# THE MACARONI JOURNAL

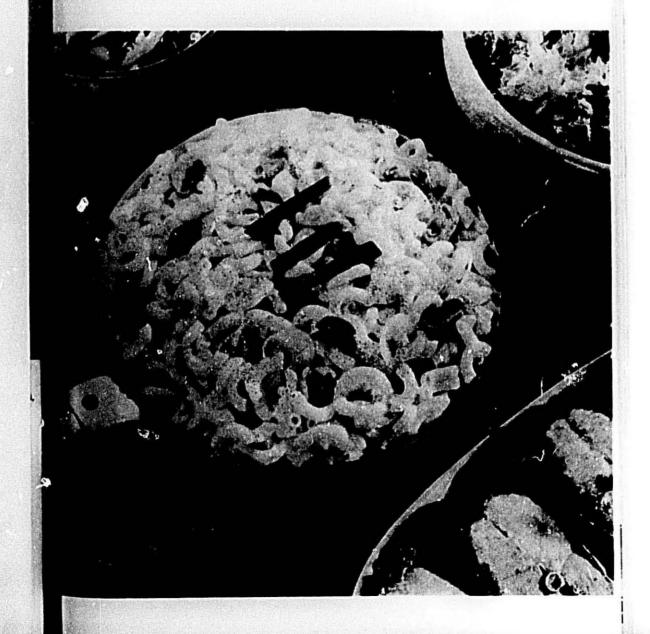
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March, 1981

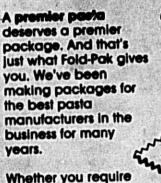


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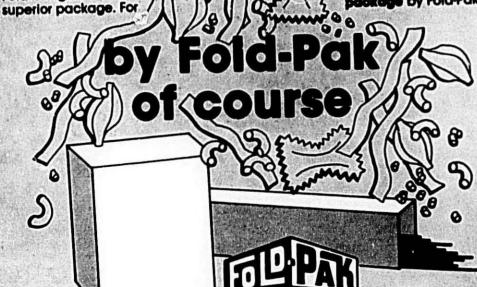
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Macaroní Journal

No. 11 March

Official publication of the National Macaroni Manufacturers Association, 19 South Bothwell Street, Palatine, Illinois. Address all correspondence regarding advertising or editorial materials to Robert M. Green, Editor, P.O. Box 336, Palatine, Illinois 60067.

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# Winter Meeting Report

clarion call went out from the Winter Meeting held at Boca Raton Hotel & Club, Boca Raton, Florida early February. It was a call for strategic planning, cooperation from all elements of the industry from powers to millers to manufacturers r increased support to reverse the attened sales curve the industry har perienced in the past five years.

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The Pastaville presentation given at the International Durum Forum in Minot was intended to tell the durum growers about the domestic pasta industry and enlist their support for its development with the same enthusiasm that they have shown to export sales in the past fifteen years. It was presented in essentially the same form at the convention.

Robert M. Howard of International Multifoods gave a description of milling; C. Mickey Skinner of Skinner sumer marketing (see Macaroni Jour-nal for February). Elinor Ehrman of foreign competition. Burson-Marsteller gave an update on product promotion; Darla Tufto of the North Dakota Wheat Commission and Dennis Hill of the Minot Chamber of Commerce described the impact of Pastaville as a community event with statewide and national

President Lester R. Thurston, Jr. cited the need for stategic planning and meeting competition to turn the pasta sales curve upward once again. See story that follows.

Dr. Steven R. Holmberg of American University, Washington, D.C. reported on the NMMA Membership Survey and led round-table discussions for membership in put.

The Executive Committee will work with Dr. Holmberg between now and July 12-16 when the 77th Annual Meeting will be held at LaCosta in Carlsbad, California to develop a mission statement setting forth the general objectives, program strategies, data base and resource strategies that will lead to a written Association Long-Range Plan.

The Board of Directors made an appropriation to study the Italian import situation and its impact upon Macaroni Company described pasta coastal markets. Dependent upon the manufacturing; Joe Viviano of San Giorgio-Skinner, Inc. reviewed coner it is feasible to enter suits for

Net weight labeling discussions with Food & Drug Administration were reported upon. Story appears on

Larry Youngblood of Pillsbury's American Beauty Division was elected to the Board of Directors.

Thanks go to the hosts of the Supplier' Socials which were applauded

# **Cover Photo**

A skillet of hot elbow macaroni salad with onions, green peppers and mushrooms makes an excellent accompaniment to salmon steaks or other seafood for Lenten menus. Lent begins March 4.

# Winter Meeting Report

(Continued from page 3) by the ladies as one of the best features of NMMA conventions:

ADM Milling Company Amber Mill, GTA Ballas Egg Products Co. Braibanti Corporation Buhler-Miag Corporation Cooley Sales Company Commercial Creamery DeFrancisci Machine Corp. Egg Corporation of America Faust-Pak Corporation Food Engineering Corporation Henningsen Foods Hoskins, Company International Multifoods Kerr Pacific Milling Co. H. J. Langen and Sons Inc. D. Maldari & Sons, Inc. Microdry Corporation Monark Egg Corporation North Dakota Mill & Elevator Peavey Company Rexham - Wright Machinery Div. Rossotti Consultants Associates Seaboard Allied Milling Co.

# A Clarion Call

from President Lester R. Thurston

From the beginning of my involvement in the concept of evaluation and planning, I became increasingly convinced that the mission, objectives and programs of the Association were not being given sufficient consideration and the business of the Association was not not being conducted in a manner similar to the way we run our own business. True, we do have an ongoing product promotion program that everybody views with enthusiasm and approval. Beyond that we are essentially a reactive body, reacting with vigor and vitality whenever a threatening issue arises that calls for concerted action.

Solving problems, however, is not planning or executing programs that will favorably influence future direction and progress. It merely gets you back to where you were before the

serve the industry in this fast chang- Yesterday's Main Meal - Base: Re-



Lester R. Thurston, Jr.

ing world, it is going to have to become something quite different in the future than it has been in the past. I am confident most of you share that opinion to one degree or another.

The dilemma arises in the fact that changing the scope and intensity of our activities leads immediately to budgetary considerations.

I have been advised to approach the issue of money with caution and only after the planning process has identified specific needs. The problem with that approach is that it ignores a reality presently confront-ing the Association and delays the opportunity to take appropriate action.

Recently I have been able to obtain information about the potato industry which is certainly one of our chief competitors.

The Potato Board was founded only in 1973 in an effort to stem the decline of potato consumption in the United States. Let me read to you from the opening statement to grow-ers contained in the 1979-80 operating plan of the Potato Board. The Potato Board says new government potato consumption figures prove the Board's promotion program is succeeding. Last year's per capita consumption is the highest in 32 years. We are convinced, they say, that we've changed consumer attitudes about potatoes, and this is reflected in a new direction for consumpion rates."

The success of their efforts is demonstrated in results of a survey recently undertaken by the U & A Po-If this Association is to effectively tato Board about "Starches Served at

spondents who ate meal at home (78%	yesterday's nain of total sam le)".
Starch Served	% of Base
Potatoes	43
Bread	2 12 11 7
Pasta	5
Rice	13
Mandles	OF BUILDING

Not much doubt about the com petition we face in starch consump tion. We have always recognized th fact, but I've never seen it in this im pressive a comparison.

No starch served

Let's take a look at the 1980-81 potato campaign samples of ad reprints from the program.

In the eight years of the Board's existence, they have been so success ful in changing consumer attitudes towards potatoes they are now changing their copy strategy from non-fat-tening to promotion of potatoes as the world's most versatile vegetable.

In the 1980-81 Potato Board Plan income is budgeted at \$2,400,000 of which a million alone will be spent on media and public relations.

On the strength of that impressive program, I suggest to you when we look for reasons for our flat experience during the past five years, we better be conscious of the impact of competition and assess our own efforts in the cold light of those facts.

In addition to the National Petato Board promotion program, there are also state programs. The Idaho Potato Board spent \$7 million on a vertising since 1970. Our promition budget nationally in the same period is a fraction of that.

Let me wind up this analysis o competition by showing you a great opportunity drawn from the ame consumer research study on peroate consumption shown earlier. Here is an analysis of light and medium usen of potatoes.

# Meal Occasion Other Starches Served Light Medium

users	use
57	36
HILL SE	66
51	Col Date
15	10
	51

Bre.d	9	5
Nor iles	7	4
Past a	5	4
Macuroni	5	5

Look at the increase in pasta consumption among light potato users. Those light users are the target for the Potato Board's 1981 campaign. They are also our prime target. If we can win a bunch of those light potato users over to pasta, we can really impact volume.

In Pastaville our purpose was to get increased financial support from growers and millers who are partners with us in the domestic pasta business and whose fortunes in the U.S. are directly and intimately linked to pasta consumption.

Ever since the creation of the N.D. State Wheat Commission I have been impressed by the potential that body represents in promoting pasta to U.S. mers. Unfortunately, the Commission and the durum growers it represents have had their sights set mainly on eleveloping export volume. Those efforts, incidentally, have been eminently successful. This year, however, the prospects look different. Quoting from the Wheat Market Review. "Exports of U.S. durum in 1980-81, currently estimated at 75 million bushels, are not expected to reach the record level of 83 million bushels achieved last year."

Nevertheless, the picture is clear in the long term. North Dakota loves to grow durum. They take pride in being pasta's principal raw manual. They have not been sold effectively on putting more financial support behind pasta promotion. Pastaville was a major step in that direction, and it produced benefits of which we cannot fully aware at this time. We are not going to provoke a revolution in thinking in North Dakota overnight. We do have their attention and their wolvement to a degree never achieved in the past, and I know Pastaville can be a vehicle increased awareness and support in the future.

We accepted the invitation to address the International Durum Forum impress durum growers and others North Dakota that we have an acive, effective, professional Associaion. Pastaville was something entirely ing up in value.

ifferent and got all of North Dakota avolved in a great promotion event. had greater impact on the pasta inustry than anything in the past and vill bear fruit for as long as it lives.

The durum millers also felt the impact of Pastaville and they have as much reason as we manufacturers to promote pasta consumption. They don't have an export market as do the growers.

Durum millers must have been looking at long range forecasts rather than current results in planning capital expenditures in recent years. Compared to the flat business we have experience, daily durum milling capacity has gone up 24% in five years and will be up 7% more by 1981, not counting Leonardo's mill at Cando.

The objective of Pastaville was to increase consumption by attracting more money to be used for promotion. The bang we got for buck in Minot was far more than we expected going in, and I believe the continuation of Pastaville will reap further rewards in direct consumer media impact and in achieving greater industry support in the future.

Further work on long range planing will serve to determine the objectives and programs desired by the membership and financial requirements associated with those programs.

As we plan, however, we should be well aware that we are in a war, and the enemy is gaining strength every day. The need for financial resources to fight the battle is clear and unvielding.

# **Market Prognostication**

New winners were announced by Joseph Viviano of the annual market prognostication at the Winter Meet-

For the third year in a row Elinor Ehrman of Burson-Marsteller has successfully guessed either the durum wheat closing or the Dow Jones average. She guessed a price of \$7.77 for #1 semolina and the market closed at \$7.75.

Angelo Capozzi of Primo Macaroni had the closest guess for the Dow Jones average, 965 versus the actual close of 963.99.

# Time Management

Each day that you live is a precious commodity, and too many people let others write the checks for them on how their time will be spent.

"As you get older, you begin to care less and less what other people think of how you spend your time and what you do."

This statement was made by Dr. Jerry Bell, Professor of Organizational Behavior at the University of North Carolina's School of Business, Dr. Bell was addressing the NFBA Saturday workshop, Time Management and Personal Development.

Dr. Bell led the participants through a series of exercises designed to impress the value of their time and the relatively limited quantity of time each person has.

He told the Workshop aud ence to consider how they planned to spend the rest of their time, and suggested the look at it from the standpoint of "will you be satisfied with where you spent it when it is gone."

"One of the most cost-efficient things you can do with your time is to work very very hard - but in a relaxed manner." Dr. Bell told the Workshop.

He also took the group through a series of exercises to relax them. He stressed how important it is to be re-laxed and be able to sleep well.

"Sleep is the hidden cost that accounts for most of the waste in management today. When you go to work tired, edgy and nervous, you do not produce.

"You have to learn to totally relax vourself before you go to sleep or our subconscious continues to worry about your problems while yu think you are sleeping," Dr. Bell advised

He also explained to the audience that they must try to recognize the traits of their own personality and then recognize what others do to it.

Dr. Bell's theory, which he tried to impress upon the Workshop audience, is that control of your time comes from within yourself. And once you realize you are the one handling The winners are awarded a large the dispensing of your time, you will Hershey bar which also has been go- realize that you control where it is

# MEMBERSHIP SURVEY REPORT by Dr. Stevan R. Holmberg

The 1960's will bring new challenges and opportunities to the pasta and related industries and the individual institutions engaged therein. In order to ensure that the National Macaroni Manufacturers Association provides programs and services that are responsive to the diverse needs of its members in the 1980's, the Board of Directors initiated the development of a long-range plan under the guidance of the Executive Committee. The Committee, chaired by Lester R. Thurstox, Jr., was charged with the responsibility of systematically developing a recommended comprehensive NMMA five-year Long-Range

The NMMA membership survey represents the first research project designed to provide the necessary information for planning. The general objectives of the membership survey are two-fold. First, it should be recognized that all future related management and long-range planning decisions at NMMA are necessarily linked or related to past decisions. As a result, one objective of the survey was to provide an opportunity to assess the effects of past policy decisions on present NMMA members.

