The lower weight of the unit also reduces the supporting structure requirements.

CLYBOURN MACHINE COMPANY, Division of Paxali, Inc. 7515 N. Linder Ave., Skokle, IL 60077

Vertical Form, Fill, Seal Cartoner -Volumetric Filling - Provides Sift Proof Carton Sealing Without Carton Liner. Vertical Form, Fill, Seal Cartoner With Volumetric Filler - Features Side Seam Gluer Attachment. Vertical Cartoner - Automatic Bottle Loader Attachment - Also "Platen" Style Coupon Placer Wth Rotary Coupon Placer.

HAYSSEN MANUFACTURING P.O. Box 571, Highway 42 North, Sheboygan, WI 53081

ing systems was the focus of continu- 2 rows of 12 pouches each.

Displays at Pack-Expo, held at Mc- ous machinery demonstrations in the TRIANGLE PACKAGE Cormick Place, Chicago, November Hayssen booth, ULTIMA® high 15-19, 1982, of special interest to pas- speed VFFS machines were featured with a variety of feeds including Data- Chicago, IL 60635 weigh® microcomputer weighing systems capable of speeds to 120 packages/minute with giveaway to less than weights with System 21 microprocessor a gram.

Kloeckner Wolkogon's fully auto- PACKAGE MACHINERY COMPANY 330 Chestnut St., E. Longmendow, MA 01028

New Golden Eagle Weight Selection Scale system with self-diagonstic capability; New Transwrap Hustler C/S vertical f/f/s machine for bagging fragile products; New Dyna-Pak Case Opener/Positioner takes carton blank, forms it and positions it for automatic loading AutoWrappers Flowmaster horizontal f/f/s machine - output up to 150 packs per min.; Theegarten Model U1 candy forming, cutting and wrapping machine - up to 100 pcs/ min.; Bausch & Stroebel Rotary Screw Capper and pressure-sensitive labeler; Uhlmann Blister Packaging machines with new in-line flexoprinter, compact Distribution System for bulk material cartoner and check weigher. Alisyncro

3000 St. Charles Rd., Beltwood, IL 60104

Redington displayed their newest packaging machine developements. Included were the Universal Multi-Packer, the Automatic Product Transfer, and the new 6" pitch intermittent motion Redi-Pak®. Demonstrated also was a floating bucket product conveyor accumulating strips, a Carton-King® high speed cartoner, and a Vertomax® semi-automatic vertical carton.

REXHAM CORPORATION 5501 N. Washington Blvd., Sarasota, FL 33580

The new higher speed Bartelt Packager Model IMHS 7-14 with pouch slitter. This machine runs tandem pouches at a speed of 150 cycles per minute or 300 Individual pouches per minute. Bartelt packager Model IM 7-14 with the newly added Boxwrap Model HS display case packer. This system will run 100 pouches per High speed, high accuracy packag- minute. The display carton will hold

MACHINERY COMPANY 6655 West Diversey Avenue,

Selectacom-21 Net Weight Sys.em, that selects and combines portion controls. System 11 packaging unit with Flexitron weighers and all microprocessor control bag machine. Twin Tube Standard Bag Machine with volumetric filler. Flexicaser III for semiautomatic casing of flexible pouched

THE WOODMAN COMPANY, INC. P.O. Box 35238, Decatur, GA 30035

Computerized weighing, automatic form, fill, seal and atuomatic casing was the focal point of Woodman's display. Hourly demonstrations of the completely automated line dramatized the efficiency of this system. Also displayed was Woodman's Trident three scale, net weigh module, with keyboard computerized controls,

WRIGHT MACHINERY DIVISION, REXHAM MACHINERY GROUP 1600 Mist Lake Drive, Durham, NC 27702

The Wright Model S Vertical form and fill machine with new statistical combination computer weigher. Wr shi Model GA vertical, form, fill and cal machine with Bartelt "DX" auger IIer. This machine will run a free fi wing product at speeds of 80-100 t gs per minute. Also the Wright M. lel GA 7-12 volumetric packager that ill run free flowing products at a rat of 60-90 bags per minute.

New Automatic Weighing System

A new microprocessor contro ed weighing system that can increase utput 50 per cent over manually con-trolled lines has been introduced by Amaco, Inc., Chicago.

The Autopack Dialaweigh 372 vibratory feed weighing system is compatible with existing equipment used to fill any free flowing product in the food, chemical, pharmaceutical, confectionery and related industries.

The system provides two outstanding features. It gives tighter control (Continued on page 44)

THE MACARONI JOURNAL

The future of the pasta industry.

Space and Energy

The Deltiaco Hi-Temp One drys any type of short goods in 4½ hours or less at 170 °F. And since it decsn't attain drying temperature electrically, the energy savings are considerable when compared to microwave.

Just two-thirds the size of its prodecessor, Hi-Temp One saves valuable space.

Non-exotic spare parts can be obtained almost anywhere and clean-up takes but a few hours. That cuts "fewn time".

III-Temp One. The time, space and energy saver from the American alternative to short goods drying-Defflace.

Defrancisci Machine Corporation 280 Wallabout Street, Breetlyn, N.Y. 11205 U.S.A. (212) 963-8660 TWX: 718-564-2449

A vital link in the food chain



From left to right: Mr. Salvatore Di Cocco, Mrs. Laura Ricciarelli, Mr. Maria Ricciarelli, Mr. Alda Ricciarelli, Mrs. Mirca Di Cocco, Mr. Alessandra Di Cocco.

Autopack Dialaweigh 372

(Continued from page 40)

over machine performance and at the same time eliminates the possibility of human error by eliminating set-up difficulties and continuously monitoring performance during operation and diagnosing faults and initiating correc-

Microweigh operates by responding to signals received from the load cell and from a sensor that measures the volume (product depth) of material traveling from the hopper to the weigh bins. The volume, in turn, is controlled by varying the vibrator output. The weigh bin is in two parts-bulk and fine. The fine section enables the final filling rate to be closely controlled and makes for higher accuracy.

All the operator has to do is to tap in the instructions on the alpha-numeri: keypad. All the performance parameters are set in terms of weight and speed of operation. The system will then automatically adjust itself for optimum performance at the conditions selected.

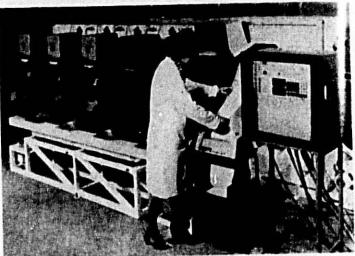
The LED (Light Emitting Diode) displays show the Nominal Quantity (On) or Target Quantity (Qt) together with other selectable values such as Tolerable Negative Error (TIN) Tolerance Limit (T₁) Absolute Tolerance Limit (T2) and the Standard Deviation(s). A separate display of warning is synchronized to discharge into a buclights monitors faults in the electrical and pneumatic services and underweights and overweights.

Continuously Monitored

weighing performance is continuously monitored on VDT and verified against is monitored, automatic adjustment to operation in the case of a fault dicorrects deviations.

Microweigh can be situated anywhere - near the packing plant or in justment time that was involved with the office or quality control room. It can be linked to the main control ter- can be done in minutes. minal; be connected to a VDT to give a visual display to the operator and, co., Inc., 2601 W. Peterson Avenue, via a printer, give a hard copy record Chicago, IL 60659. on paper roll.

Products can be automatically or hand fed into the Dialaweigh machines by means of a common infeed hopper. While being fed via the vibratory units to the weighing systems they are which operates up to 60% faster than monitored by Autopack's capacitance conventional multipackers and sets level probes which ensure an even new industry standards for flexibility in flow. Product cut-off from the feed changing carton sizes, product counts



Autopack Dieleweigh 372

ing pneumatically operated nylon brush

The weighing system consists of a flexure balance with built-in L.V.D.T. ed Universal Multipacker (UMP). is (linear voltage displacement transfor- said to be the first multiple-product mer) for maximum sensitivity and stability. This converts product weight into an electrical output which is directly linked to the Microweigh microprocessor for efficient and cost-effective control. The programmed weight ket elevator mounted directly below the weigh pans.