The second general objective of the survey was to provide for direct member input into the long range planing process.

A questionnaire was developed and sent to 111 members as their personal invitation to contribute to NMMA's long-range planning process. In order to broaden the scope of survey participation, a number of copies of the survey were sent to each institution to be distributed to key managers. A highly successful response rate was achieved. A total of 104 completed questionnaires were received, including responses from 58 individual institutions, a 52-3 percent return.

The response pattern to the membership survey suggests an overall satisfaction with NMMA's major program and services. The responses to the open-ended questions seeking a comprehensive assessment of the association and its effectiveness in major program areas were also generally very favorable.



Steven R. Holmberg

Of the 104 members responding to the survey, the greatest proportion were manufacturer members, 72.1 percent. Associate and allied members represented 27.1 percent of the respondents. NMMA is considered to be the primary association membership for 65.4 percent of its members. However, 20.2 percent consider NM-MA not their primary association; 5.8 percent are uncertain, and 8.7 percent did not respond. An impressive 75 percent of NMMA's members have been affiliated with the association for fifteen years or longer.

# Sales Categories

To the question: "Approximately what proportion of your dollar pasta and related sales were in the following categories in 1979?"—38 macaroni manufacturers responded as follows:

Growth Rate in Sales Dollars Over Past Five Years

Decline															2.6	9
No Gro	oth														: 6	•
10-14																,
15-19															0	
20% or	m	30	e											1	3.	2
No Resp	on	×	•											1	3.	2

# Company Size

In 1979, 7.7 percent of macaroni firms responding had between 1 and 19 full-time employees, while 13.7 percent had between 20 and 49 employees. Firms with between 50 and 90 employees accounted for 6.7 percent of responses. The largest employment size category (100 employees and over) accounted for 56.7 percent. Nonrespondents totaled 15.4 percent.

# Future Industry Issues and Trends

NMMA's members were asked to rate (using a six-point scale) the relative importance of 81 possible future industry issues and trends. One openended question was included to allow members to identify any other potential issues or trends.

Responses are tabulated on the next

Energy, inflation, productivity and sale/advertising of pasta products appear throughout the entire list of future industry issues.

# Overall Evaluation of NMMA

The overall evaluation of NMMA by its members was l'avorable. A total of 67.3 percent "agree" or "strongh agree" that NMMA's services and programs are worth the cost of membership and only 7.7 percent "disagree" or "strongly disagree". However 19.3 percent were "uncertain" a total whether NMMA's services and programs are worth the cost of membership.

	Grocery	Private Label	Generic Sales	Food- service		Sales
100%	5.3%	0	0	0	0	•
90-99	10.5	0	0	0	0	0
80-89	7.9	0	0	2.6	0	0
70-79	7.9	5.3	0	. 0	0	0
60-69	2.6	2.6	0	0	0	0
50-59	18.4	2.6	0	0	0	0
40-49	7.9	5.3	0	5.3	2.6	0
30-39	2.6	7.9	0	2.6	0	0
20-29	0	10.5	0	1.9	7.9	0
10-19	2.6	5.3	7.9	10.5	28.9	2.6
1.9	7.9	10.5	18.4	21.1	18.4	13.2
					Tue Macanoni	IOURNAL

At North Dakota Mill, there are many factors that make it one of the top mills in the nation. The world's finest durum wheat is milled with the most modern milling equipment. Superior laboratory and testing facilities assure you of quality control. And, one of the greatest contributing factors is teamwork. Everyone at North Dakota Mill works together to insure the highest level of quality production.

When you order your durum products from North Dakota Mill, you become part of a team where each member is doing his or her best to insure that your products are the finest available. When you start with the best durum wheat, and mill it with the finest milling equipment, you can't help but win!

Because at North Dakota Mill, we deliver teamwork.

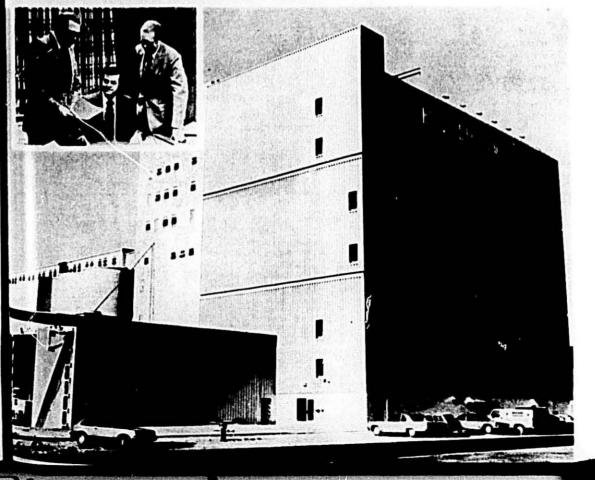
Shown below are three of the North Dakota Mill people working together on some common goals. Left to right: 'Skip' Peterson, Leo Cantwell and Howard Berg.

# the durum people

MDM

NORTH DAROTA MILL Grand Forks, North Dakota 58201 Phone (701) 795-7224

# We Deliver Teamwork.



# **Membership Survey Report**

(Continued from page 6)

NMMA is also seen as providing the opportunity for members to par-ticipate as fully as they wish to in NMMA activities - 68.3 percent of the responding members "strongly agree" or "agree" with that statement. Approximately 15.4 percent "disagree" or "strongly disagree" and 11.5 percent of the respondents are "uncer-

The third overall evaluation question concerned the adequacy of NMMA's budget. A total of 26.0 percent "strongly agree" or "agree" that NMMA has an adequate budget to meet the expectations and program needs of its members. Approximately
15 percent felt that the budget was
definitely not adequate, while 51.9 percent of the respondents were "uncertain" as to whether the budget was adequate to meet members' program needs and expectations.

# Individual Programs

As in the case of the generally favorable overall evaluation of NMMA, members also evaluated NMMA's individual programs positively. How-ever, as should be expected, there was a considerable range between the degree of importance attached to the highest ranked program and that attached to the lowest ranked program. In reviewing these results, it should be kept in mind that some programs are designed to meet the common needs of all members, while others are directed toward specific needs that may be somewhat unique to certain members. Both types of programs are typically essential if associations are to effectively serve the common and diverse needs of their members.

The top five programs rated either "very important" or "important" are: (1) weekly newsletter, 81.7%; (2) standards and nutrition, 75.0%; (3) product promotion program, 72.1%; (4) The Macaroni Journal, 71.2% (5) the agronomy and durum development program at North Dakota State University.

# Comments on Programming

NMMA's members were asked to comment on potential new programs or expansion of existing programs. The new or expanded program areas receiving the strongest support were

	FUTURE INDUSTRY ISSUES AND TRENDS	Very
Rank		
1	Major industry problem area will be energy	86.5%
2	The general impact of substantially higher energy costs	
	on the industry will be	X5.6
3	Increased cost of transportation	\$2.7
4	Employee productivity	81.8
5	Increasing consume, acceptance of pasta products for	
10.0	at-home consumption	779
6	Major industry problem will be inflation	76.9
6	The ability to attract and retain key	
U.S.	supervisory/management personnel	74 7
8	Worker attitudes towards their jobs and management	71.2
9	Electricity availability and cost	773
10	Major industry problem will be transportation	69 ?
ii	Promotion and advertising of pasta and related products	69 2
12	The ability of the grain industry to maintain a high	
12	priority energy consumption status	69.2
13	Major industry problem area will be productivity in	
13	food manufacturing and marketing	68.3
	Increasing use of pasta as a convenience food	68.3
14	The ability to attract and retain key technical personnel	693
15	The ability to attract and retain any technical performer	67.3
16	Major industry problem area will be general operating expenses	673
17	Major industry problem area will be cost of money	651
18	Fuel allocation and/or rationing	644
19	Improvements in durum wheat	04.4
20	The impact of total deregulation of the	62.5
	common carrier trucking industry	
21	Increasing automation of the manufacturing process	62.5

(1) NMMA should expand end-use consumer product promotion activi-ties, 76.0%; (2) NMMA should expand its retail product promotion activities, 71.2%; (3) NMMA should expand its foodservice product promotion activities, 71.2%; (4) NMMA should collect industry statistics concerning cal situation to identify and analyze imports by country of origin, quantity, price, etc., 69.2%; and (5) a general sense that, compared with the present, there will be a greater need for NMMA five years from now,

# Planning Model

The strategic planning model being utilized by the Association calls for member need analysis along with

external factors analysis to develop planning assumptions, member need analysis statement, external factors analysis statement, and consideration of opportunities and threats.

A strategic audit of the Association involves the current and historistrengths and weaknesses. This done. a mission statement can be made setting forth general objectives, program strategies and data base, and resource strategies and data base. With human resource planning, organization planning, physical facility resources and financial resource planning, implementation strategy can be developed leading to a written Associat of strategic plan.

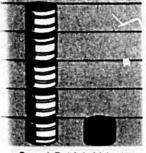
# NMMA's members' ratings of the importance of NMMA's existing programs and service Percent of NMMA's Members

		Very Important and Important (4 & 3)	Unimportant and Very Unimportant (2 & 1)	No Opinion (0)
	Summer meeing	51.0%	21.2%	20.2%
:	Winter meetings	66.3	8.7	19.2
	Spring Technical Seminar	47.1	17.3	27.9
	Fall Washington Briefing Meeting	45.2	. 22.1 .	25.0
	Product Promotion Program	72.1	10.6	10.6
	The Macaroni Journal	71.2	10.6	1.9
	Weekly newsletter	81.7	5.8	3.8
	Pasta Foodservice Manual	59.6	14.4	16.3
:	Legal and government relations bulleti		15.4	11.5
:	Agronomy and durum development re-	warch		
•	program at North Dakota State Unive	er. 70.2	11.5	10.6
	Foodservice program	63.5	14.4	13.5
	Industry statistics - Ernst and Whinn		15.4	12.5
	Standards and nutrition	75.0	9.6	7.7
	Film distribution (nutrition film,			100
	durum film, etc.)	53.8	25.0	10.6
	Winston's Technical Bulletins	48.1	21.2	19.2
	Wage and Hour Survey	58.7	20.2	12.5
	OSHA Bulletin	48.1	29.8	13.5
	Trade relations	57.7	16.3	18.3
			THE MACAR	ONI JOURNAL

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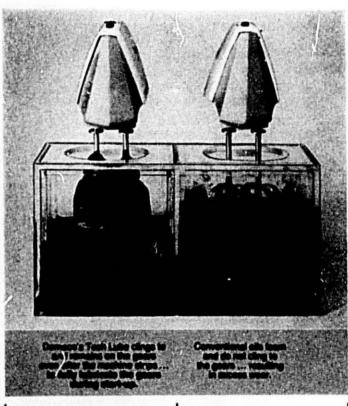
Switching to Demaco's Tech Lube synthe ic gear oil from the lubricant you are now using can reduce the amount of power you consume by as much as 15%, and significantly reduce the amount of downtime you experience because of gear-wear and breakdown. It will further lengthen your lube cycles by as much as 500%. It can even decrease the noise your gears make. It has also been approved for use in food machinery by the United States Food and Drug

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Domeso's Tech Lube hibricant

ue to their superior ability to adhere to gears and resist foaming these new lubricants have excelle heat transfer properties. Most conventional oils actually insulate



the gears, resulting in heat buildup

Tech Lube oils are specially compounded synthetic metallic lubricants which exceed the American Gear Manufacturing Association's specifications and surpass the requirements of Manufacturers of Transmission

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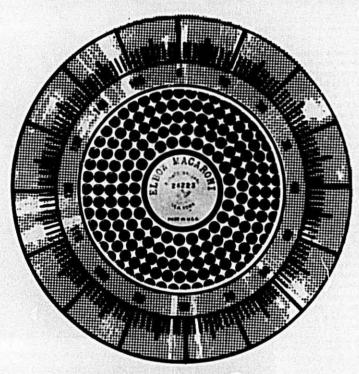
exclusive agent for these excellent lubricants in the macaroni industry We heartily recommend that you switch to Tech Lube lubricants whether you have our machine or anybody else's

For complete details call or write Joe DeFrancisci at DEMACO, DeFrancisci Machine Corp., 280 Wallabout Street, Brooklyn, NY 11206. (212) 963-6000.

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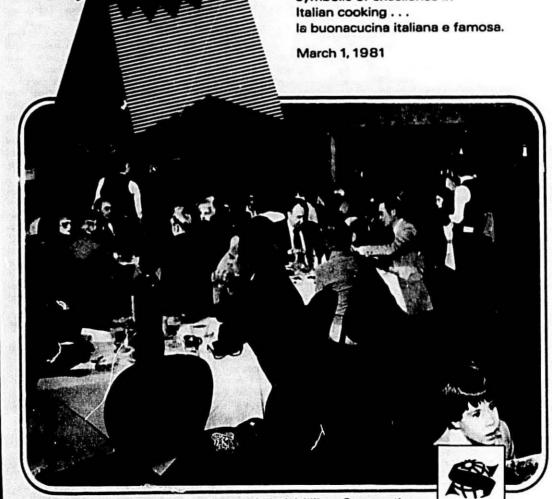
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Italian cooking . . .
Is buonacucina italiana e famosa.