The microprocessor also reduces and number of accumulations. product give-away, because it enables nominal or target weight to be pro-Thus, after initial setting up, the grammed and using this datum accurately controls the average fill within the required tolerance limits. It also the standard reference; when a fault brings the automatic reject facility in-

> Microweigh reduces set-up and adindividual machines. Now with it, it

For more information contact Ama-

"Universal" Multipackers Introduced by Redington, Inc.

section to the weighers is achieved us- and accumulation patterns, was introduced by Redington, Inc. during Pack Expo '82.

The fully automatic machine, namcartoner designed to accommodate the increasing speeds of production and packaging equipment now emerging in a variety of industries, notably food, candy, baking and pharmaceuticals. The UMP can accept packaged products at 300 to 400 per minute, and load up to 80 cartons or trays per minute, varying with machine pich

Quick Change

Able to adapt to many multip eface, multiple-layer accumulation | 1terns in minutes through a rearrar ement of stops and cams, the UMP: "0 allows most carton-size changes to 32 completed within one-alf hur through easy adjustments. S ch changes on conventional multipack is. if possible at all, typically take the achine out of production for at least an 8-hour work shift.

An intermittent-motion horizo tal design, the UMP allows an unusu lly wide variation in pitch, from 6' to 18", with more stations along the arton conveyor than offered on conventional multipackers. For example, operated at 9" pitch, the UMP provides 10 stations in contrast with five or six stations usually found on other 9" pitch multipackers. Extra stations pro-

(Continued on page 46)

THE MACARONI JOURNAL

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-AND BUILT-

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FOR SPAGHETTI

FROM STRIPPER * * * * TO PACKAGING

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Cutters

WUARY, 1983

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The Coca-Cola Company, Foods Divi-sion, a leader in the food industry, has an immediate need for a Scientist in their Houston Corporate headquarters their Houston Corporate headquarters
A background in cereal technology and
chemistry is desirable along with experience in formulating pasta, including
extruded products. A working knowledge
of extrusion technology and drying technique is required.
MS or BS in Food Science is preferred.
The ability to conduct research in new
product development with moderate supervision and strong and written
communications skills are necessary.

Other general duties will include bench-top new product development, improve-ments and reformulation, predominantly in fruit juice and beverage area.

in fruit juice and beverage area. If you are interested in associating yourself with a progressive R&D operation and wish to pursue this apportunity further, please send your resume and solary history to: Manager of Recruiting, Dept. # 82-61, THE COCA-COLA COMPANY, FOODS DIVISION, P.O. Box 2079, Houston, Texas 77001.

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- MARVIN WINSTON, DIRECTOR

P.O. Box 361, 25 Mt. Vernon St., Ridgefield Park, NJ 07660 (201) 440-0022

Universal Multipacker

(Continued from page 44)

mote better machine efficiency at higher speeds, and also allow for extra functions such as double gluing, coding on both front and back carton flaps, or special folding sequences.

The UMP's intermittent motion, smoothly indexed by an oil-bathed barreleam drive, also assures more accurately squared formation of gluedend cartons or trays, because glued flap closure is performed while the carton is momentarily motionless. For the same reason, the UMP provides higher quality code imprinting.

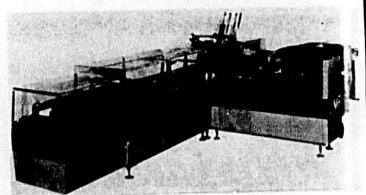
Also important to faster operating speeds, the UMP is equpped with a clutch and brake system that assures accurately timed stops or pauses, and allows smoother start-up. Automatic timed-stop controls assure that no glued cartons will stop prior to the compression station.