Seaboard Allied Milling Corporation

# NMMA COMMENTS ON FDA NET WEIGHT LABELING PROPOSALS

by Gary J. Kushner for the Standards Committee Filed January 5, 1981

Hearing Clerk (HFA-305) Food and Drug Administration Room 4-62 san Fishers Lane Rockville, Maryland 20857

Dear Madam or Sir:

The Nat'onal Macaroni Manufacturers Association (NMMA) is the trade association of the nation's leading manufacturers of pasta products. Pasta products frequently are subject to FDA and state and local inspection. Since pasta products are hygroscopic products that are packaged by extremely high speed packing machinery and, therefore, are subject to weight variation due to both deviations caused during good manufac-turing practice and loss or gain of moisture during product distribution, FDA's net weight labeling regulations are of particular interest to NMMA's members. Accordingly, NMMA has cooperated with FDA in the development of the instant proposal having texified with respect to the net weight beling issue in December, 1977, in Atlanta, Georgia.

NMMA supports the agency's ef-forts to develop a uniform system for net weight labeling compliance to ensure that declarations of net contents on food packages are accurate. It is NMMA's hope that state and local enforcement officials concur with FDA and will exercise their enforcement aut orities within whatever strictures result from this rulemaking proceed-

NMA offers the following recomme lations for refinement of the agency's instant net weight labeling

- (1) A final regulation based upon this proposal should recog-nize that pasta products rep-resent a category of foods subject to moisture loss of at least 4%:
- (2) The number of packages per-mitted to fall outside of the Maximum Allowable Varia-



(3) Federal, state and local in-spectors should be encouraged to make special efforts to ensure that all particles are completely removed from packaging material before duct not weight is measured.

These suggestions are addressed in greater detail below.

I. The Net Weight of Pasta Products Should Be Allowed To Vary From State Weight By As Much As 4% To Account For Lost Moisture.

Macaroni (or pasta) products are hy-groscopic products made primarily from durum semolina, farina, wheat flour and water. According to the standards of identity for macaroni products, macaroni products must con-tain a minimum of 87% solids which is equivalent to a maximum of 13% moisture content. Macaroni products generally are packed at the manufacturing plant at a moisture level of 12% to 13%. Since macaroni products are hygroscopic, they may lose some of this moisture during distribution and storage. The amount of moisture loss will depend primarily upon the

tions (MAVs) should be in- surprising since flour and semolina paper entitled, "Weight Loss In Maccreased to one when testing thirty samples and two when testing fifty samples; and is likely to gain or lose moisture is likely to gain or lose moisture.

somewhat more readily because it is more finely divided than macaroni. However, flour generally is packed in heavy paper bags providing a more resistant moisture barrier than the cardboard cartons in which macaroni generally is packaged (sometimes, macaroni products are packaged in flexible bags). Additionally, flour is packed quite tightly while macaroni packages frequently exhibit more air space. In balance, the more airtight packaging materials in which flour is packed counteracts the greater hy-grascopic characteristics of flour making flour and macaroni lose or gain moisture at approximately the same

The moisture loss properties of macaroni products-amounting to, on the average, 4% -have been well documented as a result of several studies conducted during the last 65 years. Copies of these studies were attached. Additional studies are currently underway. When these studies are completed, we will submit the results as a supplement to these comments.

A review of the studies already conducted follows. All of these studies demenstrate that, while packaging materials for macaroni products and retail food store climatic conditions have changed over 65 years, the packaging materials used today are still pervious and the likelihood of pasta products to lose moisture is no less substantial today than it was 65 years ago. In all of the studies to be reviewed below - including the most recent study conducted in 1977-normal retail food store climatic conditions prevailed.

# A. 1915 Study By Dr. Benjamin R.

In 1915, at the request of NMMA, Dr. Benjamin R. Jacobs, Director of climatic (humidity and temperature) the National Cereal Products Labor-conditions in which the product is atories, Washington, D. C., conducted an investigation concerning the mois-With respect to its moisture loss ture loss propencities of macaroni propencities, macaroni reacts quite products. The results of his study were similarly to flour products. This is not published by NMMA in 1915 in a Dr. Jacobs shipped products pack-ed in five different kinds of packaging materials to eight different localities in order to observe the effect of climate both on the net weight and the moisture level of the macaroni products under study. The products were weighed and were analyzed for moisture content at various points during the study - at the time of packaging, time of arrival at destination, and at intervals of 15 days, 45 days, 90 days and 180 days after arrival. It should be noted that, in 1915, there were not yet standards of identity for macaroni products. Thus, the moisure content of macaroni products was not cir-sumscribed. However, for a variety of technical reason, even at that time, macaroni was produced at moisture levels varying from 14% to 16%. It is also appropriate to note that, in 1915, packaging materials even more airtight than those used today were utilized- paraffine paper was the

most popular. At the end of 180 days in storage, all of the products under study were found to be in excellent condition with no evidence of deterioration during transit or storage. Of particular significance, all of the products were shown to have lost moisture ranging from 3.60% in St. Paul, Minnesota, a relatively humid climate, to 8.24% in Denver, Colorado, a relatively dry climate.

# B. 1922 Study By Robert E. Wilson and Tyler Fuwa

In 1922, the conclusions reached by Dr. Jacobs in 1915 were confirmed by a study conducted by Robert E. Wilson and Tyler Fuwa. The results of their study were published in a paper in the Journal of Industrial and Engineering Chemistry, Volume 14, entitled, "Humidity Equilibra of Aroni and Various Common Substances."

The Wilson/Fuwa experiment exposed macaroni and flour to different relative humidities and demonstrated that macaroni is extremely hygroscopic. Indeed, macaroni was shown to possess a higher water content on a dry basis than flour. The macaroni was shown to gain and lose moisture in a pattern comparable to that of the flour. Again, an average moisture loss of 4%, depending upon the relative humidity of the climate in which the product was stored, was demonstra-

C.1956-1957 Study By James J. Winston

In 1956-1957, James J. Winston, Director of Winston Laboratories, Inc. and Director of Research for the National Macaroni Manufacturers Association, conducted a study to determine the percent of moisture in macaroni products in equilibrium at diff-erent relative humidities at a temperature of 70 degrees Fahrenheit. A copy of Mr. Winston's results, published in his book written in 1971 and entitled "Macaroni, Noodles and Pasta Products" was attached as Appendix B to these comments.

Mr. Winston obtained two cases of spaghetti packed in cartons (similar to the materials most commonly used for packaging macaroni products, to-day) from each of two manufacturers. The cases contained twenty 1-lb. packages. Two packages were withdrawn from each of the 20-lb. cases and were analyzed for moisture content using the official A.O.A.C. procedure. The cartons were also weighed on a precision-type of scale with a sensitivity of 0.5 gram and the appropriate carton was used as a tare in each instance. On the average, each package contained approximately 11.8% moisture as packed.

The products under study, still in sealed cartons, were then placed in a LabLine stability oven at different relative humidities-20%, 40%, 50%, 60%, 70%, 80%. At each of the different relative humidities, four cartons from each of the two manufacturers were subjected to each of these climatic conditions for a period of 30 days. The products were then removed and, again, analyzed for moisture

Mr. Winston's study again confirmed the hygroscopic properties of mac-aroni and demonstrated, among other things, that, depending upon the rel-ative humidity at which the product is stored macaroni will lose moisture firms the validity of all of the moisture quite readily. For instance, at a relative humidity of 30%, macaroni containing an initial moisture content of 13% will lose approximately 4%.

# D. 1977 San Giorgio Study

Most recently, an experiment was onducted commercially by San Giorgio Macaroni Company. This unpullished study, conducted in 1977, confirms the valdity of all of the moisture

data compiled with respect to m. roni products since 1915.

The San Giorgio study analyze variety of products stored in a w ehouse for a period of 30 days, he climatic conditions under which he products were tested closely appr vimated standard retail food store conditions with a temperature range of 65 degrees Fahrenheit to 75 degrees Fahrenheit and a prevailing relative humidity range of 30% to 40%. Moisture content was determined by use of a Steinlite moisture apparatus and the products were weighed on a precision scale graduated in 1/8 of an

The San Giorgio study revealed that, after 30 days storage, products packed in sealed cartons and in sealed cases in a warehouse lost as little as 2.3% moisture where the original moisture content was 11.2% and as much as 4.3% moisture where the original moisture content was 12.7%. A copy of this study's results was attached as Appendix C.

While it is not possible to predict precisely how much moisture a given product will lose, it is clear that macaroni products are extremely hygroscopic and, on the average will lose approximately 4% moisture after storage for a relatively short period of time. They will lose moisture comparable to that of flour packed in kraft paper bags. Accordingly, a 4% variation allowance to account for list moisture in macaroni products is justified. We, hereby, request that the agency consider these comment: a etition for such an allowance if is is deemed appropriate.

# II. Larger Deviations From M. V. For Sample Sizes of Thirty Fifty Should Be Permitted.

Another area of concern with a instant proposal as it relates to p. ta manufacturers involves the samp ig techniques utilized. In particular, NMMA fears that the rigidity ciluracterized by the extremely lim ed number of samples permitted to all outside of the established Maximum Allowable Variations (MAVs) suffers from technological infeasibility. Accordingly, it is NMMA's recommendation that a larger number of samples be permitted to deviate from the established MAVs, at least when large samples are taken.

(Continued a nagge 16)

THE MACABONI JOURNAL



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**Wacasoni** Macaroni masters know what they want...and demand it: Nutritious, economical, good-tasting pasta products. Nutritious, economical, good-tasting pasta products.

Amber Milling can help you deliver top-quality pasta products to your pasta people. Amber knows your pasta operations require the finest ingredients...Amber's Venezia No. 1 Semolina, Imperia Durum Granular or

Crestal Fancy Durum Patent Flour.
Only the best durum wheat is used at Amber. Our modern, efficient mill grinds the durum into semolina and flour with a reliable consistency that makes it easier to control the quality and color of your pasta products.

And because we know that demanding customers are waiting for your products, we meet your specs and ship when promis For quality and uniformity...specify Amber!



MARCH, 1981

AMBER MILLING DIVISION of THE GRAIN TERMINAL ASSOCIATION

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**Net Weight Labeling** 

(Continued from page 14)

Currently, the proposal would require that, for sampling of ten samples or thirty samples, all samples fall within the MAVs established in revised Handbook 67. When 50 samples are taken, one sample would be permitted to fall outside of the estab-lished MAVs.

NMMA always has endorsed the concepts embodied in National Bureau of Standards Handbook 67. Indeed, it has been NMMAs position that adoption by state and local authorities of those concepts will lead to more uniform and equitable enforcement of the net weight labeling regulations. The limited deviation permitted from the MAVs as set forth in the current proposed regulation, how-ever, are inadequate when you consider that pasta products are all me-chanically packed by highly automated equipment. Some packaging lines pack as many as 180 packages per minute. Even though most macaroni manufacturers utilize very expensive and highly precise checkweighers which reject underweight packages, even high speed, precision equipment is bound to generate some weight irregularity. While the proposed MAVs, themselves, consider this potential irregularity, additional flexibility is both necessary and appropriate.

Therefore, NMMA suggests that, in testing thirty samples, one package should be permitted to fall outside of the established MAVs. In testing fifty samples, at least two samples should be permitted to deviate from the

III. Inspectors Should Take Extra Care To Ensure That All Adherring Macaroni Particles Are Removed From Product Packaging Materials Before Net Weight Compliance Is Assessed

Finally, NMMA endorses the use of a "dry" tare in assessing net weight compliance. NMMA recognizes, however, that some particles of a product may adhere to the inside corners and other parts of packaging materials as a result of attrition during packaging. Since any article adherring to packaging materials are still part of the packaged product and, clearly, are edible, inspectors should take special nitz, Dr. Leon Lachman, William Lecare to ensure that all particles are bowitz, Ronald Mirman, Dr. Murray

thoroughly removed from packaging materials before net weight assessment is made. It should be noted that even the smallest particles of a product such as macaroni can make a significant difference in the product's

NMMA appreciates this opportunity to comment and looks forward to continuing to work with the agency toward the development of a uniform, equitable, enforceable and, most importantly, technically sound net weight labeling scheme. The suggestions offered herein, if implemented-especially that dealing with moisture ss-should bring the agency closer to satisfying its goal.

Gary J. Kushner Counsel to the National Macaroni Manufacturers



James J. Winston

# James J. Winston Feted

A testimonial dinner honoring James J. Winston, president of Winston Laboratories, was tendered by the Scientists Division of UJA-Federation on Wednesdaly, February 25th, in New York City, it was announced by professor Amos Turk, chairman of

Dr. Frances Krasnow Thau is cochairman and cash chairman of the division. Serving on the executive committee are: Dr. Liese L. Abell, Lila K. Agree, Nechama Ariel, Dr. Iulius Belford, Dr. Ronald L. Birke, Dr. Judith Goldberg, Dr. Frances Gruen, Ray Gussman, Benjamin Kri-

Oratz, Dr. Bernard L. Oser, Dr. Tovie L. Rome, Milton Rosen, Evelyn Sarnoff, Bernard Wager, Dr. Irving Walt. cher and Marvin E. Winston.