Cartons to Trays

Changeover from cartons to trays, often not possible on conventional multipackers, is accomplished with adjustments and change parts, and is normally completed within one hour. As an option, the UMP can be equipped with a carton forming system that expands the cartons in two directions, which is especially effective in preventing "memory" problems common wth larger cartons that have been stored for long periods of time. As with all multipackers, each UMP is equipped to accumulate and load a specific type of product - bottled, pouched or boxed. But, unlike other multipackers, the UMP can be changed back and forth among these different types of products by replacing infeed and infeed accumulator parts on-site, usually within one weck. Such changes in conventional multipackers typically require shipping the machine back to its manufacturer for rebuilding, which takes the unit out of production for four to six months and incurs major expense; some multipackers cannot be restructured to allow such product changes at all.

Pushing Lug

The standard infeed conveyor features a patented "pushing lug" system that delivers and completely inserts each product accumulation with a single continuous motion, thus eliminating the need for a separate insertion mechanism further downstream on the



Redington Universal Multipacks

carton conveyor. This infeed can be positioned to allow product feeding from either right or left sides of the multipacker.

With solid-state controls integrated into the machine enclosure, the UMP is able to offer an optional electronic system for dynamically adjusting the timing of repetitive functions such as glue application, side-flap folding and skip-carton sensing. This option replaces mechanical cam linkages and eliminates the tedious manual timing adjustments usually associated with size and speed changes, by allowing timing to be fine-tuned from the control panel while the machine is in operation.

Compact for a machine of its speed, the UMP measures 150" long x 36" wide x 43" high. Its right-angle infeed unit, 25" wide, extends 70" from the side of the multipacker. The standard accumulator section, attached at a right angle to the infeed unit, measures 49" long x 34" wide.

Steel Panel Construction

All three segments — multipacker, infeed and accumulator — feature monocoque steel-panel construction forming a contemporary, contoured machine body enclosure. Upper portions are enclosed in gull-wing (tophinged) lockable covers of plexiglas formed to complement the machine-body contours. Total upper and lower enclosure helps prevent entry of dirt and debris, and assures quieter operation. Access panels located throughout the machine facilitate maintenance.

The standard UMP, powered by a one-hp motor, requires installation with 230/460V 3-phase power. A compressed-air supply of 80 psi also is needed.

Redington, Inc., manufactures a broad line of cartoners, overwrappers, multipackers and roll wrappers, in standard designs that than be adapted to a wide variety of packaging requirements through optional attachments.

For more informaton, contact Mike Malloy or Bob Stockus, Redington. Inc., 3000 St. Charles Road, Bellwood. IL 60104, Phone 312-544-7100.

New Side Seam Gluer

Packagers can now save packaging costs by purchasing flat blank cartons and gluing them in-house with a new side seam gluer, model SSG, introduced by Clybourn Machine Company at PACP EXPO.

Blanks, which cost significantly less than finished cartons, also require less storage space and reduced labor ime since they can be shrink-wrappe or palletized. Finished cartons mus behipped in corrugated cartons w ich require additional manhours for unloading, breakdown and discardi g.

"Fresh" flats are also known to be set up easier and more efficiently enhancing line productivity and reducing the downtime due to jams cause by unopened flat cartons.

Standard size seamers can the blanks with seal end or tuck cons uction ranging in size from 3" x 3 10 8" x 11". Side seam gluers for 1 rger cartons can be custom designed.

The unit operates at speeds o up to 450 cartons per minute, and complements Clybourn's complete line of vertical cartoners.

For more information, contact Clybourn Machine Company, 7515 North Linder Avenue, Skokie, 1L 60077. Telephone: 312-677-7800. Telex: 28-29472

ACARONIJUM

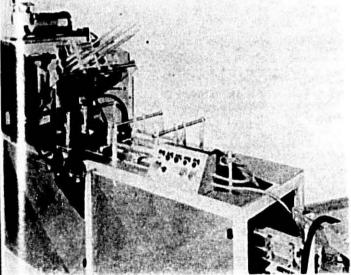
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Clybourn New Side Seem Gluer.

Plant Operations Seminar Announced

The NPA Plant Operations Seminar will be held in Toronto, March 21-22-23-24, 1983. Headquarters hotel will be the Toronto Hilton, Harbour Castle, overlooking Lake Ontario.

Quality circles, packaging products, and other production considerations will be on the agenda. There will be meetings in the morning and tours in the afternoon covering General Mills pasta operations at Lancia-Bravo and the milling operation of Primo.

Arrival date of Monday, March 21, is for a reception and dinner at the hotel. Departure will be after noon on Thursday, March 24.

Mark your calendar and plan to attend.

JANUARY, 1983

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National Plant Engineering Show

"Cutting Costs with Computers and Automated Systems" has been selected as the theme for the 1983 National Show and Conference, which will take place at McCormick Place, Chicago, March 28-31, it was announced by Clapp & Poliak (A Cahners Exposition Group Company), New York.

Fully 60 per cent of the 1983 conference will be devoted to the use of new technologies throughout the plant engineering and maintenance function. The session will cover such areas as the use of CAD/CAM for in-plant design, wastes, and voice input of production data from the factory floor.

"Plant engineering can no longer be looked at simply as a necessary cost of doing business," the announcement said. "The costs associated with plant engineering have escalated rapidly, and upper management is demanding that innovative approaches be taken to controlling those costs.

Great Potential

"Computers and automated systems hold the greatest potential for cutiting costs, and both the show and the conference sessions will be geared to that theme. Piant engineers must turn their departments into profit centers, and the way to accomplish that is through implementation of new technologies, the announcement continued.

These advanced technologies have been the subject of theoretical discussions for some years, but the 1983 show will be the first in which the new technologies will play a major role in the demonstrations among the exhibits. These technologies include CAD/ CAM (computer-aided design and aided manufacturing), computerize 1 building maintenance, robotics, computerized lift truck maintenance, computerized energy management and analysis, and microcomputers for scheduling preventive maintenance, environmental control and other management

Many Exhibits

With five months remaining before show time, Clapp & Poliak reported that more than 500 companies had reserved 80 percent of the available ex-

be demonstrated are: air conditioning, ventilation, refrigeration, process and space heating; computerized equipment and systems; construction materials and services; distribution and con-Plant Engineering & Maintenance trol of electric power; illumination; communications; clock and signal systems; fire protection; safety; sanitation; plant layout and engineering office equipment; fluid power and mechanical power transmission; grounds maintenance equipment; instruments and controls; lubrication materials; maintenance equipment and installation; housekeeping equipment; fasteners and tools; welding equipment; materials handling equipment; paints and prorobotics for disposal of hazardous tective coverings; pipes, valves and fittings; air, water, solid waste and noise pollution control equipment, and pumps and compressors.

Design Engineering

Running concurrently with the plant engineering and maintenance events in McCormick Place will be the National Design Engineering Show and Conference. Engineers thus will have an opportunity to attend both events during single trip.

Information is available from Clapp & Poliak (A Cahners Exposition Group Company), 708 Third Ave., New York, N.Y. 10017. (212) 661-8410.

Chesbrough-Pond's Earnings

Chesbrough-Pond's Inc. earnings for the third quarter and first nine months of 1982 increased over the same periods of 1981, it was announced by Ralph E. Ward, chairman and

Net meanic for the quarter ended Septemb .: 36, 1982 increased 2.2 per cent to \$45,745,00 or \$1.28 per share of common stock, compared with net income of \$43,772,000 or \$1.27 per share for the third quarter of 1981.