The guest speaker was profesor Rolfe H. Herber, Department of Chemistry, Rutgers University. Professor Herber spoke on "Collective Phenomena and Individual Re-

Mr. Winston, who is also director of research for the National Macaroni Manufacturers Association, has been involved in research and the food field for almost 50 years. During that time, he has helped to establish standards of food production, nutritional content and sanitary conditions for a wide variety of products. He has worked closely with the U. S. Food and Drug Administration regarding its regulations and requirements for such items as dried egg materials, meat, fish and other food

He is the author of a basic industry text on food production and quality control and has written for leading scientific journals. A fellow of the American Institute of Chemists and other scientific and technical societies. he has been awarded a Certificate of Public Service by New York State and received a tribute from North Dakota State University for his many years of service with its Cereal Chemistry and Technology Industrial Advisory

With Israel confronted by massive additional economic burdens as a result of the peace treaty with Egypt. the UJA-Federation Campaign arms this year to increase greatly the funding it supplies for humanitarian services to Israel's people. The Campa gn also seeks to raise the level of aid it provides to endangered, oppresed and needy Jews elsewhere over as in a period of growing turmoil and pressure upon Jews in a number of countries, and to the New York Jewish community's own needy and tressed in a time of continuing creased governmental funding essential social services.

# More Taking Out, Fewer Paying In

An analysis by Martin Lefkowitz of the U.S. Chamber of Commerce shows there are 81.5 million recipients of federal payments and 78.9 million workers in the private sector.

THE MACARONI JOURNAL

MARCH, 1981

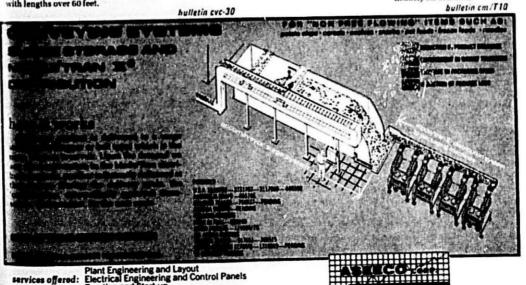


# VIBRATING CONVEYORS



Vibrating Conveyors: Ideal for conveying materials gently senious oreasage. One piece stainless steel trays which are self cleaning meet the most stringent sanitation requirements. All units utilize corrosion free "Scotch Ply" reactor springs which can be washed down plus simple maintenance free positive eccentric drives. Capacities of up to 2500 cu, ft. hr. with lengths over 60 feet. without breakage. One piece stainless steel trays which are

The Modu-Tran II Vibrating Conveyor feeds product sideways as well as in the normal forward direction. This unique development by Aseeco Corporation makes it possible to split a stream of product, to any rates of flow desired, with sanitary esthetically designed vibrators. Units can be installed in series to distribute product to multiple packaging machines or to several use points simultaneously on demand.



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17

# NAMA PUBLICITY AND PROMOTION by Elinor Ehrman, Vice President/Senior Counselor Burson-Marsteller, New York City

The pasta industry has had a pub-I lie relations program since 1948 when the National Macaroni Institute was created as the promotional arm of the National Macaroni Manufacturers Association. That year the industry retained Theodore R. Sills & Company, a Chicago-based public relations agency with both trade association and food know-how, a combination that was difficult to find in those days. Ted Sills had just opened an office in New York City, had installed a home economics test kitchen, and was well on his way to developing the country's top public relations agency specializing in food.

During the 30 year span that I personally have been involved with the pasta business, publicity and promo-tion have changed just as much as other phases of the macaroni industry.

# Consumer is our Target

With the funds available to us, our target audience has always been the ner - the homemaker, the housewife who did the shopping, fed her family, and planned the parties. We put together new ways of serving macaroni, spaghetti, egg noodles -(by the way, only recently have we referred to pasta as PASTA, because we were slightly paranoid that pasta came across in translation as p-a-s-t-e. We emphasized all of pasta's many attributes . . . stressing the product's economy during hard times; promoting convenience for people in a hurry; nutrition for growing families; low-calorie recipes for those on a diet; ethnic dishes for versatility. We've been responsible for literally tens of thousands of recipes; thousands of photographs, and weeks and weeks of air time on both radio and television devoted to pasta. The wonderful, truth about publi-

city is that a good promoter must keep in tune with the times . . . with lifestyles, trends, new product entries in food and fashion. You name them, and we've been there.

In the past few years, pasta has become the "in" food with people of all ages, ethnic background, sex, color, income. The slimmest model, the In calendar year 1979 we totaled ti? Today, it's a whole new world of brawniest athlete, the city career gal, 118 major stories on PASTA in conshapes, sizes, textures, even flavors



the suburban matron; Julia Child, Jim Beard - restaurant operator or party caterer - all are PASTA freaks, and pasta promises to be the food vogue of

# Objectives

And so it is in 1980 we address ourselves to the overall goal of increasing nasta sales via a Communications Campaign with these objectives:

- reinforce consummer recognition of nasta's many merits:
- o promote pasta as an inexpensive source of nutrition;
- stress importance of purchasing American-made pasta for the best in quality.

Our strategies for this year's cam-

1) A Basic Consumer Education rogram "Pasta Means More for Less" playing up today's hot buttons of

MORE nutrition MORE convenience MORE versatility

LESS money LESS time LESS calories

2) A mini-campaign, "Pasta . . . Food for Athletes", with emphasis on complex carbohydrates and pasta's value to sports of all kinds: football basketball, skiing, tennis, basebill, jogging, bicycling, swimming, likking.

# Publicity in 1979-80

sumer magazines, reaching a total circulation of 385 million. Our box score for the first 10 months of 1980 indicates that we are keeping up last year's pace.

Here are some highlights and spectacular results in the first six months of 1980:

Our first break was with Good Housekeeping Magazine with a cir-culation reaching more than 5 million homemakers in the 35 and older age group. The February issue ran its Big Pasta Cookbook cover story of "50-Plus Ways to Eat Pasta - Plain or Fancy, Sauced or Stuffed, in all shapes and sizes - all absolutely delicious!" There followed eight fullcolor pages of pasta dishes and 24 recipes, plus quick serving tips. No

onger does pasta mean just spaghetti. A readership of close to 2 million weight watchers read in the March, 1960 issue of Weight Watchers Magazine . . . "Live-it-up Pasta Meals!" which lend "delicious zest to your meal plan as you lose weight. A lowfat food and a good source of protein. pasta can be enjoyed on your weight-loss program." Nine recipes are in-1 03 951

Another 25 million homemakers in the older than 35 age group read the April issue of Woman's Day in a color feature geared to convenience of pasta - "Make Two, Freeze onel" - along with microwave reheating instruc-

cluded as well as calorie count.

Woman's Day Cookbook Magaz ne. Simply Delicious Meals in Minu'es, out this summer, featured a 12-p ge section entitled: "Pasta Potpouri which carried an NMMA color photo. Two pages were devoted to Which Shapes to Buy, How Much to Buy. How Much to Cook, How to use 1 eftovers, Basic Cooking Directions. 24 recipes - each with menu. Circulation: 900,000.

July's House Beautiful was read by approximately 2 million upscale omemakers who do a lot of entertaining. Blowup reads: "Remember when pasta meant just plain spaghetti? Today, it's a whole new world

Pople are eating it more and more o en - and nobody's calling it fatten-

## Modern Bride

Our placement in a summer issue of Modern Bride is entitled "Let's Cook Italian." This feature which credits NMMA runs three pages. "Pasta is the staple dish of Italian Cooking. Entertain your guests with a show-off

And reaching the pre-bride market in Seventeen's July issue is this ratatouille party dish made with macaroni bows. Circulation: 1,450,625.

August's Redbook, the favorite magazine of young marrieds, addresses the economy of pasta with "New Price-tag Recipes for Pasta." Blowups

1) The hand that holds a fistful of pasta over a pot of boiling water holds the makings of an infinite variety of marvelous meals - from quick, plain and very inexpensive dishes to rich company concoctions."

2) And also Nutrition. "Pasta consists mostly of carbohydrate, some protein, and very little fat. The carohydrate found in pasta is a 'complex' carbohydrate and is nutritionally more beneficial than simple carbohydrates such as those found in granulated sugar." 14 recipes. Circulation:

The August issue of Working Woma one of the new magazines to re-& t today's living, adapts pasta to the li styles of its more than 1 million re ders and shows how to fit good fo d into a tight schedule.

and, finally, today's glamorous Cosm politan readers, some 6 million sting, found in the October issue that thy could keep their beautiful figures a: I still eat pasta.

If your mouth waters at the very montion of palate-pleasing pastas, he e's good news: a meal-sized portion to sed with light and luscious sauce will cost you fewer than 300 calories! start the water boiling and read

In line with our mini-campaign Pasta . . . Food for Athletes, we had this placement in Family Weekly Sunday Supplement on February 17, entitled "Foods from the Winter Olympics" highlighting pasta as a complex carbohydrate food for sports enthusiasts. Lead-off recipe is our chicken noodle soup. Family Weekly

appears in 352 newspapers with a total circulation of 11,912,602.

The New York Times paid the definitive tribute to pasta's progress in the world of gournet foods . . . "Making the Most of Pasta": "If we had to make a list of the major developments in American taste within the past decade, it would most certainly include the discovery that there is more to Italian pasta than spaghetti and lasagne with tomato or meat sauce."

# Newspaper Color Pages

Newspaper color pages is another

avenue for featuring pasta.

Dallas Times-Herald highlights lowcalorie pasta dishes, "the spaghettis, linguinis, and the lasagnes of the world want their reputations cleared. They are not the villians responsible for Dallas' bulging waistlines. The only thing they stretch is your budget." Circulation: 241,208

A two-photo feature in the Daily Oklahoma features versatility, while The Birmingham News features econ-

In the category of newspaper syndicates we hope to wind up 1980 with pasta breaks to equal last year's number of 155 with a potential circulation of more than 1 billion. Three placements' ran this period in the Newspaper Enterprise Association food pages with circulation of 25 million each. Each ran with one of our photographs and "Pasta" headline geared to versatility, convenience and econ-

Two other syndicates - Associated Press and King Features - stressed economy and nutrition.

Major market newspapers, Houston Chronicle, Mobile Register, Knoxville Journal, Providence Journal, Columous Dispatch, St. Louis Globe Democrat, and Cleveland Press, cover leftovers and budget stretchers.

The grocery trade press is constantly alerted to our pasta campaign themes. Store operators are reminded that "Pasta Means More for Less" and pasta's sales impact on related items. A recipe for Spaghetti with Meat Sauce illustrates how a \$1.00 purchase of spaghetti sells \$10.07 in related foods such as tomatoes and herbs, onions, cheese, and beef.

# National Macaroni Week National Macaroni Week has for many years been a key promotion in

the consumer press. Our campaign theme with appropriate feature materials went to all media in celebration of this event October 2-11. 93 television stations across the country used this program kit to herald the event. And well-known food show personalities in major market areas demonstrated for viewers these recipes:

- Baked Noodles with Spinach and Yogurt - photographed in the gift casserole which was sent to each show personality. A durum wheat design is on the bowl.
- · Macaroni-chicken dinner; spaghetti with vegetables; spaghetti with tuna and broccoli.

This is a small portion of our national coverage on pasta in the consumer market. Supporting our major themes is a variety of collateral: cook booklets; leaflets; recipe sheets which are offered to food editors and opinion leaders in "grass roots" areas as well as major markets. This is a sampling of currently available material.

Newest leaflet is "Pasta . . . Food for Athletes" which I hope you've seen all around Pastaville, USA, since we made this the theme of our store display contests in honor of pasta. This same leaflet has been offered nationwide in supermarket outlets to emphasize the role pasta plays in energydemanding sports as well as in general nutrition. It is also being offered in such publications as Athletic Training and other magazines read by sports specialists.

# Foodservice

In December, 1976, we were given an added assignment with additional budgeting to promote pasta to the Foodservice Market. This area had previously been handled by another agency. Our efforts were targeting in the first two years to achieving pasta visibility in foodservice magazines read by the major segments of this market serving restaurants, hotels, fastservice outlets, hospitals, schools. We soon realized the need for a major educational tool to tell operators of these foodservice outlets how pasta could help them boost profits, as well as provide an important contribution to the nation's nutrition

Our answer was a Pasta Foodseryice Manual. This is a unique docu-

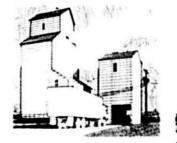
(Continued on page 22)

MARCH, 1981 THE MACARONI JOURNAL



the Pure. Golden Color of Quality

King Midas Semolina and Durum Flour Quality with a running start on all the others







Food Group

# **Publicity and Promotion**

(Continued from page 19)

ment, the first of its kind, to position pasta as a sales tool to the foodservice industry. The Manual goes back to pasta's roots, as it were, and durum wheat, semolina, its many shapes, how it should be cooked, stored, merchandized. Always the bottom line pointed out pasta's cost efficiency, its menu price flexibility, its profit power.

Distribution of the Manual began this spring. We distributed only 250 Manuals on a complimentary basis to foodservice executives and marketing directors of major contract feeders, fast food chains, airline feeders, 50 state colleges/universities. In addition, we distributed the Manuals directly to our contacts in the foodservice press and to members of the

This initial distribution generated equests for hundreds of additional copies which we have sold for \$10 which covers printing, postage, and handling costs.

A profile of these orders includes such outlets as: Mamma Leone's, Pizza Hut, Charlie O's, Long John Silvers, Lexington, KY, Zorba's Pizzeria, Ana Maria, FL, Poor Boy's Steak House, Clovis, NM, Pizza Villa, Janesville, WI, The Concord Caterer, Burling, MA, Antonio's, Simsbury, CT, The Old Spaghetti Warehouse, Dallas, TX, Guiseppi's Italian Station, Abi-lene, TX, Everybody's, Inc., Atlanta, GA. University of San Diego, Esso Travel Center.

We continue to distributed Manuals requested in reader columns of foodservice magazines to a broadspectrum market.

a monthly magazine with a circula-tion of more than 16,500 restauranteurs in the state of Michigan. "Pasta Means Profit" captions the photo of spaghetti on the February cover. The editor has reproduced our Manual word for word in a photo offset version on special pasta paper. He prologues our chapter titles with: "During the next nine months, Michigan Food and Beverage will publish the information listed below. Hemove the pages and place in a loose leaf binder for your files and consideration."

story entitled "Pasta Plus" which ran aroni products. These films are tar-

in the May issue of Restaurant Business, a national publication with a circulation of 70,000 reaching operators serving 30 million meals per day. This major seven-page feature repeats a large percentage of the information in the Manual. It zeroes in on the versatility of pasta, its nutritional and economical value, as well as our cooking, storage, and yield data. Brief case histories are incorporated of how various restaurants merchandise pasta for profit.

School Food Service Journal, September issue, a major trade magazine, gave the Manual a full page feature. This feature is headed with a credit to NMMA. Durum Wheat Institute, and North Dakota Wheat Commission, An overview of the Manual tells about the various wheats pasta is made from, gives cooking directions, stor-age and reheating directions. Additional mention is given to the illustrations, charts for portion control, cal-orie counts, and cost/yields as being an "easy and organized reference." Circulation: 54,820. Meals per Day, 45 million. We have already had 368 inquiries from this insert.

"The Wonders of Pasta" headlines the cover of Food Management magazine for September, 1980, with an enlarged pasta shell dominating the dramatic full color cover. The cover is only the beginning of the pasta story - 6 full inside pages, two and one-half in full color, are devoted to pasta with an additional six pages offering 15 new pasta recipes.

Confirming the value of the information included in the Manual is a description of the four types of pasta, nutrition information, and cooking di-Our first major placement was this one in Michigan's Food and Beverage, per Day: 34,013,000.

# **Educational Program**

Supplementing our agency's work with the media is the educational program which the NMMA handles through Bob Green. Still in distribution is the industry film "Durum . . . Standard of Quality", a real classic and one of the best of its kind which was p.oduced by the growers in the mid-60's. "Macaroni, Nutrition, and Numbers" was another motion picture which the growers filmed in the early 70's to explain the nutritional informa-A significant placement was the tion on the packages of enriched mac-

geted to classroom use, and toge per garner well over 1,000 showings per

Two filmstrips are also in distroution, both developed by the Du im Wheat Institute: "Tricks & Tr ats with Macaroni Foods" is circul-ted specifically to Home Economics classrooms; "How to Cook Macaroni Foods" is targeted to Foodservice outlets and training schools.

# Special Projects

What I have just described are the basic programs which we carry out over a year's campaign in both con-sumer areas and foodservice outlets. This is the backbone of any food publicity program and offers the foundation for any special add-on projects.

One such project, which we've re-peated now for quite a few years, is the industry's press luncheon in New York City which is held in Tiro A. Segno, the excellent private Italian eating club in Greenwich Village with a staff of chefs sensitive to serving pasta "al dente". All the greats and near-greats in the world of food have been our guests at this landmark luncheon which has become a tradition to food writers for major magazines, newspaper syndicates, cookbooks, daily newspapers, cooking schools, radio, and television.

Not only does the press receive new food ideas for pasta, but it has the opportunity to meet one-to-one with ustry leaders, including the CIO's of major macaroni manufactu ing companies coast-to-coast, as wel as representatives of millers and grov as.

A brief glimpse of the going on this past September at the 14th innual Macaroni Family Reunion si ws that approximately 100 guests as in attendance, including both press and hosts. Large tables of six to ten mit guests to learn industry news rsthand as they enjoy their pasta.

# Spaghetti Safaris

Over the years we've had some esciting special projects for pasta not the least of which were the Spagnetti Safaris - I in the 60's and II in August, 1977, which took place when industry leaders among growers, millers, and manufacturers joined forces to put together a massive educational program for food editors of leading press outlets. American Home, Better

(Continued on page 24)

THE MACARONI JOURNAL

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Automatic Fackaging Machinery in cartons or cellophane bags for: Long and short goods macaroni Cereals, rice, dried vegetables, coffee, cocoa, nuts, dried fruits, spices, etc.

# BASSANO:

Complete pasta lines equipment Rolinox patented processing equipment

Systems for pneumatically conveying semolina and flour. Storage for noodles and short goods Macaroni products. Dry pasta mill arinders.

# Address

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Homes & Gardens, Family Weekly, Good Housekeeping, Lady's Circle, Seventeen were among national publications who sent editors to cover the

Special collateral was developed including a Pastaport of scheduled events; a pith helmet to protect city folk from the hot sun which turned out to be not so hot after all; a complete press kit with handmade cover of safari cloth which included new photos, copy, and recipes; a "corn dolly" made from durum wheat as a cherished artifact of the trip; special menus from the Minneapolis Club; samples of grain from the mill; and probably most prized of all, sheaves of durum wheat newly swathed and collected for fall bouquets by the aditors themselves

Some highlights were the take-off in our chartered plane from the Minneapolis airport for Medora and a pitchfork fondue barbeque atop a mountain overlooking the Badlands.

Viv Wright, our hostess in Edmore, and her food committee outdid themselves with the pasta picnic buffet lunch. We visited the wheatfields to ride combines and observe the wheat being swathed. The local North Dakota press gave us front page treatment along the way.

Results of the Safari were:

· Dorothy Polson, food editor of the Phoenix Arizona Republic in true reportorial style produced a complete food section of the Safari with pages of photographs, copy, and recipes.

Marilyn Hansen devoted two Sunday features to pasta products. Her economy cover story, "Money-Saving Pasta Dishes" used our photograph and seven recipes.

· Mildred Ying, food editor of Good Housekeeping in December and January issues included pasta products in two major color stories.

· Adelaid Farah gave a strong nutrition plug to pasta. Her copy accompanying a two-page color spread fol-lowed by nine of our recipes complete with calorie count was in January's Family Health, Pasta Pointers are directions on how to cook pasta and quote the National Macaroni Institute.

• Better Homes & Gardens' Doris Eby put pasta on the February cover

and inside color page in a feature on A Tolk to Food Editors "How to Jazz Up Everyday Food."

## Pastaville

And now we come to Pastaville, USA, the first, we hope, of many Pastaville USA celebrations. Despite a ate start, only two months to prepare for an event which we hoped would generate national publicity, we've done well.

In mid-October, the Pastaville, USA story and program of events was sent over the UPI Wire Service with a New York dateline to hundreds of member papers nationwide. It ran in the Salt Lake City Desert News, the Cleveland, Ohio, Press, the Peoria Journal Star, and Van Nuys, California Valley News - as well as local North Dakota papers. UPI radio picked up the story, and Dennis Hill was interviewed on a live broadcast from San

The Speediest Spaghetti Slurping Contest got a boost from a photo which ran with Pastaville, USA story in the NEA story in the NEA Picture Service Syndicate.

On October 29 Les Thurston responded to a phone-in interview with the Fargo Forum.

On Thursday, November 6, Bob Howard made a special trip to Fargo where he appeared in 10-minute tapings on NBC, ABC, and CBS affiliate shows broadcast throughout North Dakota.

On Friday, November 7, Pastaville USA got a salute on the Today Show when Willard the Weatherman showed off his PASTA key to the city of PASTAVILLE.

On Saturday, November 8, Associated Press sent a reporter and photographer to cover the Pastaville events Rigatoni Run, Slurping Contest, and Spaghetti Spiel.

Throughout all these events local newspapers were on tap, and local television stations did special preweek featurettes on the Slurping Contest, the Run, and other events.

Special footage of the festivities has been tailored for the Turner Cable TV Network, to be shown on all their News Subscriber stations.

Both NBC's News Program Services and CBS's Closed Circuit TV wire services are scheduling wrap-ups of PASTAVILLE, USA for use at will by all outlets.

While income continues as a m factor in food consumption hal to time has replaced it as the "limi-r' for most Americans, E. Robert Kin: y, chairman of the board and chief ecutive officer of General Mills, Inc. said in an address at the 1980 Newspaper Food Editors Conference in Minneapolis.

In welcoming the newspaper food editors to "An Evening at General Mills" at the company's headquarters offices, Mr. Kinney pointed to major changes in eating patterns, including an increase in the need for conveni ence foods, a growing interest in health and physical well-being and an increase in eating away from home.

# Constant Change

"Consumers want different things oday from what they wanted 10 to 15 years ago," Mr. Kinney said. "Furthermore, there is little doubt that they will want different things five years from now than they want to-

Mr. Kinney pointed out that General Mills "devotes millions of dollars to learning what the nation's men. women and children are thinking and planking, how their lifestyles are changing, how they are acting in the marketylace.

"With the sophisticated tools of marketing research, we probe the thinking of more than a quarter of a million people every year. We continually study the economic and ciological environment, and we di w on the resources of the Betty Croc er Food and Nutrition Center, with their thousands of contacts annually."

Mr. Kinney explained that si 1974. General Mills has commission d American Family Studies to explire views and actions of families.

"Now," he continued, "we have commissioned the research firm of Louis Harris and Associates to conduct a study on the impact of work and a changing workforce on the family and changing family priorities on the

# Stability and Persistence

Despite changing consumer wants and needs, Mr. Kinney said, "there is a great deal of stability and persistence in the way Americans eat."

"Food habits are difficult to change.

gories where, years ago, superb prots were developed which uniquely satisfied consumer needs." Mr. Kinne cited several products as examples, including some basic General Mills products, including Gold Medal four, Bisquick, Wheaties and Cheerios. At the same time, he emphasized. the extraordinary growth of yogurt is an example of how eating patterns change and consumers develop new

wants and needs. "Clearly, affluence is one of the facors affecting eating patterns," Mr. Kinney said. "As a nation, the U.S. is wealthy. Most of us have enough income to be able to make choices in food. Although income is traditionally the limiting factor in food consumption for many, time, for most Americans, has now replaced it as the limiter. With the number of women in the work force increasing almost daily, with the number of working mothers dimbing dramatically, time is at a

Mr. Kinney pointed out that all time limitations are not related to demands of work. "People wish to spend their time, the stuff of which life is made, in whatever way is meaningful to them - whether it be selling or sailing running or resting," he said.

This desire to do one's own thing has perhaps reached a zenith in this country today. Although individualism has always been prominent in each of us, in today's society it is emerging to a greater degree than ever be-

foung and old alike say, "I am different. I want to live as much as possible by my own rules." Individuality pro ability accounts for the success of a many varieties of ready-to-eat cereals. It may account for the curten love affair with salads in a variety

Mr. Kinney said that General Mills, drawing on continuing studies of consumers, "seek to identify products that will be successful in consumer service and successful for General Mills." He cited the following as products "which we hope will be winners in the 1980's.

\*• Our latest entry in the cereal It is the first product to offer raisins consumer of the 1980's.

This is especially true in certain cate- with a cereal other than bran. It consists of crisp wheat flakes, with soft plump raisins. tl is fortified to 25% of the U.S.R.D.A.

> " We are introducing Granola Clusters nationally as a companion to our highly successful Granola bars. Convenient for people on the run, they are a portable food with natural ingredients and nougat centers surrounded by granola.

". For people interested in weight ontrol, we are testing Light Style Cake and Frosting mixes. They contain one-third fewer calories than traditional layer cakes, yet have no artificial sweetners. Part of the secret is a shortening blend with a reduced amount of sugar.

". For snackers who are looking something differenct, we are testing Fruit Roll-Ups, a snack made with

Mr. Kinney also cited product improvement "to keep abreast of evolvng consumer taste" as well as the company's expansion in the restaurant

# Food Prices

"As we try to serve consumers a they wish to be served," he added, 'we are well aware of the universal concern for food prices. Inflation and its impact on what we buy and particularly what we eat is a problem for most people.