While domestic sales for the third quarter increased 3.6 per cent over 1981's third quarter, International Division sales were 17.2 per cent lower. As a result, total third-quarter sales, at \$449,574,000, were 1.6 percent below the \$456,803,000 of 1981's third

For the first nine months of 1982, net income rose 4.6 per cent to \$101,-

Product and equipment categories to 950,000 or \$2.92 per share, on demonstrated are: air conditioning, pared with \$97,472,000 or \$2.8 per share, on pared with \$97,472,000 or \$1.0 per share, on pared with \$1.0 per share, on pared with \$1.0 per sha share for the first nine month 1981. Sales for the first nine m oth of 1982 totaled \$1,232,400,00 4.4 per cent from \$1,180,401,0 0 1981's first nine months.

> "This marginal improvement i ou results comes in the face of continuing dismal economic conditions a ound the world," Mr. Ward said. "Amid many negative statistics, the recent declines in interest rates are one positive sign that business conditions may begin to improve as we approach year-end. We continue to expect to sults for the full year 1982 will exceed 1981 and thus enable us to achieve our 27th consecutive record year."

Packaged Foods Division

The division achieved substant increases in sales and profits during the quarter. With excellent results a ready on record for the first half, th division's performance for 1982 as whole should be outstanding. A major factor in the sales gain was the grow ing popularitty of Ragu' Homestyl spaghetti sauce, introduced in 1981 third quarter. Designed to appeal consumers who still make their or sauce, Ragu' Homestyle sauce has suc ceeded in further strengthening t Raga' brand's leadership position the fast-growing spaghetti sauce ca gory despite heavy competition I Ragu' Pizza Quick line, which no includes several sauces and a cru mix, also registered a strong sale increase in the quarter and is de :lor ing into a major new business ar 1 f division.

Obituary

Rose Hightree Laneri, w John, President of O B Macare L Worth, Texas, mother of three chi dren and grandmother of sever die October 22.

Leftover Pasta

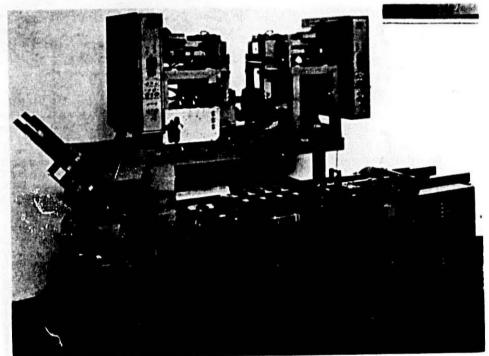
We love to use up leftover n edi and other pasta by stir-frying i withinly sliced cabbage in a little Season it with salt, pepper, and a t of caraway, if you like - Joan Las

THE MACARONI JOURN JANUARY, 1983

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SON BORN

Aaron Kline Kushner was born October 25 to Gary and Gail Kushner in Bethesda, Maryland.

Buitoni Foods District Sales Manager

named Buitoni District Sales Manager for the Mid-Atlantic Region it was announced recently by Charles Kar-low, Regional Sales Manager. Aiken will have responsibility for frozen food business in the Philadelphia and Baltimore-Washington areas; in the latter two cities she will, also, have responsibility for dry pasta.

Prior to joining Buitoni, Aiken was Account Manager for the Maxwell the National Pasta Association Win-House Division of General Foods Corter Meeting, February 20-24, 1983. poration. Altogether, she has more food industry.

she majored in food marketing.

sauces, pizzas, and frozen entrees.



On the Gulf of Mexico, Marriett's Merce Boach Reser

Frank T. Heffelfinger **Announces Retirement**

Frank T. Heffelfinger, Executive Vice President of Peavey Company, announced that he will step down from a day-to-day role in the company's management on May 31, 1983, the end of the fiscal year. He began his career at Peavey in 1946.

Heffelfinger, who will be 60 early next year, said, "I've been planning this move for some time, and it was a difficult decision for me to make. But after 36 years, I'm looking forward to devoting more time to personal affairs and other outside interests."