"Frankly, the outlook for food prices in the next two or three years is not encouraging. As costs of what goes into producing food continues to rise, they must be reflected in what we all pay at the checkout counter. Generally, all prices for food are expected to increase about 8% in 1980, 11% in 1981 and 10% in 1982. Even so, food is still a relative bargain in this country. Today, it takes only 161/2¢ of the average person's dollar of disposable income, the lowest amount of any nation in the world. As consumer income grows, consumers' food expenditures should require an even smaller percentage."

Mr. Kinney announced that the company's corporate planning department and Betty Crocker Food and Nutrition Center are preparing a series of quarterly bulletins for distribution to newspaper food editors premarket is Crispy Wheats 'n Raisins. senting facts and insights about the

# Time-Life Pasta Book

Time-Life Books, Alexandria, Virginia, has a new one out on Pasta -The Good Book, Techniques and Re-

Pasta is called "an esteemed staple" in the introduction which names noodles, couscous, dumplings, won tons, macaroni, rigatoni, spaghetti, tubetti vemicelli fettucini as a few of the many varieties of pasta. A primer of shapes is given with international variations. Recipes for three basic sauces include white sauce, tomato sauce, and meat sauce.

Chapter 1 cover making fresh pasta, "a simple art with rich rewards." Filling pasta packages is the making

Chapter 2 deals with boiling, poaching, and steaming - tenderizing with liquid. A casing of coiled macaroni lustrates the spectacular molding of ong macaroni.

Chapter 3 is about baking - meldng flavors in the oven. Macaroni and cheese, lasagne, cannelloni are among the classics.

Chapter 4 tells about frying range of unexpected textures. Fried noodles, crusty chow mein, fritters and croquettes utilize noodles in unusual ways.

Chapter 5 is about dumplings - ensuring a proper puff to pillowy accompaniments leavened with yeast.

There is an anthology of recipes, a recipe index, as well as a glossary and recipe credits which includes one of the best sources for recipes we know of. Profuse with illustrations and stepby-step instructions, the book is a treendous work.

# A Pasta Foodservice Manual containing

(1) Pasta as a Sales Tool,

(2) What Is Pasta? Some Defini-

(3) Pasta Categories and Shapes

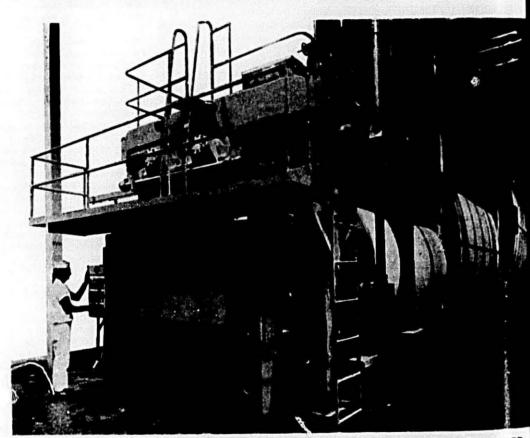
(4) Packaging, tSorage, Cooking Directions (5) Food service Equipment and

Pasta Preparation. (6) Nutrition and Calorie Counts.

(7) Cost/Yields of Pasta Products and Trade-up Tips.

(8) Merchandising Pasta (9) Pasta in Trade and Foodservice Media

Write N.M.M.A., P.O. Box 336, Palatine, IL 60067, Price \$10.



Long goods line with maximum capacity of 3000 lbs/hr. Line consists of Double Screw Press T⊞BD, Spreader TSSA, Dryers TDEC-3/TDCA-4/TDFB-11, Stick Storage YAGB, Cutter TST and Stick Return

# Three Standard Models . . . 500 to 4500 lbs/hr Contact us for information on Buhler-Miag Long Goods Lines and other Macaroni Processing Equipment.

# LONG GOODS DRYERS

MODEL	CAPACITY
TDEC/TDCA	500 to 1000 lbs/hr.
TDCA/TDCA	1000 to 2500 lbs/hr.
TDCA/TDFA	2000 to 4500 lbs/hr.

Product quality and consistency sell. **Buhler-Miag quality** and reliability give you the selling edge.

THE MACARONI JOURNAL

# BUHLER-MIAG ONG GOODS LINES Performance You Dan Depend On!

# Reliable Performance

- Sturdily-constructed 2- or 4-stick spreaders allow selection of ideal extrusion area for a given capacity.
- Spreader, Dryer and Stick Storage are continuously driven and ntrolled by one variable speed drive.
- All stick conveying chains and drives are heavy duty and contain automatic tensioners. Dryers have lubricating systems requiring an absolute minimum of maintenance.
- Automatic climate controls ensure proper conditions at every stage. Zones are completely separated, cutting down on requir-
- Motors, sprockets and drive chains, in addition to electrical and climate controls, are standard U.S. components.

# Efficient Energy-Saving Design

- New dryers are smaller sized. High temperature and high humidity drying requires a minimum volume of fresh air. Fan motors for air circulation are mounted inside dryers, utilizing 100% of electrical energy. (New style, energy-efficient motor is optional). A most energy-efficient design!
- Panels are 1%" thick with polyurethane foam core. Aluminum lining on inside for heat reflection and absolute vapor barrier. No heat bridges.

# Sacteria Control

- High temperature drying controls bacteria growth. Dry bulb temperature is adjustable from 100°F to 180°F.
- Diver is absolutely tight, yet easy to clean, maintain and superis. Swing-out side panels extend entire dryer length, allowin fast cleanout and service.

# of Quality Product

- h drying temperatures in both final drying stages improve pr duct texture, cooking quality and appearance.
- Steady, high temperature drying ensures a straight product, ideal for the high speed packers of today. The high humidity dr ing climate gives the product an appealing golden color.

Super sanitary design for easy maintenance. All-plastic panels swing out for easy access to all machine parts. Extra-thick poly-urethane insulation and off-the-floor



Each spaghetti strand travels exactly the same path, so you can count on consistent drying results. Positive control stick elevator keeps sticks from rolling or sliding from transfer point to the drying tiers.



BUHLER-MIAG, INC., P.O. Box 9497, Minneapolis, MN 55440 (612) 545-1401 BUHLER-MIAG (Canada) LTD., Ontario (416) 445-6910

MARCH, 1981

# Noodles by Leonardo

Jim Baccus, staff writer for the Fargo Forum, had a full page feature with pictures recently on the mill and macaroni plant at Cando, North Da-

Noodles By Leonardo is a company in a hurry. Groundbreaking took place August 16, 1979. The building was up by Christmas and machinery from Italy and the U.S. was flowing in. Pasta production began last fall and now they are working to get the mill started up.

Head miller is Tim Dodd, age 26. He is a former employee of Interna-tional Malting Foods, Kansas City. His wife, Mary, is quality control supervisor. She formerly worked for

At 56, vice president Jerry Mohr says he's been in all phases of the business, including manufacture and sales of pasta-making machinery. His production and control supervisor, Wilmar Hegener, has been in the business 33 years.

Recently the plant moved to two 8-hour shifts, packing in ten hours what the lines produce in 24. The plant has 55 employees. When it is rolling at top speed, it will employ about 150. Distribution to date is in North Dakota, Minnesota and Wisconsin, but management is confident their products will become available

Mohr says the plant is an extension of the driving energy of its owner, Leonard Gasparre, a Minneapolis developer. Gasparre is reported to be negotiating with banks for a new pasta plant and mill in Langdon, North Dakota and eventually plans to operate five plants in the state.

Cando loves pasta-and the pasta mill and factory.

"This new development has meant a great deal to Cando and the whole area," says the Rev. Lambert Studzinski of the Sacred Heart Church. "Look, it's boosted the churches' population in this ecumenically-minded town," he says. "We've invited Jerry Mohr to speak about the plant at the next meeting of the ministerial association." As Noodles by Leonardo's public relations man and as the enterprise's most enthusiastic spokesman, Mohr will go.



Speaketti for brookfoot? That's what John 'Westerberg, president of the Creomette Company (left), was telling viewers and Gary Schendal (right), when he went on the nationally syndicated "Country Day" television show on January 27. John prepared several of his favorite Creomette recipes for early morning viewers on the 30 stations in the Country Day network and offered those writing in free capies of "John's Favorite Recipes". Creanette Company is one of the nation's oldest and largest full line pasta companies and has the widest distribution of macaroni products of any company in the world.

# Super Bowl

Couldn't make it to New Orleans for the big game?

Capitalizing on Super Bowl XV, The Prince Company offered consu-mers tickets to the super bowl. The one they have in mind however, is a bowl of Prince Superoni-the super high-protein pasta successfully introduced last year.

Full page advertisements created by Venet Advertising offered tickets in the form of XV¢ coupons toward the purchase of a box of Superoni. "Only one pasta could make it to the super bowl," the copy reads, "Super--America's Super Bowl."

The ads appeared in Wednesday, January 21, 1981 issues of The New York Times and the Boston Globe.

"The NFL Super Bowl has become the number one sporting event in terms of viewing audience in this country," states Zal Venet, president of Venet Advertising. "And, we couldn't pass a super opportunity to attract what we believe will be unprecedented attention for a print ad."

# New President at R-F

Ernest I. Ravarino has announced the appointment of B. J. Ben Muh-lenkamp as President of Ravarino & to the Board of Directors of the Her-Freschi, Inc., effective January 1, shey Trust Company, Board Chair-

1981. Mr. Ravarino continues his association with the company as a fulltime consultant.

Before joining R-F last fall, Mr. Muhlenkamp served as financial vice president of the parent company, RHM Holdings (USA), Inc. and as controller of Indian Summer, Inc. a subsidiary of RHM Holdings (USA).

A graduate of the University of Dayton, Muhlenkamp is a Certified Public Accountant. He is a member of the Ohio Society of Certified Polylie Accountants, the Indiana Society of Certified Public Accountants, and the National Accountants Associati 11.

Mr. Ravarino stated in the nouncement: "My love for and int rest in Ravarino & Freschi, Inc. is : 10 deep to demand less than my full participation. I have enjoyed the frie dships and associations that I have developed in this industry during the past years and look forward to continuing these fine experiences in the years to come."

# Zimmerman Appointed

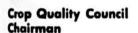
Richard A. Zimmerman, president and chief operating officer of Hershey

THE MACARONI JOURNAL

ma Harold S. Mohler announced. addition, Zimmerman was appo ited to the board of managers of Milton Hershey School, according to Dr. John O. Hershey, chairman of

The Hershey Trust Company serves s trustee for the Milton Hershey

At Hershey Foods Corporation, Zimmerman directs Hershey's five operating divisions, including Hershey Chocolate Company, Friendly Ice Cream Corporation, San Giorgio-Skinner, Inc. (manufacturer of pasta products), Cory Food Services, Inc. (office coffee service), and Hershey Chocolate of Canada. Also reporting to him are the corporation's international operations, science and technology, and human resources.



Wiliam W. Hay, Vice President and General Manager, Flour Milling Operations, The Pillsbury Company, was elected Chairman of the Crop Quality Council board of directors at its 59th annual meeting in Minneapolis.

Hay succeeds Earl N. Sonnesyn, Vice President and General Manager, Grain Operations Division, International Multifoods Corporation, who will continue as a director.

1. Robert Kern, Vice President Opera ons, Milling Division, Peavey Corpany, was elected Vice Chairma of the Council and John M. Selove Vice President, Northwestern Nat mal Bank of Minneapolis, was nan 'd Treasurer, Vance V. Goodfellow vas reelected Council President.

( her Council directors include: . Hale, President, ADM Milling Co. Shawnee Mission, KS; Lowell Ha ens. Asst. General Manager. C.7 1., St. Paul, MN; Richard F. Holbne Vice President, DeKalb Ag Resea h, Inc., Axtell, TX; Thomas J. Vice President, General Mills, Inc. Minneapolis, MN; Melvin H. Mid lents, Div. Vice President, Commodity Marketing, Cargill, Inc., Min-neapolis, MN; Lloyd E. Skinner, Chairman, San-Giorgio-Skinner, Inc., Omaha, NE; H. B. Stoker, Jr., President, Atwood Larson Co., Minne-Polis, MN; Linus L. Tumbleson, Dir. Agricultural Development, Burlington Northern, Inc., St. Paul, MN.

MARCH, 1981



The Crop Quality Council is induction.

# Richards Joins Aseeco

Appointment of William J. Richards to the newly-created position of Vice President, Administration and Marketing for ASEECO Corporation was nounced by Vaughn Gregor, presi-

In this new position, Richards will be responsible for market planning and sales promotion functions as well as administrative duties.

Prior to joining ASEECO, Richards served as Vice President, Planning and Administration, for a major transportation company. He has also served in a number of management, marketing and engineering positions at major corporations.

Richards, who earned his engineering degree from the University of



William J. Richards



Minnesota in 1962 and his Master of volved in educational and research Business Administration from UCLA activities involving cereal grain pro- in 1968, resides in Pacific Palisades with his wife Dorothy and two daugh-

> ASEECO Corporation maintains corpo ate headquarters at 8857 West Olympic Boulevard, Beverly Hills, California. They design and produce ustomized bulk material moving systems including vibrating, belt, and bucket conveyors.

# **Campbell VP for Procurement**

Campbell Soup Company has announced the appointment of Hal C. Bansom as Vice President-Procure-

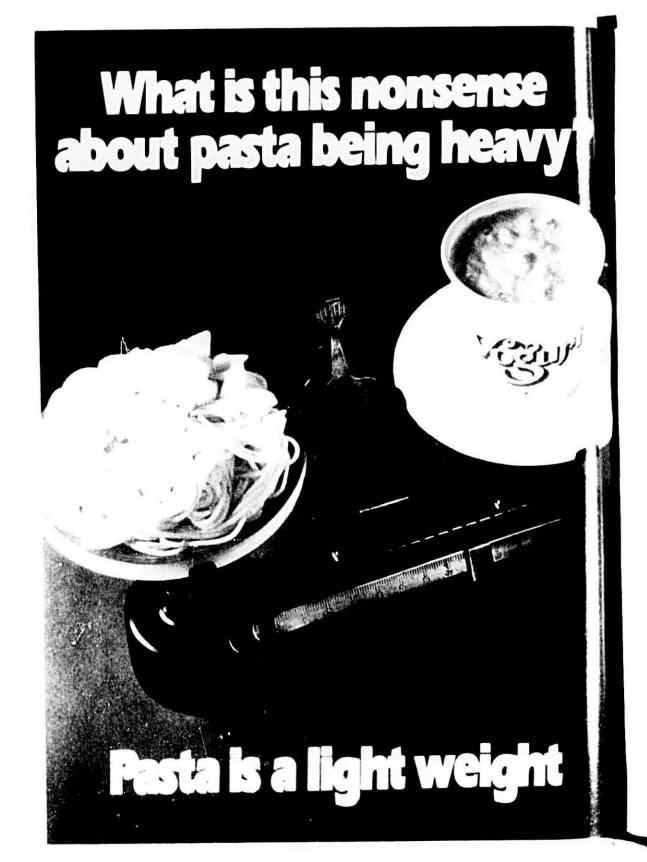
Mr. Ransom joined Campbell in 1943 as Assistant Purchasing Agent at the Chicago Cauned Food Plant. He served in a variety of sales, production and purchasing functions at the Company's headquarters here and in the Canned Food and International Divisions, He was named Senior Purchasing Agent at the Camden Plant in 1958 and Director-Procurement Department for the Company in February, 1980.

A native of Nashua, Iowa, he attended Iowa State University, majoring in agricultural economics.

# ADM Mill at Hudson

The Re I Wing, Minn., flour mill of ADM Milling Co. will be closed in mid-February, it was announced by H. D. (lcc) Hale, president. The closing of the 5,000-cwt plant in Red Wing will coincide with the start-up

(Continued on page 32)



Most consumers don't realize the low caloric content of pasta products.

MALARIAN

MALARI

**ADM** 

ADM also supplies quality bakers shortening corn sweetners CO. say protein and vital wheat gluten for the baking industry

ADM Milling supplying Breadwinners since 1902

# ADM Mill at Hudson

(Continued from page 29)

of operations at the company's new mill in Hudson, N.Y., Mr. Hale said. The Hudson plant also has capacity of 5,000 cwts. The durum unit of 3.000 cwts at Hudson is expected to start operations about a month after the bread wheat mill.

The mill elevator at Red Wing will be utilized by ADM for sunflowerseed, flaxseed and other grains, Mr.

Howard H. Moore, manager of the Red Wing Division of ADM Milling, will continue as manager of the Atkinson and Nokomis (durum) divisions in Minneapolis.

# Multifoods to Enlarge St. Paul Durum Mill

International Multifoods Corp. has signed contracts with Buhler-Miag, Inc., Minneapolis, for the modernization and enlargement of one of the company's semolina mills in St. Paul. The mill, currently listed at 5,600 cwts, will be expanded to 8,000 cwts, which will make it the largest single durum unit in the world. Several other complexes in the U.S. have la:ger capacity but comprise two or more units. Plans are to accomplish the project within 18 to 24 months without interrupting production.

# Pillsbury Consumer Unit Strong

Sales and net income of The Pillsbury Co. in the second quarter ended Nov. 30 reached record highs with "an unusually strong performance" noted for Consumer Foods operations.

Net income of Pillsbury in the second quarter totaled \$38.8 million, equal to \$1.93 per share on the common stock, up 12% from \$34.8 million, or \$1.73 per share, a year ago. Sales aggregated \$893.6 million, up 11% from \$803.3 million in the second quarter last year.

In the six months ended Nov. 30, Pillsbury had net income of \$67.5 million, equal to \$3.36 per slare, up 13% from \$59.5 million, equal to \$2.97 per share, a year ago. The current first half net includes a \$2.1 million first quarter gain from sale of technology for overseas development; the year ago net includes \$1.4 million first basic consumer food lines, continued

quatter gain from sale of holdings in an Australian affiliate.

Net earnings for both the second quarter and first six months of fiscal 1981, Pillsbury said, reflect lower estimated effective tax rates than a year ago, due primarily to increased investment tax credits and reduced state income taxes. In the first half, taxes or income totaled \$48.9 million, off 11% from \$54.9 million a year ago.

In the second quarter, Pillsbury said, Consumer Foods had sizable increases in deliveries of frozen pizza, family flour, cake mixes, frosting, bread mixes, potatoes and sweeteners. Margins in canned and frozen vegetables firmed in the second quarter due to a reduction in industry supply and are expected to continue to improve in the third quarter, Pillsbury

While Agri-Products had "a fine quarter," Pillsbury said results trailed the record performance of a year ago. International operations were again strong, it said, with European and Latin America/Pacific companies showing solid operating gains.

Restaurant results were modestly ahead of the previous year and reflected the impact of "a soft economy," Pillsbury said.

Overall, Pillsbury said, the company's record quarter came notwithstanding an increase of \$5 million in interest expense, due primarily to in-creased use in Agri-Products as well as higher rates.

"We are pleased that our balanced portfolio produced record-setting and above-plan earnings in the first six months in spite of a difficult and unpredictable economic environment," William H. Spoor, chairman said. "Earlier we stated we expected earnings per share for the fiscal year to exceed \$5.90. With two excellent quarters behind us, we now feel the \$5.90 figure is conservative."

# General Mills Peak

General Mills, Inc., posted record sales and earnings in the second quar-ter and first half ended Nov. 23. E. Robert Kinney, chairman, attributed "exceptional" second quarter results to strong demand for the company's

strength from expanding restaura t operations, seasonal upturns in t and fashion businesses and benef of heavy first-quarter marketing c . penditures supporting new product i troductions and expansion efforts.

Net income of General Mills in the second quarter totaled \$84.2 million equal to \$1.67 per share on the common stock, up 37% from \$61.7 million, equal to \$1.22 per share, a year ago. Sales aggregated \$1,394,900,000, up 16% from \$1,204,800,000.

In the 26 weeks ended Nov. 23, General Mills had net income of \$128.4 million, equal to \$2.55 per share on the common stock, up 23% from \$104.5 million, or \$2.07 per share. in the first half a year ago. Sales totaled \$2,483,900,000, up 14% from \$2,-177,800,000.

H. Brewster Atwater Jr., president and chief operating officer, said each of the company's five major business areas contributed to first-half sales growth. Each, except Specialty Retailing, also made important contributions to the earnings gain, he said.

Consumer Foods exceeded its obiectives in the second quarter and achieved unit volume growth of nearly 4%, Mr. Atwater said. This included volume gains of more than 6% by ready-to-eat cereals and layer cake mixes, 5% by family flour and 13% by Bisquick baking mix. Supported by new products and market expanse ion, the Nature Valley line of gran a products grew by 31% and Yopl it yogurt by 55%, Mr. Atwater said.

During the second quarter, Gene 1 Mills retired three 414 % promiss notes, with face value of \$10 mill each, due May 1 of 1982, 1983 a d 1934. This resulted in a \$3.3 mill n after tax gain.

The second quarter results, r. Kinney and Mr. Atwater said, sho d ensure attainment of record sales and earnings in fiscal 1981.

They cautioned that General Mils expects the economic environment to be negative during the remainder of the fiscal year and that further operating gains before last in, first out adjustments would not be large. Mr. Kinney and Mr. Atwater said it was too early to estimate LIFO charges for the remainder of the year due to volatile commodity markets but cautioned that the company expects a

large LIFO charge in the second half. In the second half a year ago, they added, a LIFO gain equal to 1¢ per share was recorded.

I. General Trends

 American consumers today are struggling hard to maintain their interest in and previous level of commitment to good nutrition -but there are definite signs that the impact of a rapidly rising rate of inflation is already forcing them to change many of their food shopping, preparation, meal serving and food consumption habits. For many Americans, the cutting edge today in making their food decisions is not improved nutrition, but rather the overstretched family budget.

Inflation is now affecting more than half the consumers (53%) with either a high (23%) or a moderate (30%) impact in their day-to-day lives, how they eat, take care of their health and try to cope with new pressures and

Almost all consumers (86%) expect high prices and inflation to have either a lot (57%) or some (29%) impact on their own household's food purchasing preparation and consumption abits in the next year or two.

# IL Postive Signs

Interest in Nutrition: While in terest in nutrition has dipped slightly over the past two years, a high 72% of the men and women interviewed continue to believe Americans are more interested in nutrition than they were just a few years ago.

Health and Food Outlook: When asked to assess their eating, drinking, shopping and health habits compared to a few years ago, consumers indicated that they were more likely now to:

1) Watch their weight (+39% net difference)

2) Watch their calories (+30%) 3) Read popular books about nutrition and diet (+11%)

4) Substitute wine for hard liquor (+9%)

# NUTRITION VERSUS INFLATION: BATTLE OF THE '80's

The "Second Woman's Day/FMI Family Food Study" conducted by Yankelovich, Skelly and White, Inc., and co-sponsored by Woman's Day Magazine and The Food Marketing Institute

and less likely to:

5) Drink alcoholic beverages

Physical Fitness: The public's interest in physical fitness, once regarded as a possible fad, continues strong, with 72% of the people reporting that they are doing either the same or more exercise than they did last year.

New Values: Almost one out of two men and women (48%) continues to subscribe to a more unconventional approach to diet. The percentage is exactly the same as in 1978. The "Unconventionals" believe that it is not important that each meal be balanced, but rather subscribe to the concept of the balanced day. According to the Unconventionals, you can eat any kind of food at

Food Ingredients: Concern about pesticides, additives, cholesterol and sodium and the importance of fiber has neither increased nor declined. Consumers in this study were grouped into high, moderate and low levels of concem about food and food additives; each group comprised about a third of the marketplace.

Behavioral Changes: About one out of three consumers (36%) agrees with some of the experts that people will probably eat better during a period of eco-nomic difficulty, since they will have to cut down on snacks and convenience foods. There are indications that this is indeed happening. A majority of consumers (78%) are making major (30%) or minor (48%) efforts to improve their diet.

# III. Negative Signs

Signs of Slippage: Running through the results of the study are some early warning signs that the public's interest in and pursuit of good nutrition may be declining: · While 72% of consumers continue to believe that Americans are more concerned about nutrition than they were five years ago, this preoccupation with nu-trition appears to have eroded somewhat during the past two years. Asked a similar question in 1978, 81% of consumers responded that they thought concern with nutrition was on the

Men and women agree that they are eating more nutritiously than they did two years ago, but the rate of improvement is decidedly down from two years ago. In 1980, 38% of consumers reported that their families' eating habits had improved; whereas in 1978, 54% reported that their families were eating more nutritiously.

Sticking to the budget and the high cost of food are more than likely to be mentioned as harriers to good nutrition in 1980 than they were in 1978 - especially among those most affected by in-

Fewer people than in the past are paying a lot of attention to nutritional labeling (21% now; 26% in 1978) and similarly, the number of people who are paying no attention to labels at all has increased (34% now: 28%

Currently 28% of men and women say that they are definitely not well informed about nutrition, compared to 13% who felt this way two years ago.

# **Limited Definition of Good Nutrition:**

The definition of a "well-balanced diet" for the vast majority (80%) of consumers consists of having enough meat, vegetables, dairy products and fruit (61%), or just eating normally (19%). Only a small minority (20%) lieve that it includes checking the

daily intake of all the necessary proteins, vitamins and minerals.

(Continued on page 36)

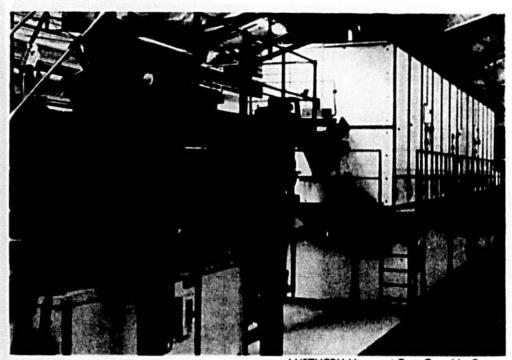
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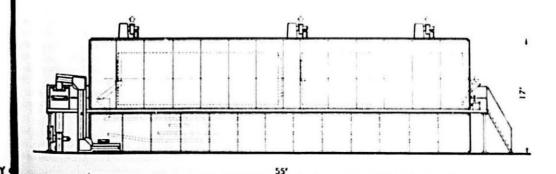
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# **Nutrition vs. Inflation**

(Continued from page 33)

- One out of two consumers (50%) states bluntly that they usually choose foods that they like rather than foods that are good for them. Also, a substantial majority (73%) strongly agree (26%) or partially agree (47%) that most people – including themselves – talk a lot about nutrition but
- seldom do what is good for them. While budget concerns are encouraging people to cut back on sweets, snacks and soft drinks, they are also having a negative impact - especially among those most affected by inflation. Unlike other consumers, those most hurt by inflation are increasing their consumption of starch products, such as macaroni, spaghetti, noodles and bread.