He also stated that he would continue to represent the company in certain community activities and would Deborrah Cherry Aiken has been continue on the Peavey Board of Di-

National Pasta Association Winter Meeting Feb. 20-24

Marriott's Marco **Beach Resort**

Marriott's Marco Beach Resort, Marco Island, Florida, is the site of

Located on the southwest coast of than thirteen years of experience in the Florida, 15 miles south of Naples, 98 ner party to meet the incoming Excuood industry.

miles from Miami International Airport from which there are daily 35for the business sessions for Monday. seph's University, Philadelphia, where minute flights to Marco Island Airport Tuesday, and Wednesday will be an via Marco Island Airways. Marco Is- nounced by the NPA office in Palatine Buitoni Foods Corporation manu- land Airport is 5 miles away or 15 shortly. Reservation forms for the facturers and markets a full line of minutes from the hotel. The hotel has Convention and rooms can be obtainquality Italian dry pasta products, eight six passenger courtesy cars and a ed by writing P.O. Box 1008, Palatine. 22-passenger airport bus. The hotel 1L 60067.

is 8 miles from U.S. 41. PBA Arline provides easy access into Naples and Fort Myers jet port and is convenient located only an hour away.

The South Seas style complex comprises 742 rooms, including 38 suites. 6 penthouses, 30 lanais, and 8 villas The facility won Meetings & Conventions Gold Key Award for 1981 and

There are a total of four restaurants available with dancing and continental dining in the Marco Polo dining room. Quinn's Beachfront Bistro features breakfast, lunch, and dinner with entertanment until 1 a.m. - two slows nightly between 9 p.m. and 2 a.r. in the Caxambas Lounge. Cafe del So and Voyager Restaurant offer fa til

There are three outdoor swim pools, a 10-foot jacuzzi, plus three in one-half miles of powder sand b ach along the Gulf of Mexico. Boa ng mo-peds, bicycles, 9-hole par 3 xx course and putting green, 16 Har Iru tennis courts, championship golf i :arby. Fishing and water skiing are a ail

The Convention program start with a Board of Directors' n eeting on Sunday and a reception and lin-

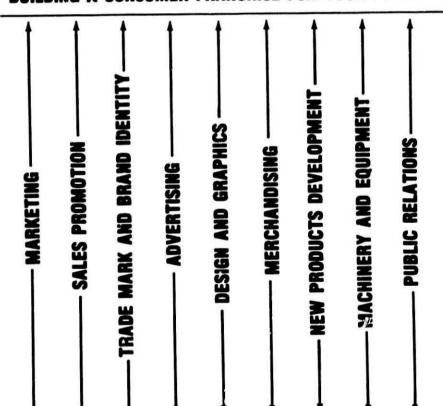
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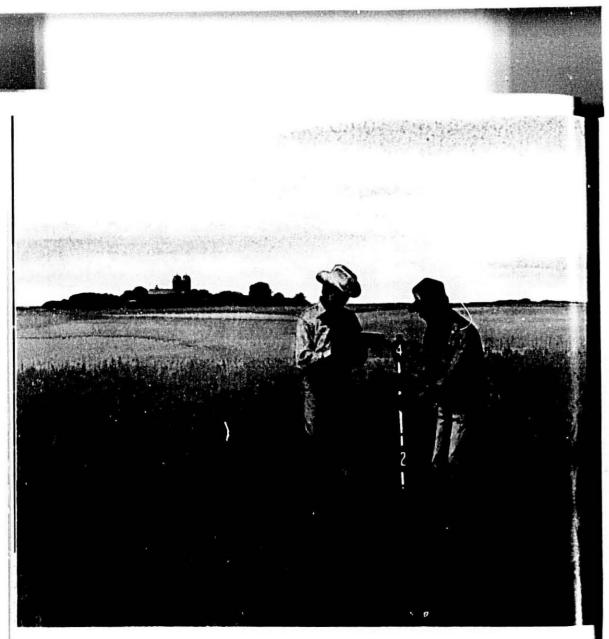
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