Inflation Versus Time and Energy Pressures: Looking ahead, consumers see inflation as the dominant influence on future food shopping, preparation, serving and eating habits (72%), far outweighing the influence or impact of energy shortages (12%) or time pressures (6%).

# IV. Nutrition Issues

 One out of two consumers compares the nutritional value of different brands.

 Consumers continue to want more nutritional labeling, even if it adds to the cost (66%).

 The most important nutritional and content information wanted on the label right now includes sugar content (41%), vitamins (35%), protein (35%), and calorie content (37%).

2 Natural Foods

Interest in natural foods has neither increased nor decreased during the past two years.

Two out of three consumers con tinue to agree that natural foods are healthier than modern processed or prepared foods.

3. Dieting and Weight Control

The percentage of dieters, adults who have started or been on a diet in the previous two weeks, is approximately the same as it was two years ago.

4 Fast Foods

As in 1978, two out of three respordents have been to a fast food restaurant in the previous month, but the percentage of Fast Food Fans (i.e., adults who have been to a fast food restaurant four or more times in the past month) has moved from 17% n 1978 to 26% in 1980.

As in the past, nutritional concerns go out the window when it comes to eating out in a fast food restaurant.

A strong majority (58%) say point-blank that the food served in fast food restaurants is not as good as the food served in their own homes.

More than half of all consumers (57%) do not believe that it is necessary to take vitamins if you have a good diet.

# V. Family, Children and Parenting

Changing Family Roles: Fewer people than in the past believe that:

It is up to the mother to see to it that her family is well fed (80% now; 71% in 1978).

The man should be the main provider (41% now, 48% in 1978).

Working Women: Men (55%) and nonworking women (55%) agree that the families of working women do not eat as nutritiously as families of women who do not work. Working women, on the other hand, disagree (52%), but not by a large margin - indicaing that there is some uneasiness on the issue even among themseives. Advertising to Children: One out of two men and women continue to mention that children asking for things

they see advertised on television is a significant barrier to good nutrition in their households.

Yending Machines in Schools: The public, including parents, is split down the middle on the use of vending machines to sell snacks in schools. Half feel that they should be banned, half feel that the children should not be deprived of the opportunity to have a treat from time to time.

Key Groups Lower-income families

white and non-white One-income households Parents, especially those with larger families

Meceroni School on South, Mint April 27-30, 1981

# Retailer vs. Feed Processor

A government-funded study of food industry trends during the next desade predicts a struggle between permarkets and food processors as both segments try to broaden their sales through vertical integration.

The industry is ripe for vertical integration," according to the study, pre-pared for the Federal Trade Commission. It adds that such integration could occur as processors move backward toward (agricultural) production and forward toward some type o wholesale or cooperative retailing; re tailers move backward toward processing, and distributors (wholesalers move forward and backward through (becoming) small regional processors and retailers."

The winner of this struggle probably will be retailers the report notes, as they move toward a management system which seeks more than just volume, but (also) optimization of returns per square foot or per foot of

# See Processors Down by Half

The report states, "most forecasteindicate that half the present number of food processors will disappear within this decade. We detect patterns, however, which will weaken the relative strength of the national-brand processor, provide retailers with good everage for backward integration and from the (agricultural) producer.

As retailers keep looking for wa to increase their profits, they will turn more and more toward private-labe products, which will mean national brand manufacturers will increasing have to contract their productive capacity for these private labels, the port concluded.

Typical supermarkets will be searching for higher-margin items than foods. This trend into (more nonfood) will exert pressure on chains to identify their store names with specific brands of higher quality and limit shelf space for foods. Another technique will be expanded private labeling, allowing the store to retain control over specifications and quality

This shift toward more private-labe goods will develop because "a grow-ing trend will be high retail concer-

tration," the report said. This will increase the value of a product's "store image," lessening a retailer's willingaes to depend on nationally advertised brands "unless his own name can become associated with the product and more beneficial margins allowed.

"Such concepts as leased shelf space are not unthinkable," the study added. particularly if the manufacturer wants to keep any control over the space allocated to his product mix.

Leased shelf space could raise some intriguing questions," Robert W.
Williams, the study's director, added. For instance, if chains sell the space to the highest bidder, it is posible that only one type of product or product thoices within the same price band would be displayed. Also, how could it be guaranteed that the prices for shelf space will be established completely particularly in markets dominated by one or two retail chains

This possibility further encourages he present trend toward private labeling, the report said. "Not only will that tactic clearly project the 'value' of the retailer's name, but it will allow the retailer to have a means to integrate backward toward the increasingly competitive raw materials market."

# Two Views

This private label trend will be viewed as both an opportunity and a threat by national brand processors, the study said. It would be an opportunity because they will be seeking way to move forward and backward ther selves; a threat because of the nor used advantages it will give integrated regional processors/retail str butors

"A major battle will develop (as groups) of national, centralized proressirs seek to limit retailers by movorward themselves to develop a ew type of name brand processor-realer. Such a concept could take the for example, of some sort of co-operative name-brand store. Likewise, national processors will attempt b block retail moves backward by saking it hard for private-label proressing centers to acquire raw ma-

The study pointed out that cutting off raw materials could be accomp-thed by direct ownership of agriculeral commodities by processors, or by leg-term procurement contracts. In

the light of the antitrust scrutiny the food industry receives, the report anticipates "attempts to institute the latter circumstances rather than the for-

The report also pointed out that, to the degree that chains continue to expand, "one-step warehousing will grow at the expense of the local retailer or the local independent wholesaler. Innovative independent wholesalers probably will seek to become contract service distribution and delivery centers for chains in their areas.

"Another growing development will be the concept of open retailing," the report added. "Retail outlets by this technique give (consumers) discounts for advanced for or standing orders, which can be billed and delivered in bulk as soon as goods arrive at the store. That practice allows the store to limit the amount of "in-store" handling and permits greater volume to flow through an establishment without taking up shelf space or back-up stor-

The report was prepared for FTC's Office of Policy Planning, to aid the commission in future regulation of the food industry. One objective of the study was to help FTC officials anticipate food industry problems and begin right away to prepare the policy plans to deal with them.

Robert Williams, the study's director, started an economics and management consulting firm in 1973. Before that, he served as deputy director of the Stanford Research Institute's Center for the Study of Social Policy, He also served a year as research director for the President's Advisory Council on Management Improvement during the Nixon Administration.

An official of Charles W. Williams. Inc., the firm Williams owns, added that Williams had worked for several food processing firms, apparently as a consultant on future trends in the industry.

# Opportunity for Foodservice Brokers

The combination of slightly declining sales and inflation presents an opportunity to foodservice brokers. They must also understand exactly what their market is, however.

This assertion was made by David bert Craig Company, Wilkes Barre. S. Wexler, Publisher of Institutions PA.

Magazine, during his presentation at the National Food Brokers Association Foodservice Workshop.

"Things aren't as good as when I last talked with you," Mr. Wexler told workshop participants. "That doesn't mean they're bad . . . they're about 1.5 percent off in real dollars.

"I had said the foodservice business would grow and that is still largely true. You can still stimulate sales, but the market is not growing so fast now.

Mr. Wexler told the Workshop participants that they must be aware of exactly what their market is and what figures to use for reference.

\*\$120 billion market is a misleading number. For you the food brokers it is not a \$120 billion market. You have to stop talking about sales at retail."

"All brokers need to talk about is the food going in. It may be that it is only \$40 billion going in, and then brokers must take away some for red meat and bakery, so all you can talk about is what you sell at wholesale Mr. Wexler told the foodservice particinants.

He also reminded them that inflation distorts sales figures. "Inflation is like a drug. We were brought up to see an ever ascending line on the chart. As long as that line rises, we feel good. But it doesn't mean a thing. With inflation running at 10 percent, you have to show a 10 percent sales increase just to stay even.

Mr. Wexler stressed however, that the figures are regional and food brokers have a tremendous advantage in being local representatives. "You cannot judge your situation by what is happening nationally. It is different in each part of the country. This is a local business and that is your greatest opportunity," Mr. Wexler told the workshop.

He then reviewed the results of a servey conducted by Institutions and NFBA on the perception of the foodservice sales person by the customer and discussed its interpretation.

Mr. Wexler also moderated a panel of three foodservice executives. Members of the panel were, Phil Lempert, The Lempert Company, Bellville, NJ; Sam Speros, Calkins and Company. Chicago; and Gordon Williams, Del-

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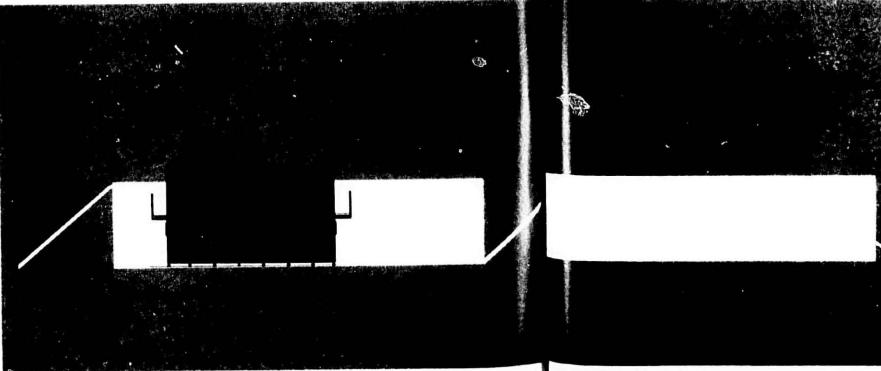


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N.M.M.A. Technical Seminar Radisson South, Minneapolis April 27-30, 1981

Interpock '81, Dusseldorf West Germany, May 14-20

77th Annual Meeting N.M.M.A. La Coste, Carlsbad, CA July 12-16, 1981

# Milton R. Young Honored

Milton R. Young, Senator from North Dakota from 1952 to 1980, was honored with a plaque at the Inter-national Durum Forum in Minot, by the National Macaroni Manufacturers Association.

It was received in absentia by Mayor Chet Reiten as Senator Young had to return to Washington for the final session on appropriations. The plaque read as follows:

# RESOLUTION

WHEREAS: The National Macaroni Manufacturers Association is the official voice of the pasta industry in the United States and

WHEREAS: The members of the Association recognize the essential contribution of Senator Milton R.



HMMA President Les Thurston (left), and Mayor Chot Reiten of Minot, North Dakote.

Young as a distinguished leader of government and

WHEREAS: Senator Young has provided wise counsel and direction as a member of the Senate Agriculture Committee and

WHEREAS: The pasta industry recognizes the importance of the great State of North Dakota as a primany source of raw materials for products of our industry.

Now, therefore, be it resolved that the Board of Directors of the National Macar Manufacturers Association extend so Senator Young our sincere congratulations and appreciation for his service to the State of North Dakota and the United States of Amer-

That Senator Young receive the ci-tation of this Association for his contribution to the well being of the pasta industry and



That the Distinguished Achie ment Award be presented to Senaor Young with the heartfelt best wis es and sincere appreciation of this A

By action of the Board of Directors.

# Final Durum Estimate

The Department of Agriculture's crop summary for durum wheat presents the following estimates on wheat production by states, with com-parisons for 1979 and 1978, yield per harvested acre and acreage harvested

		1460	President trees   1979 	1976	Yeld per sum 1980 (bus)	Marressed 1960 (1,600 acr
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	Call	7,800	3,400	8,425	78.0	100
	Hee	3,300	2.842	1,773	20	129
	-	7.400	4.825	8,700	190	400
	N De	73,190	84,500	102 Cad		3,830
	5 00	4,005	3,430	1,800	19.0	219
6		100 101	100.654	130,320	22 4	4.840

# Seaboard Allied Milling Corp.

Net income of Seaboard Allied Milling Corp. in the 24 weeks ended Nov. 30 increased 17% over first-half

earnings a year ago.

Net income of Seaboard in the first half of fiscal 1980 totaled \$3,989,355. equal to \$2.68 per share on the common stock, up from \$3,421,212, or \$2.30 per share, a year ago. Sales aggregated \$193,053,108, up 4% from

Domestic earnings are still be held back by inflationary costs and record interest rates, but, of late, flour prices are more accurately reflect ig these rapidly escalating expen-Seaboard said. The Albany expans it is proceeding as scheduled and she be operational in another 60 days.

The overseas picture "as a wholencouraging," Seaboard said, des reduced activity in Sierra Leone account foreign exchange difficult Seaboard noted that doubling of capacity of its Nigeria flour mi under way and a major increase in a pacity of Top Feeds, the mixed | ed facility, is in progress.

Earnings before taxes of Seals and in the first half totaled \$6,214,355 up from \$6,068,212 a year ago. Income taxes aggregated \$2,225,000, off slightly from \$2,667,000.

Pestaville II:
Fifth International Durum Forum
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